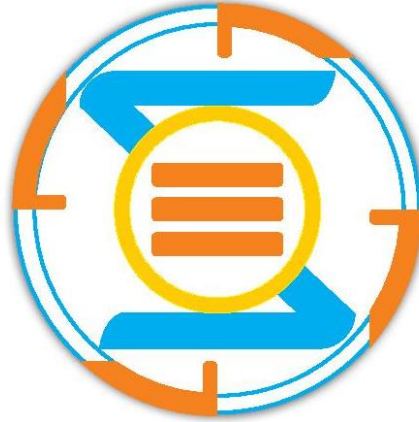




OMSHRINIWAS EXTRUSIONS

CURTAIN WALL & DHUMAL



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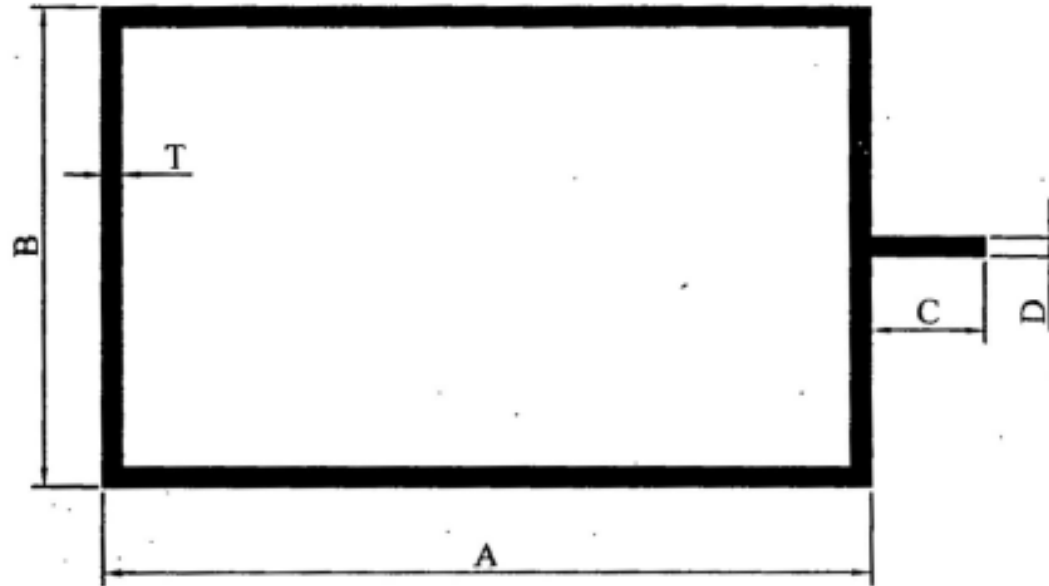


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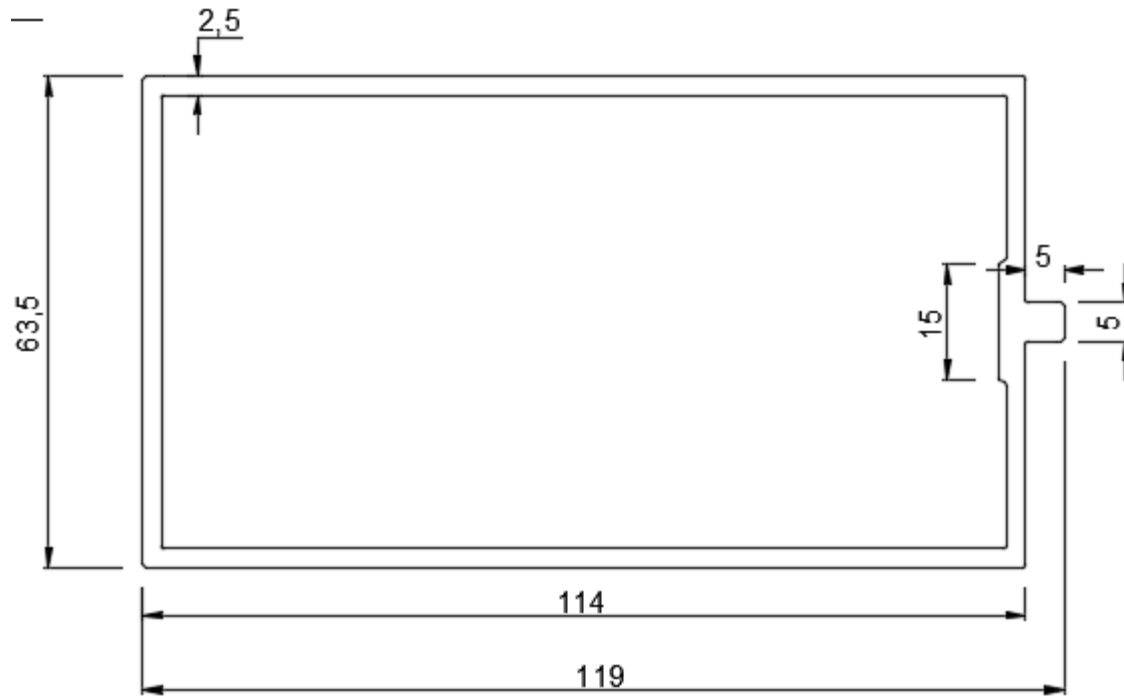
CURTAIN WALL



Die No.	A	B	C	D	T	WT (Kg/12')
90009	50.00	50.00	7.00	1.20	1.24	3.000-3.300
90009/H	50.00	50.00	7.00	1.063		3.300-3.600
90006	80.70	51.00	12.80	2.00	1.47	6.300-4.800
98023	93.50	51.00	12.80	2.00	1.92	5.200-5.700



CURTAIN WALL



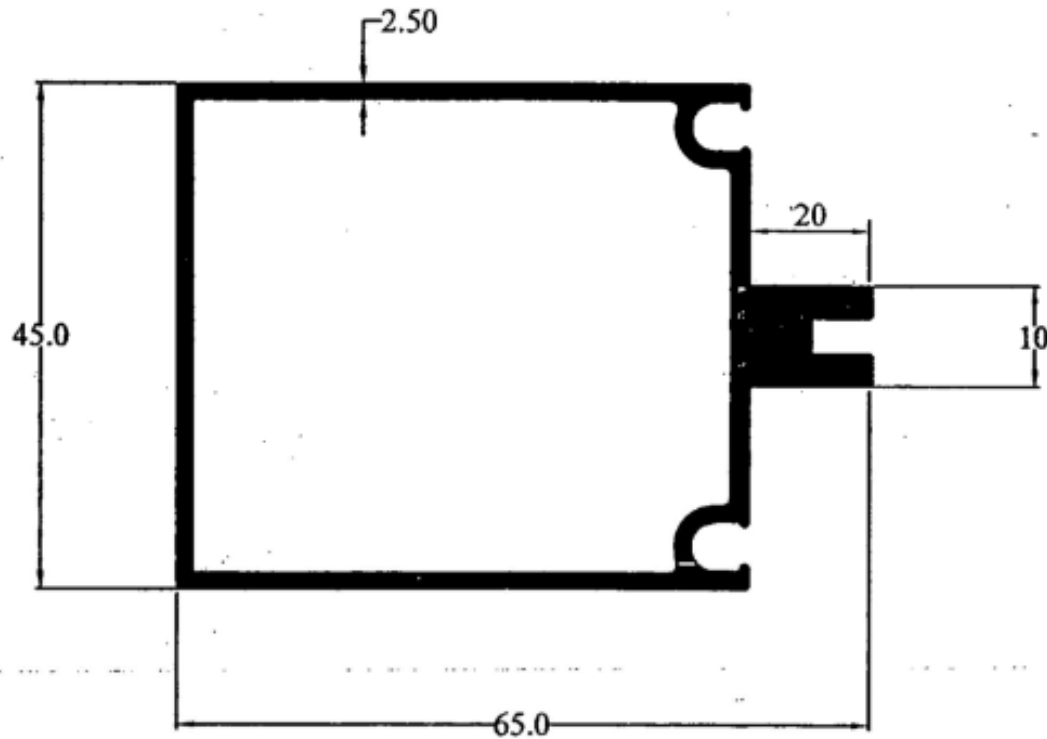
Die No.	A	B	C	D	T	WT (Kg/12')
91705/L	63.50	57.00	10.00		1.50	4.100-4.500
91705/H	63.50	57.00	10.00		1.90	4.500-5.000
91706	45.00	45.00	5.00		1.40	2.600-2.800

CURTAIN WALL

[illegible]



CURTAIN WALL



Die No.

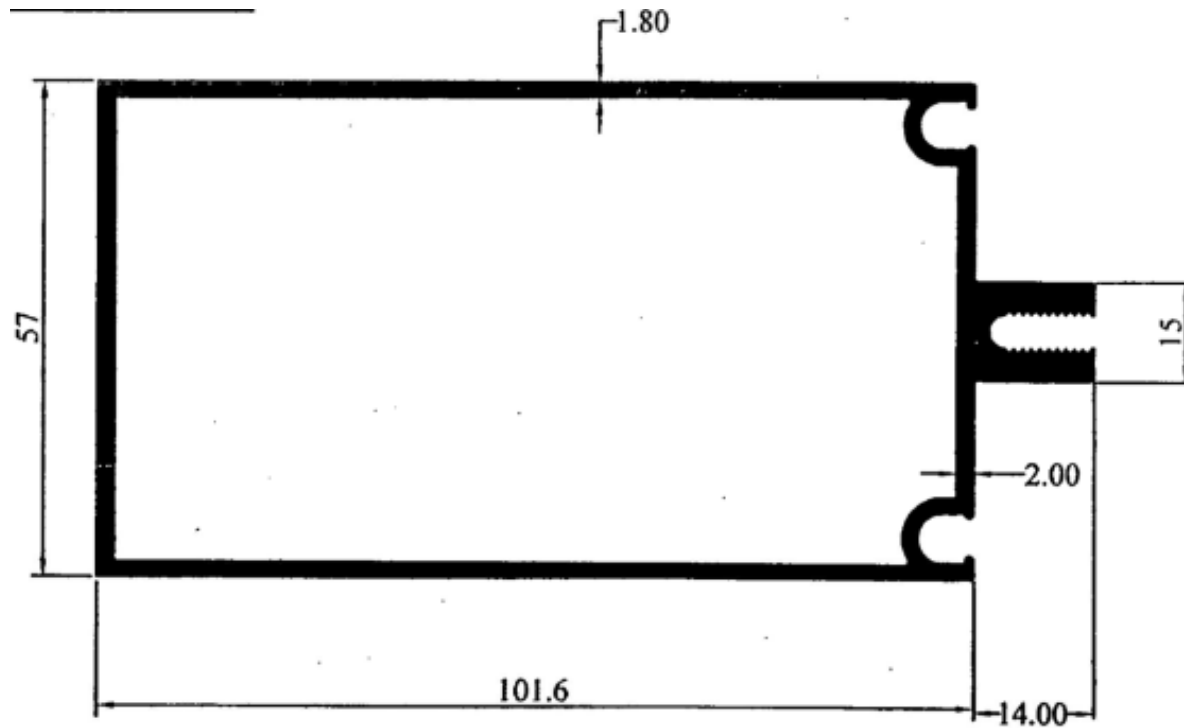
WT (Kg/12')

98035

7.000-7.600



CURTAIN WALL



Die No.

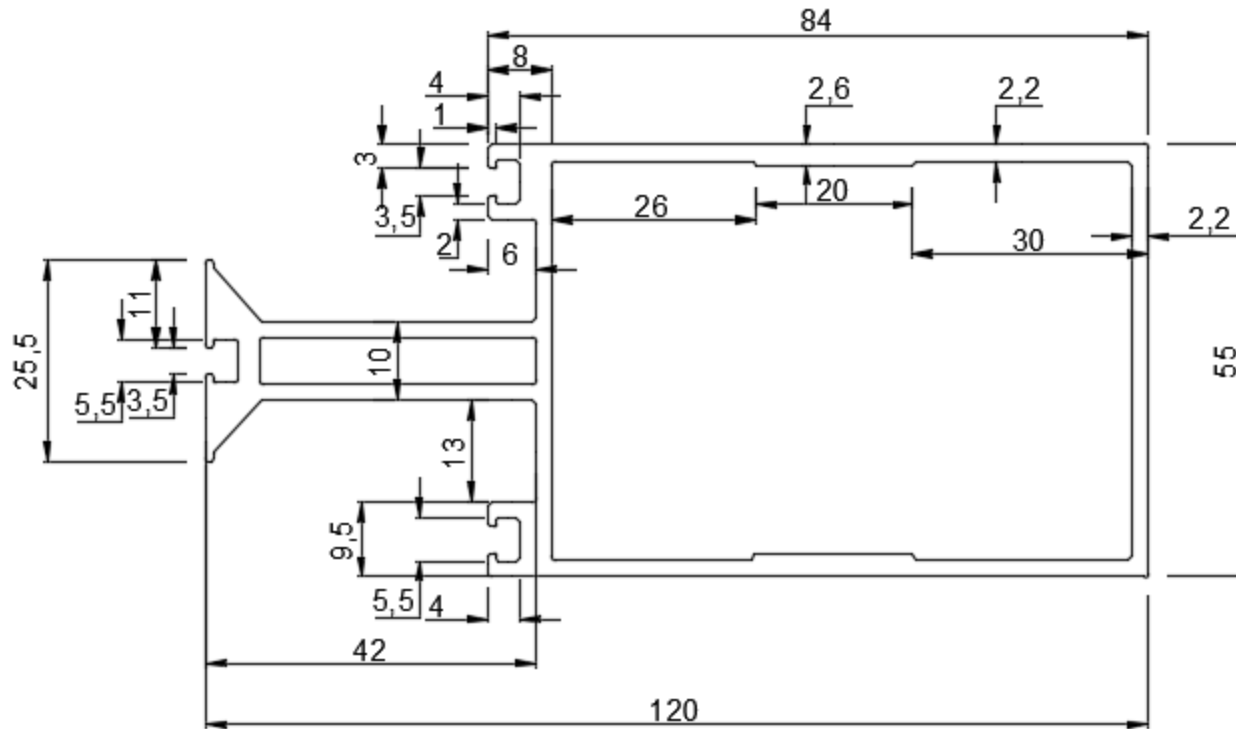
98038

WT (Kg/12')

8.000-8.600



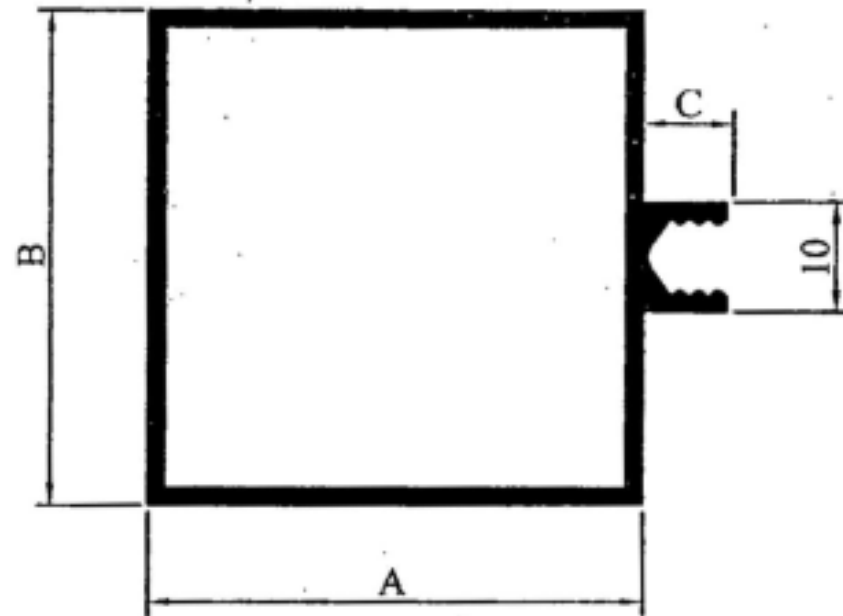
CURTAIN WALL



Die No.	WT (Kg/12')
92090	8.800-9.500



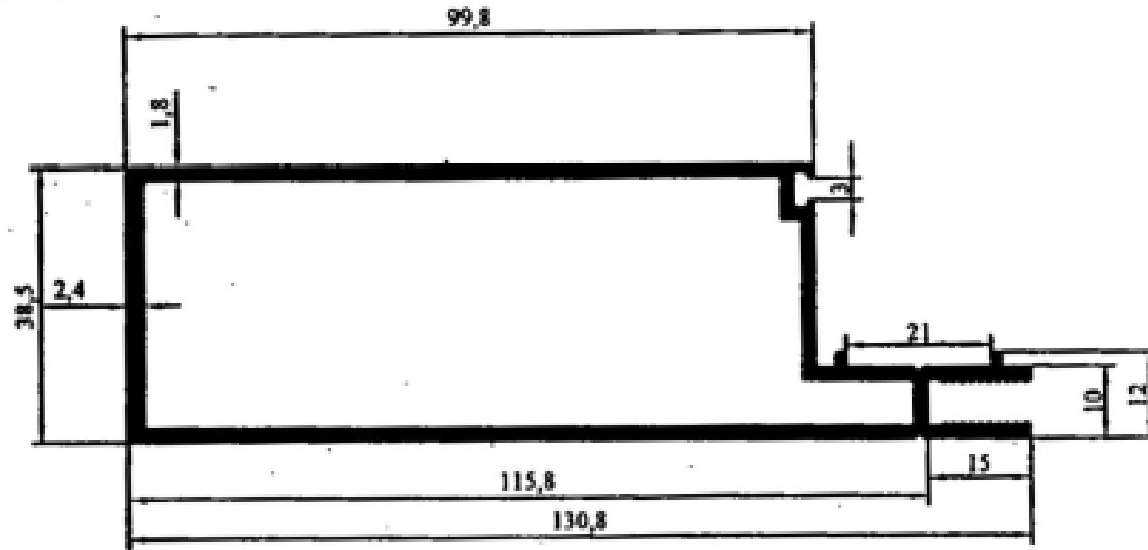
CURTAIN WALL



Die No.	A	B	C	T	WT (Kg/12')
90095/L	45.00	45.00	7.50	1.24	2.650-2.900
90095/H	45.00	45.00	7.50		3.400-3.700
98019	45.00	45.00	7.50	1.03	2.250-2.600



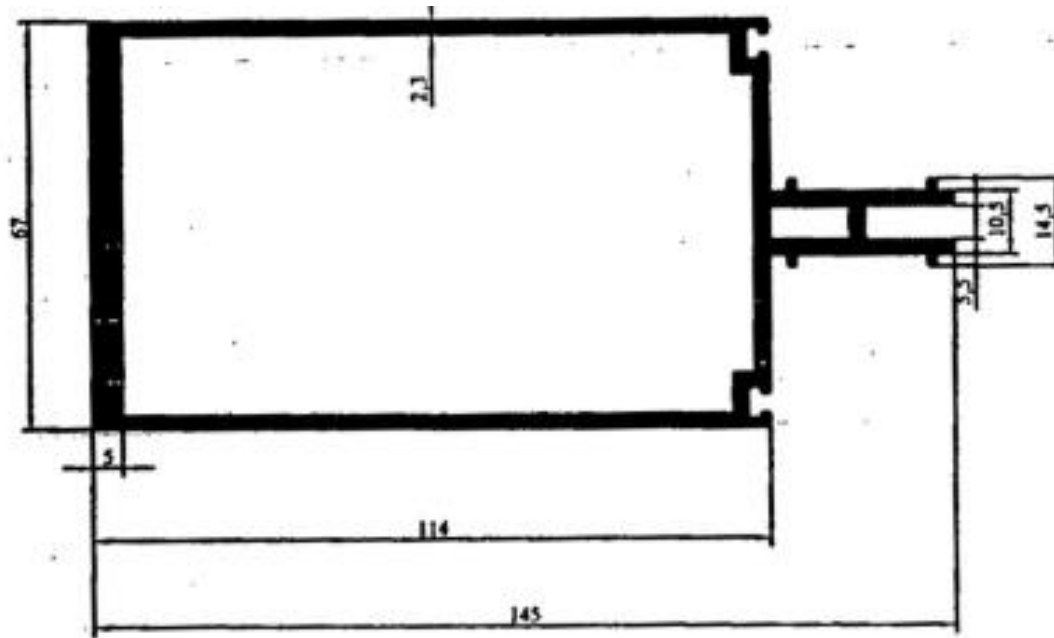
CURTAIN WALL



Die No.	WT (Kg/12')
91102	6.400-7.100



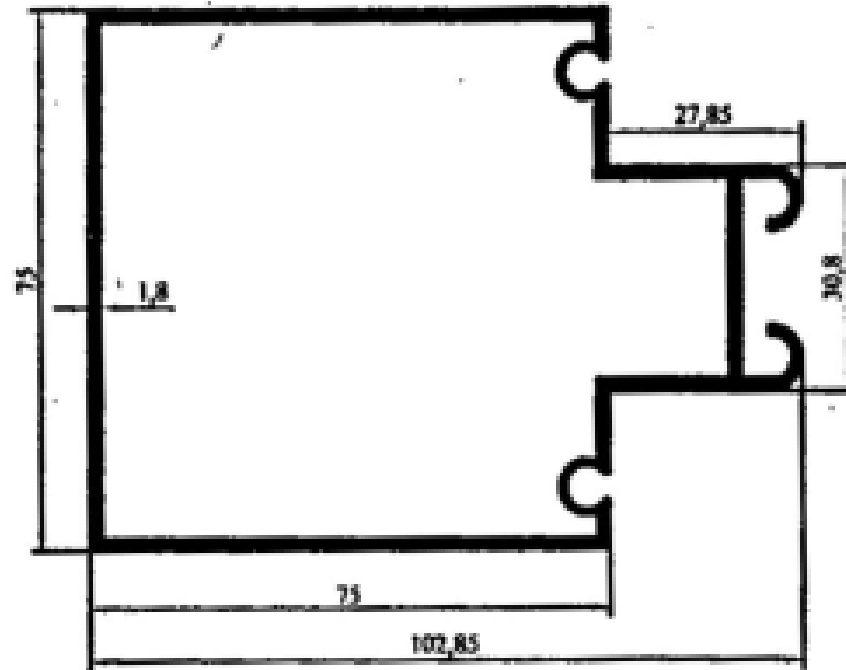
CURTAIN WALL



Die No.	WT (Kg/12')
91149	11.700-12.500



CURTAIN WALL



Die No.

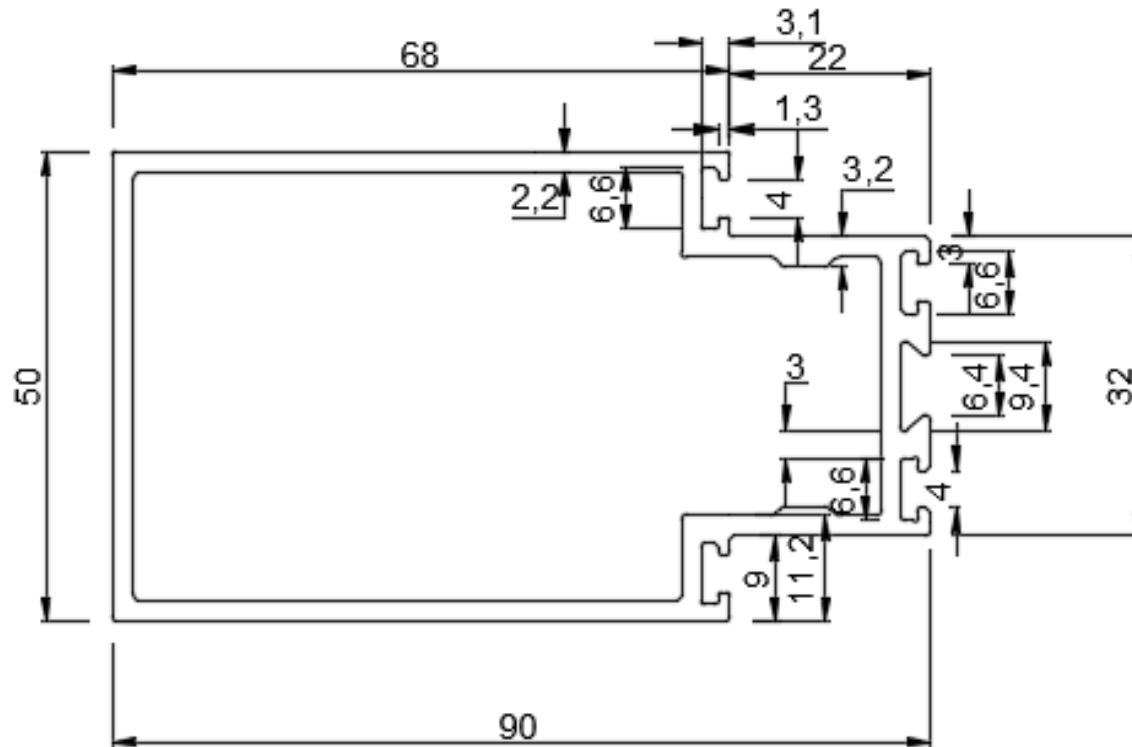
WT (Kg/12')

91146

6.450-6.950



CURTAIN WALL



Die No.

WT (Kg/12')

91172

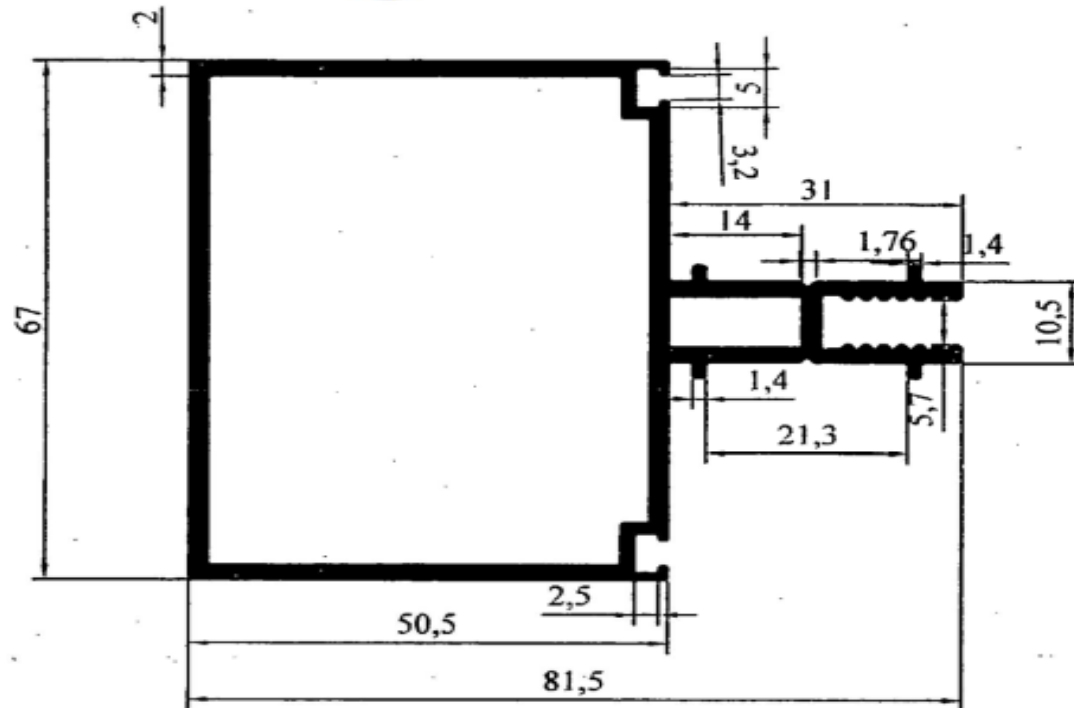
6.600-7.000

[illegible]

Die No.	WT (Kg/12')
91173	5.400-5.800



CURTAIN WALL



Die No.

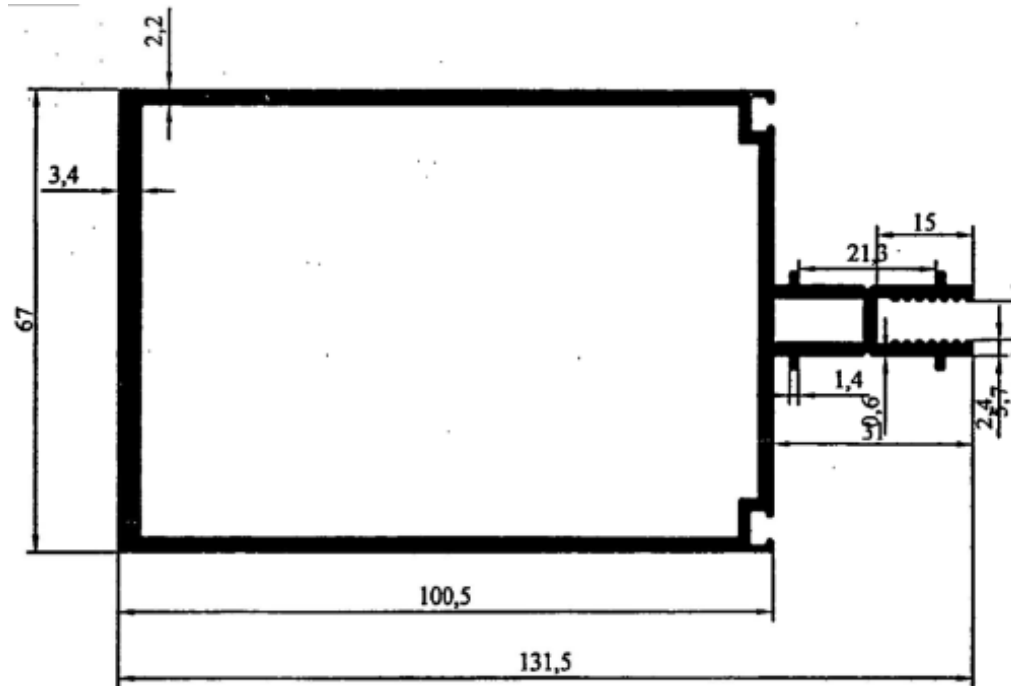
92067

WT (Kg/12')

5.950-6.400



CURTAIN WALL



Die No.

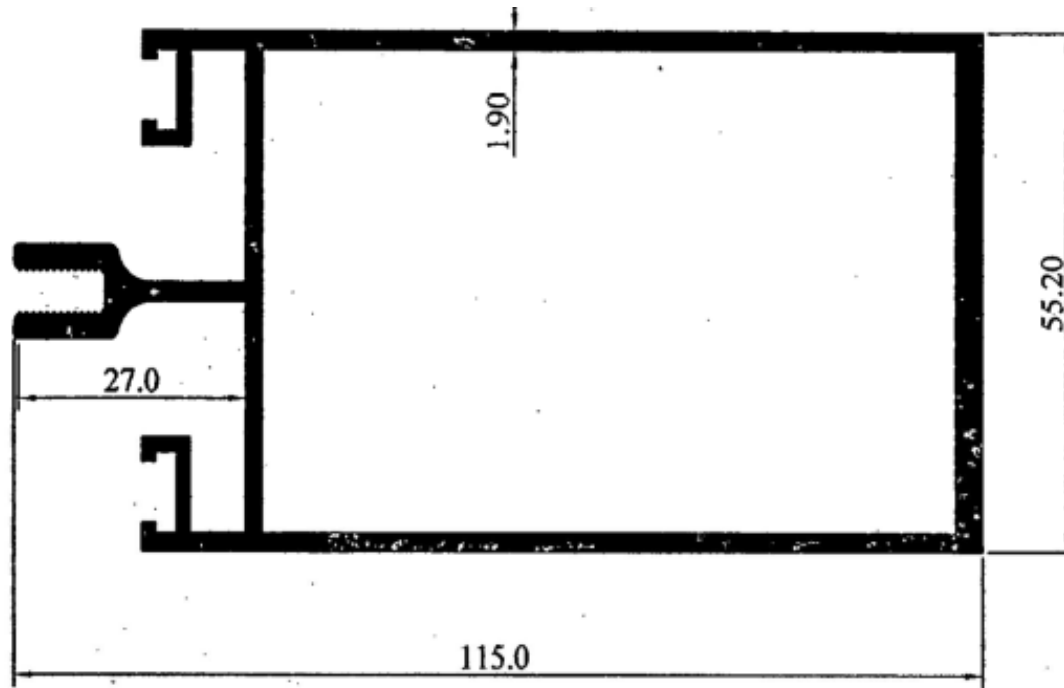
WT (Kg/12')

92072

9.000-9.600



CURTAIN WALL



Die No.

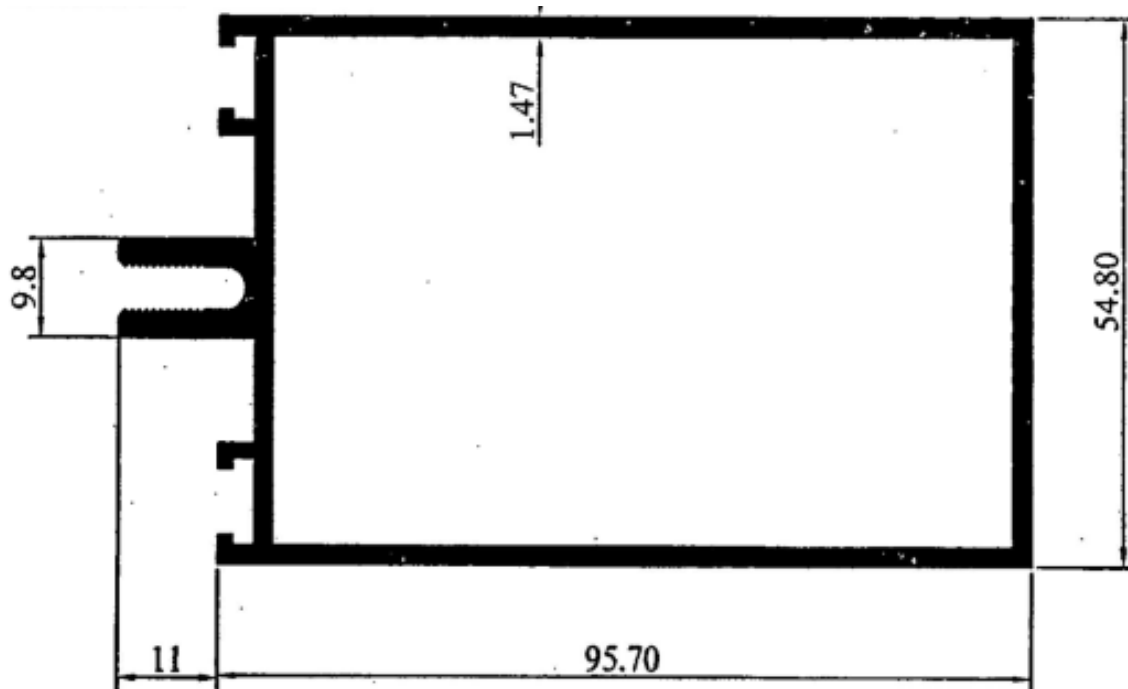
WT (Kg/12')

92065

8.000-8.600



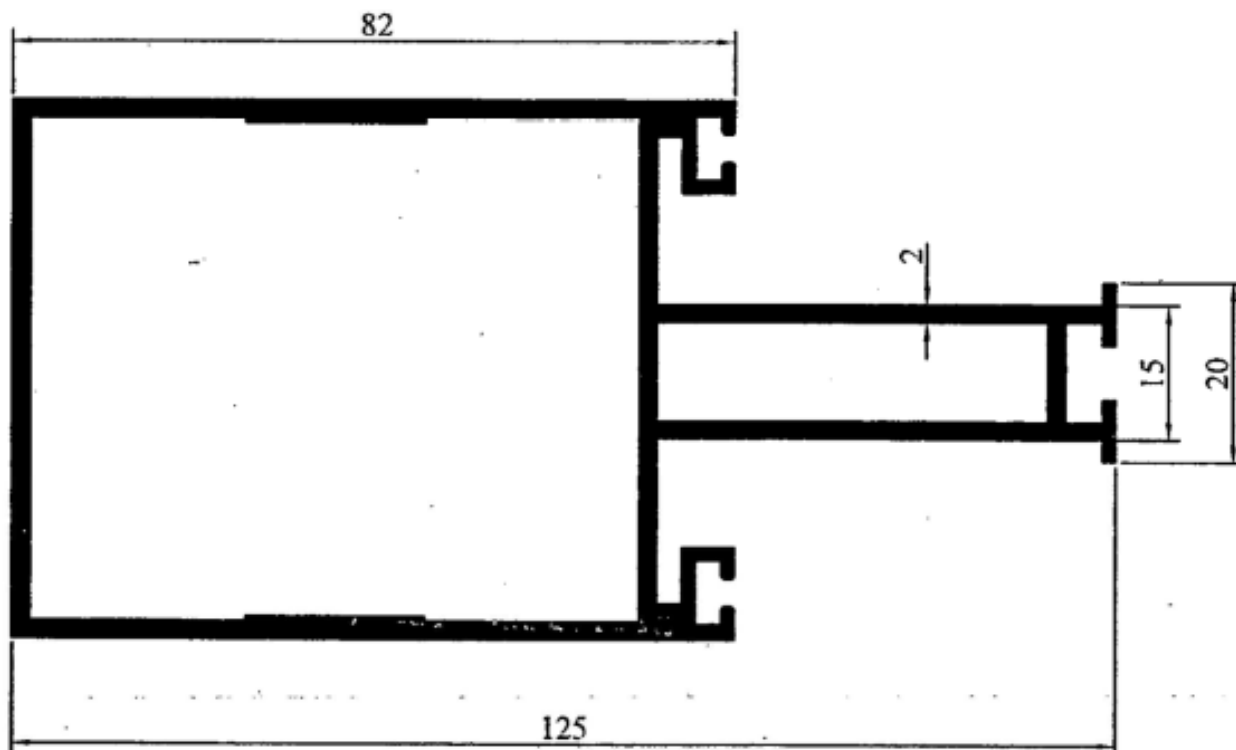
CURTAIN WALL



Die No.	WT (Kg/12')
90007	6.700-7.300



CURTAIN WALL



Die No.

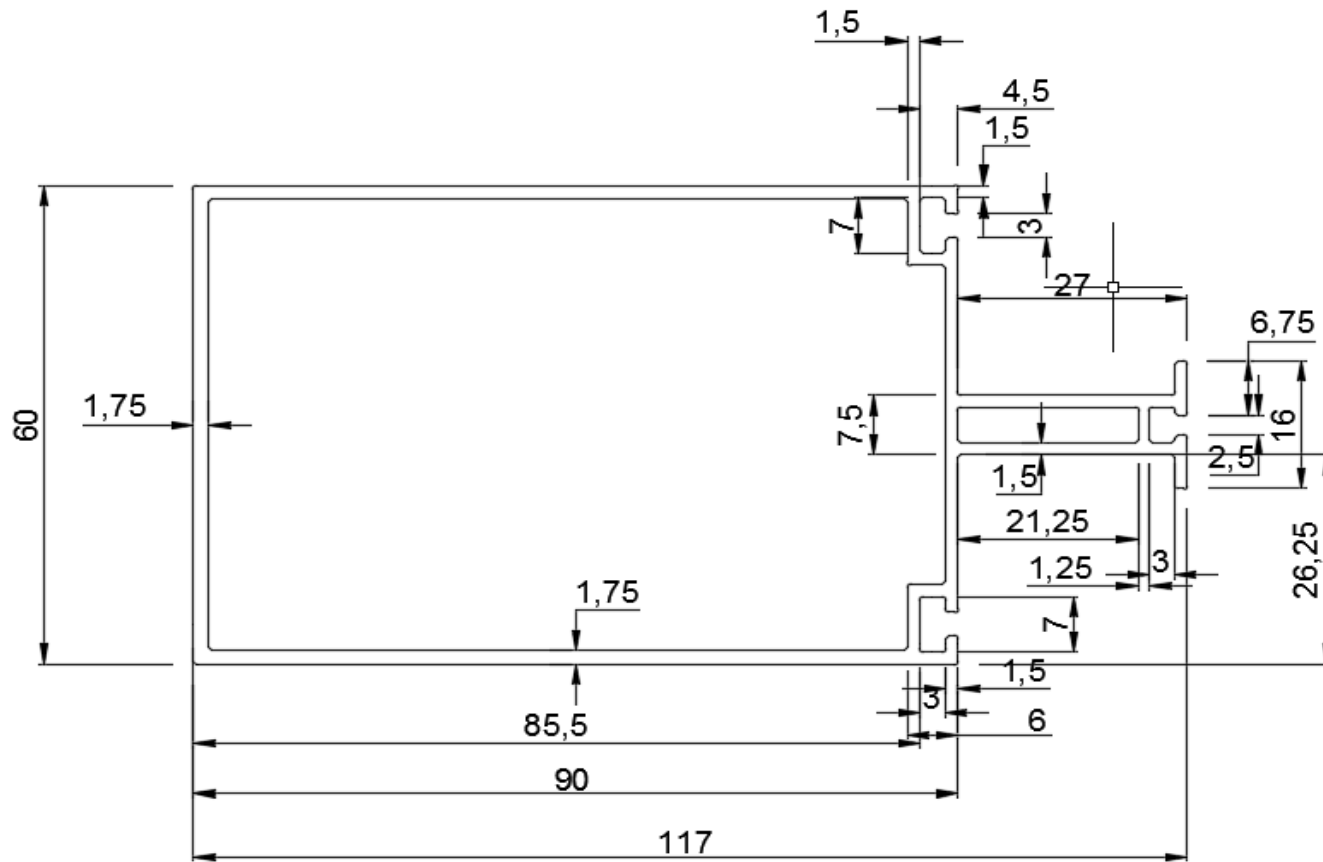
WT (Kg/12')

91131

8.500-9.200



CURTAIN WALL



Die No.

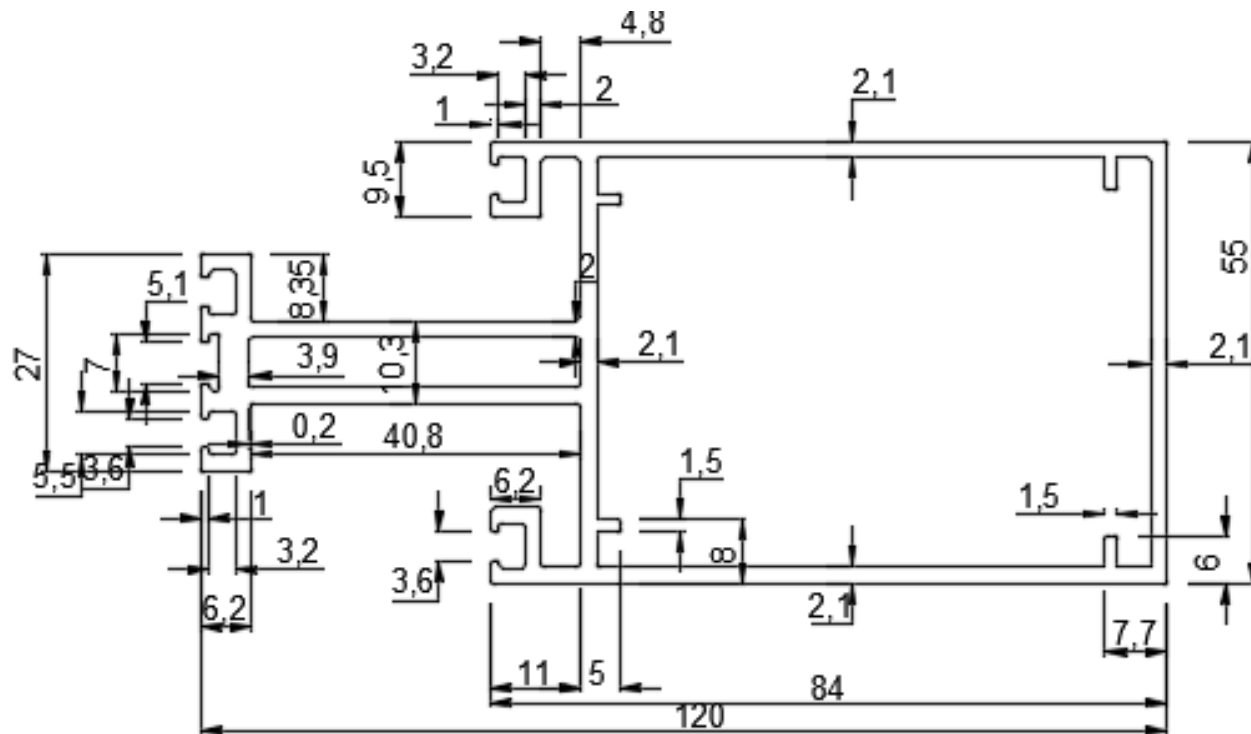
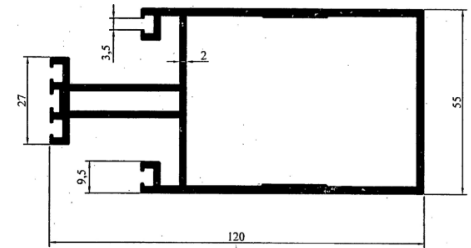
WT (Kg/12')

99107

6.900-7.400



CURTAIN WALL



Die No.

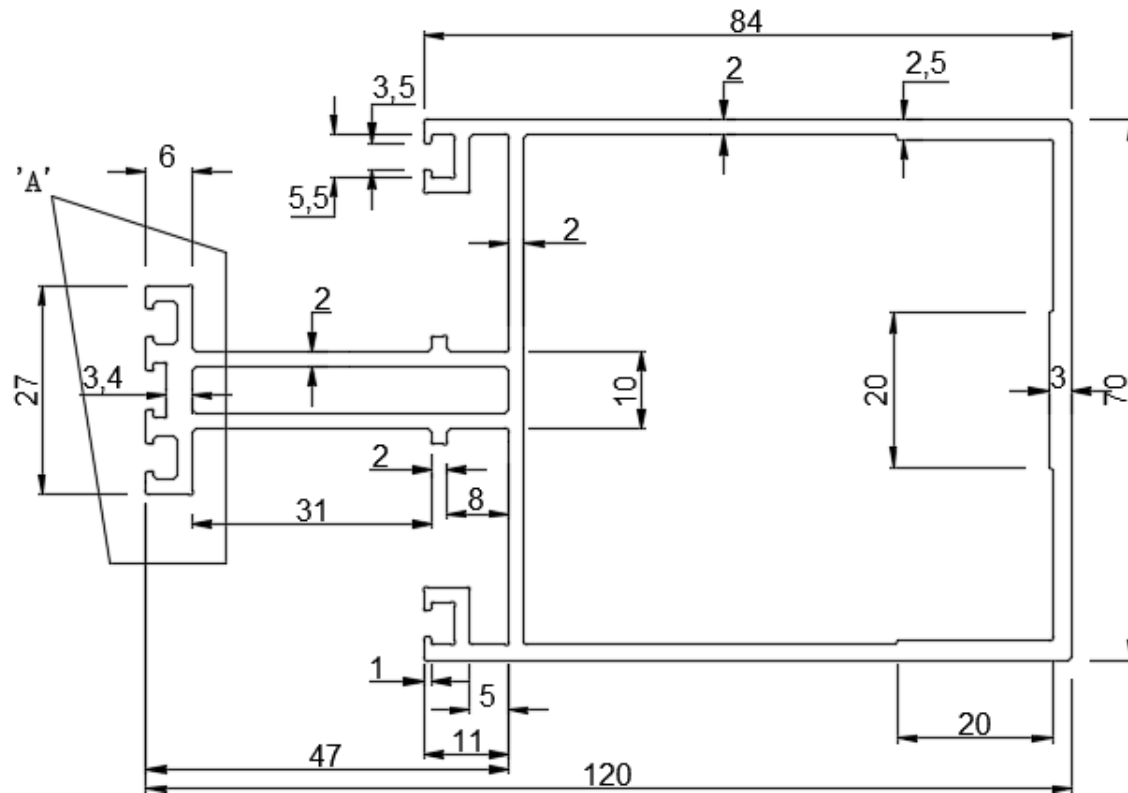
WT (Kg/12')

92098

9.700-10.400



CURTAIN WALL



Die No.

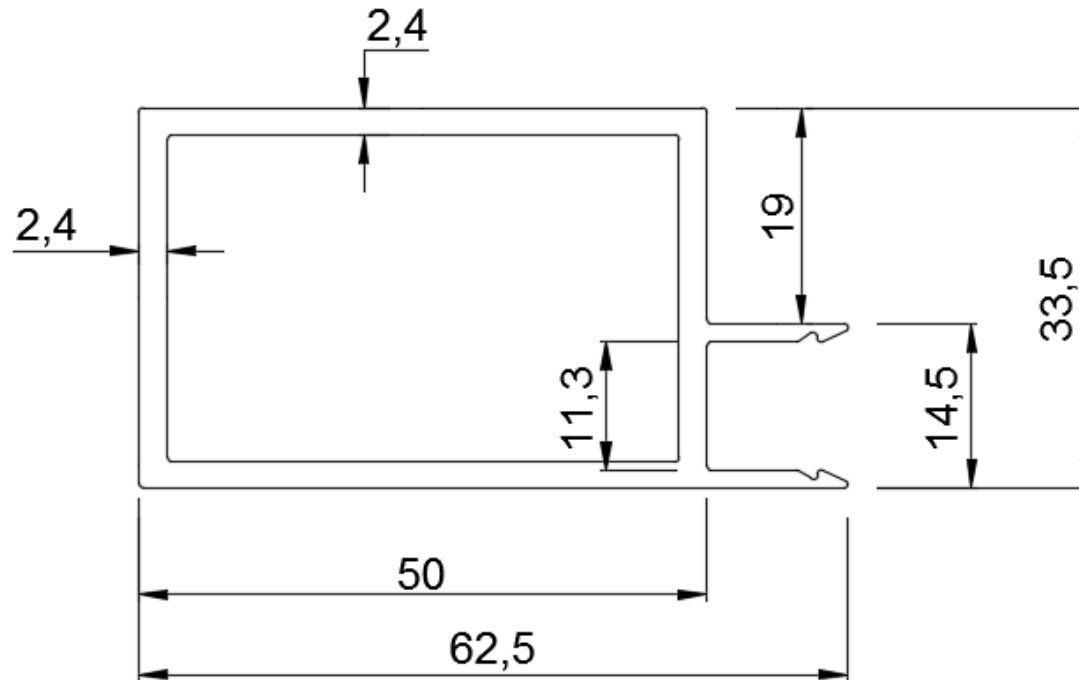
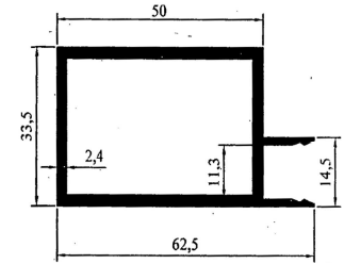
WT (Kg/12')

99105

9.800-10.400

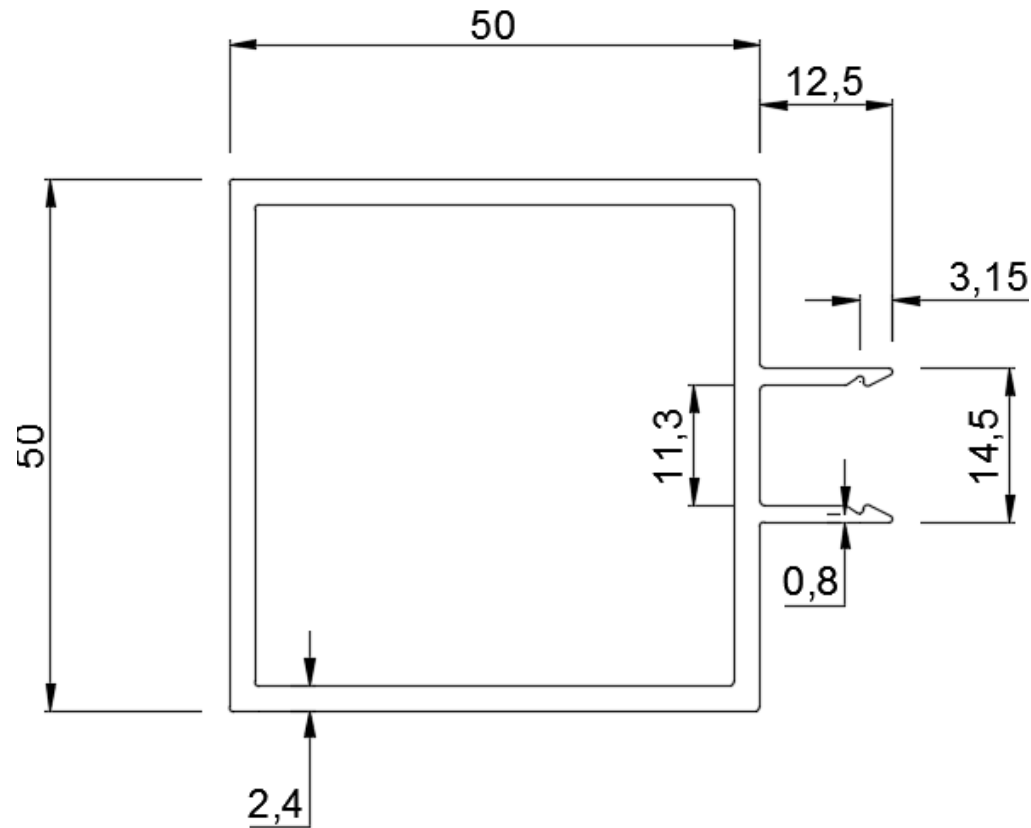


CURTAIN WALL



Die No.	WT (Kg/12')
99151	3.900-4.100

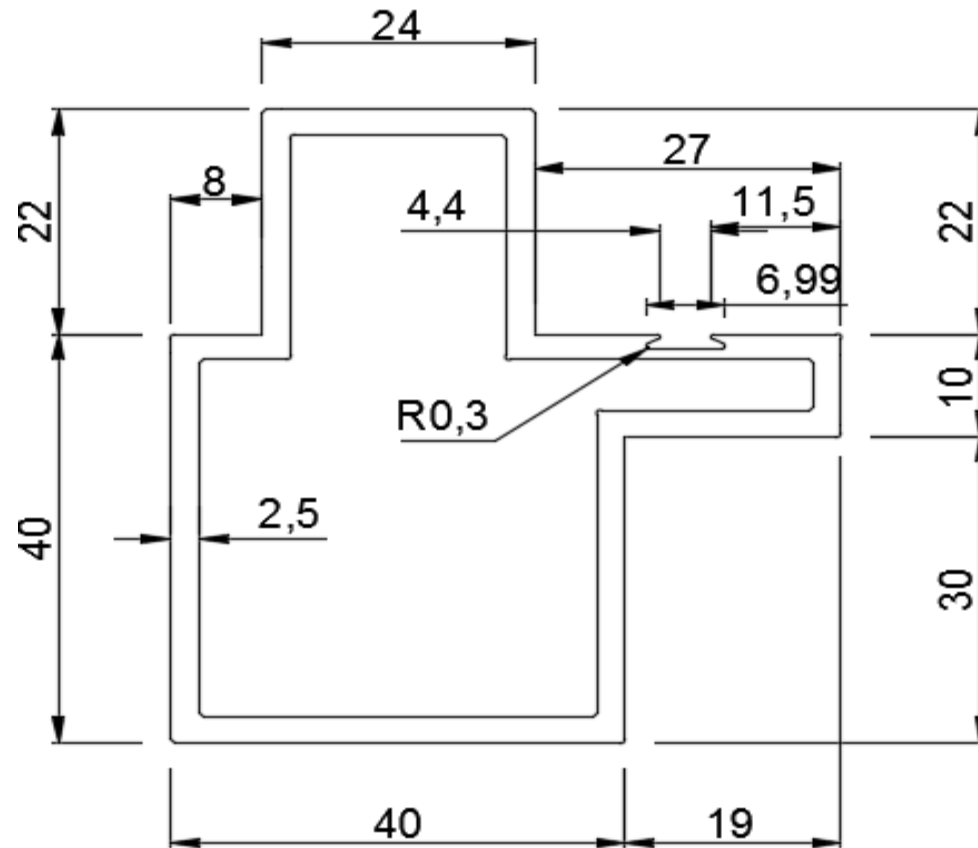
Technical drawing of a rectangular plate with dimensions: 50 (width), 50 (height), 12.5 (right side extension), 11.3 (bottom extension), and 14.5 (bottom extension).



Die No.	WT (Kg/12')
99152	4.800-5.000



CURTAIN WALL



Die No.

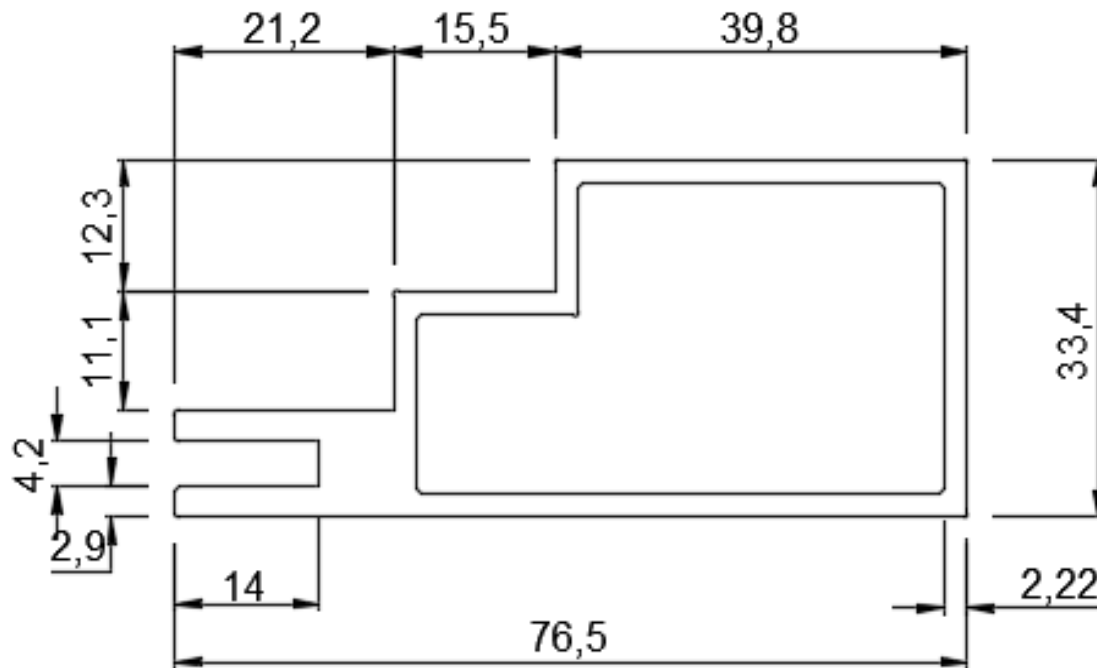
WT (Kg/12')

99179

6.100-6.300



CURTAIN WALL



Die No.

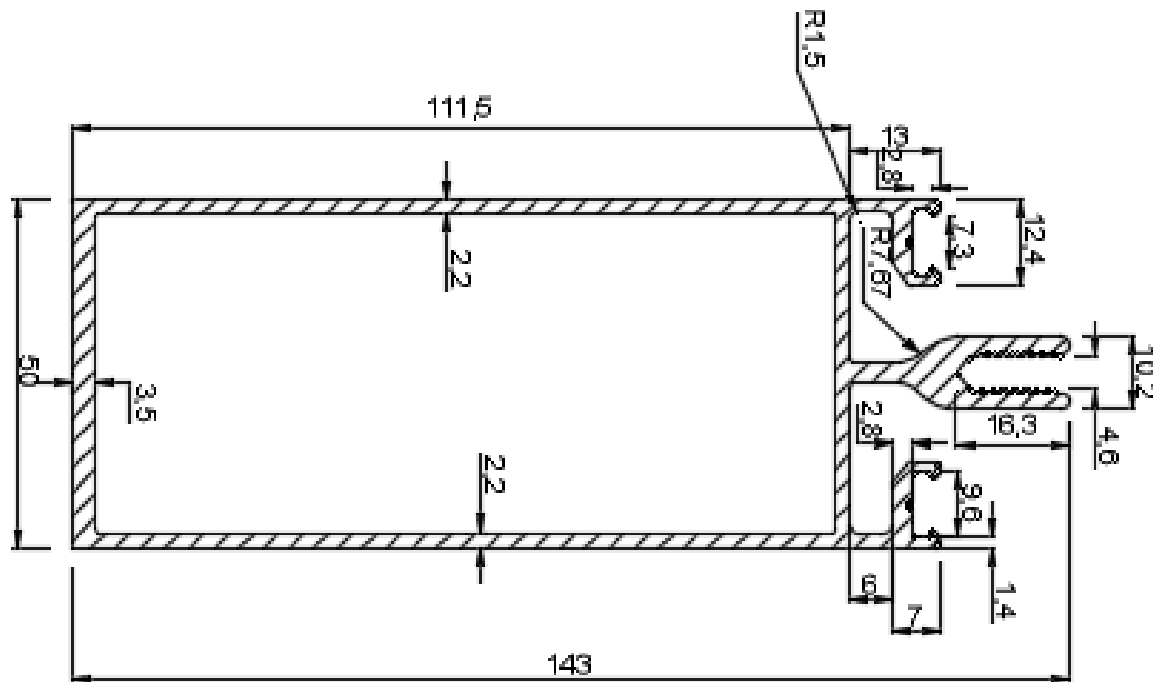
WT (Kg/12')

99181

5.100-5.300



CURTAIN WALL



Die No.

WT (Kg/12')

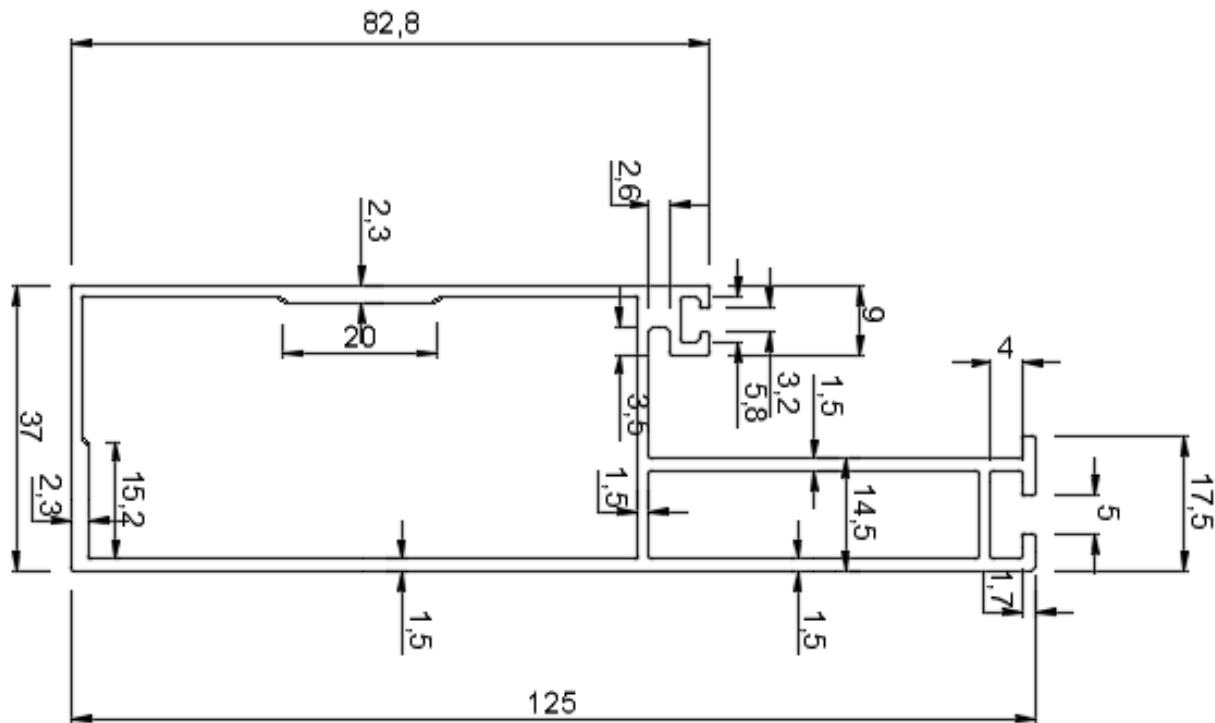
91184

10.100-10.500

Die No.	WT (Kg/12')
91194	7.800-8.200



CURTAIN WALL



Die No.

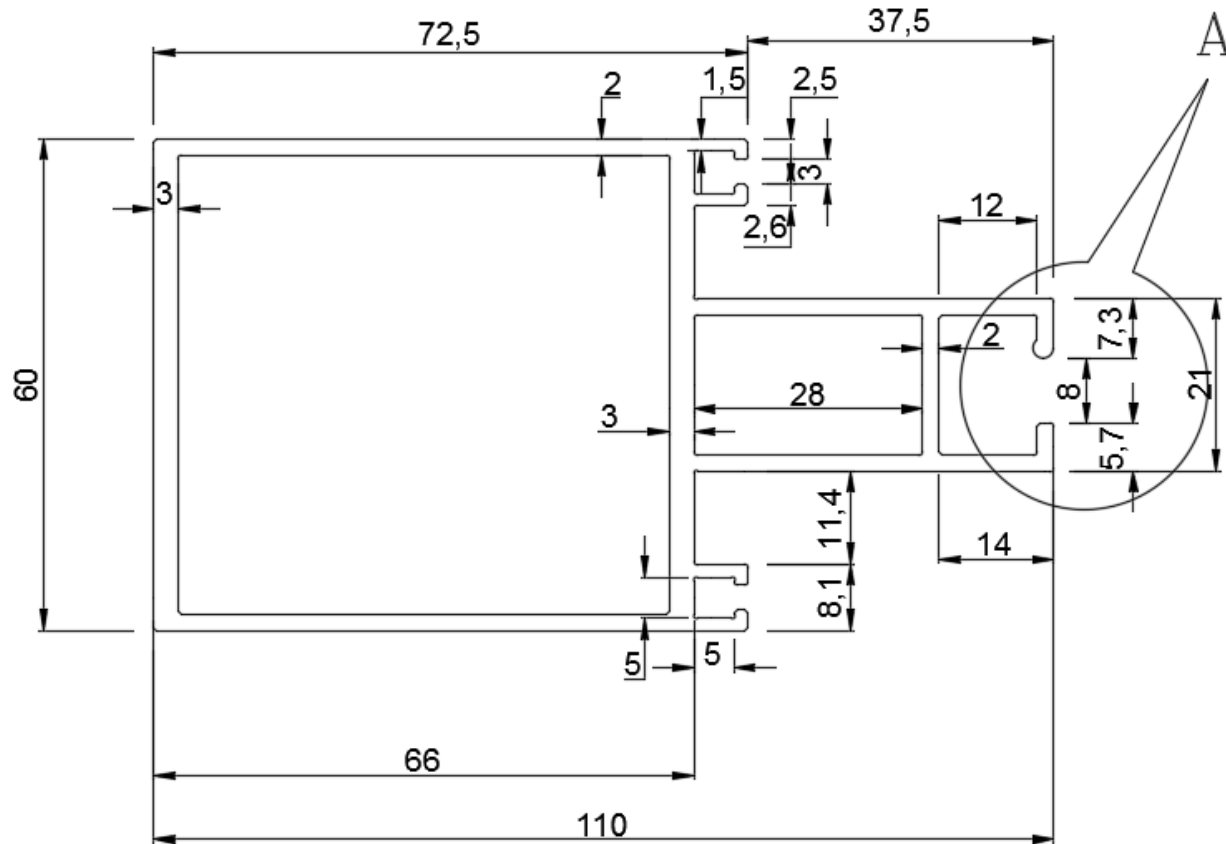
WT (Kg/12')

91186

6.400-6.800



CURTAIN WALL



Die No.

WT (Kg/12')

91187

8.600-9.000

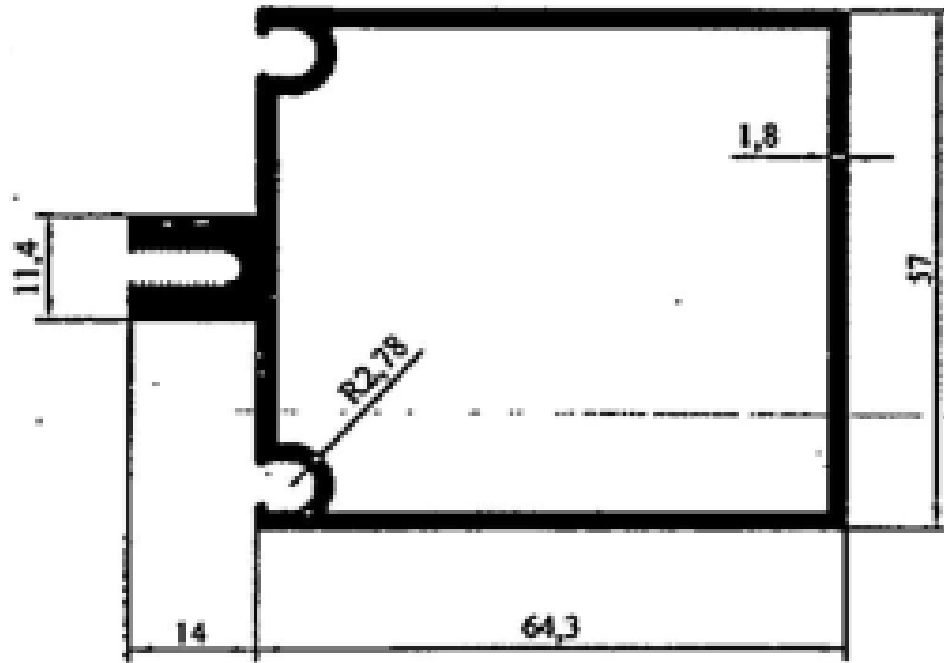
Technical drawing of a mechanical part with dimensions. The drawing shows a side view of a component with a complex profile. Key dimensions include:

- Overall width: 81
- Overall height: 38
- Top horizontal segments: 22, 59
- Vertical segments on the left: 10, 4, 10, 6,5, 7, 3
- Internal horizontal segments: 2,57, 5, 3, 2,87, 2,5, 1,6, 1,97, 1,5, 1,5
- Bottom horizontal segments: 5,57, 1,97, 2,5, 1,97
- Right vertical segment: 54

Die No.	WT (Kg/12')
OM-51	6.800-7.100
OM-51/L	6.000-6.200



CURTAIN WALL



Die No.

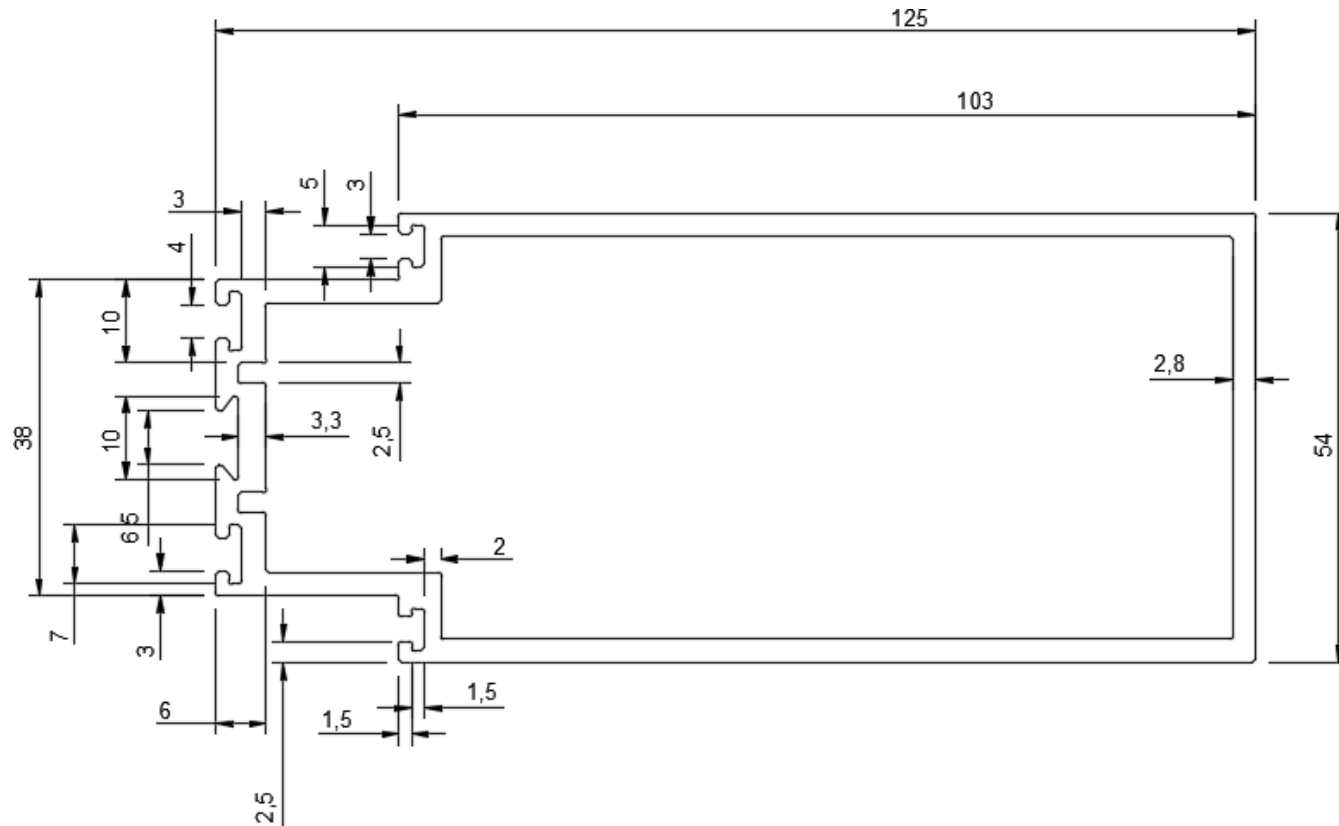
WT (Kg/12')

OM-52

5.500-5.800



CURTAIN WALL



Die No.

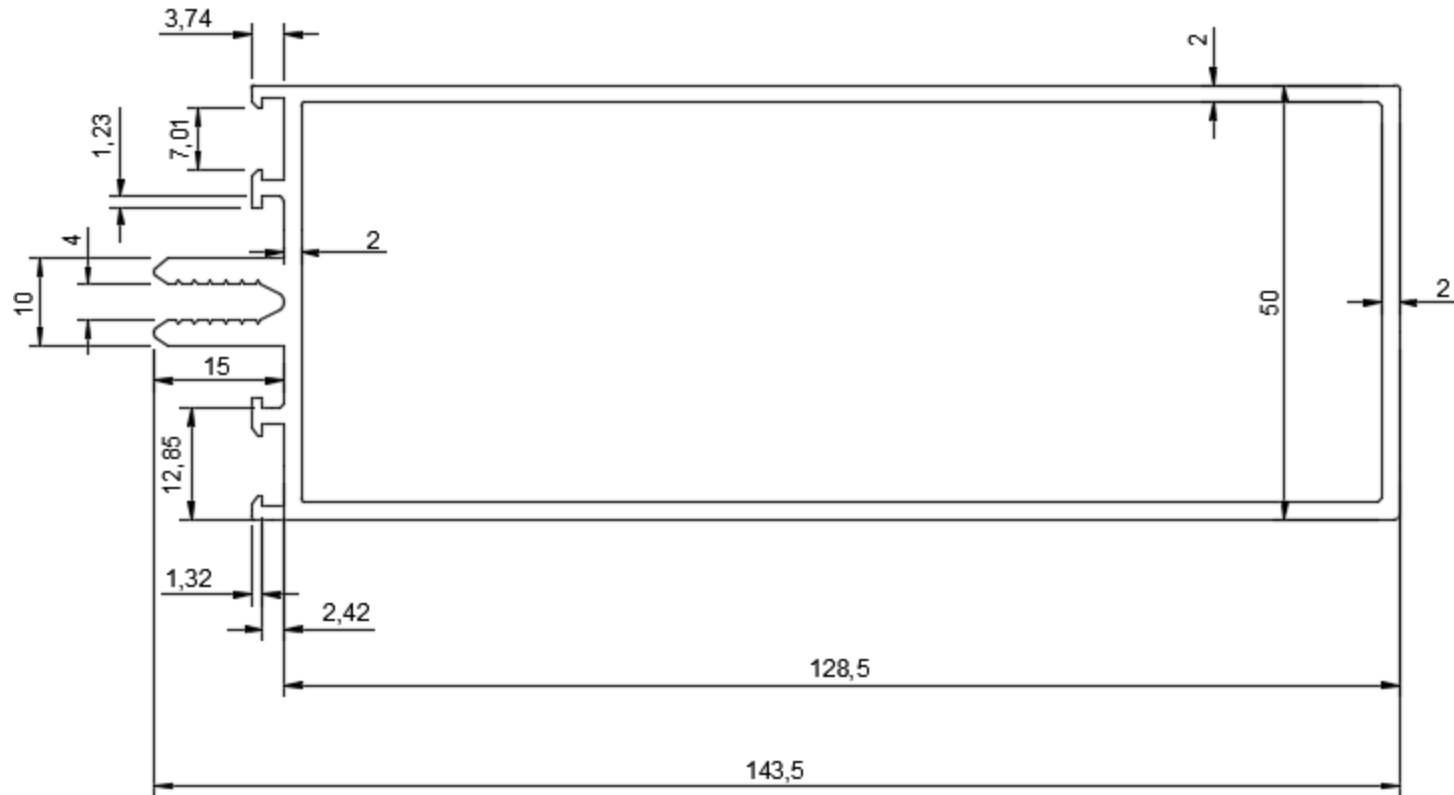
WT (Kg/12')

OM-65

9.700-10.100



CURTAIN WALL



Die No.

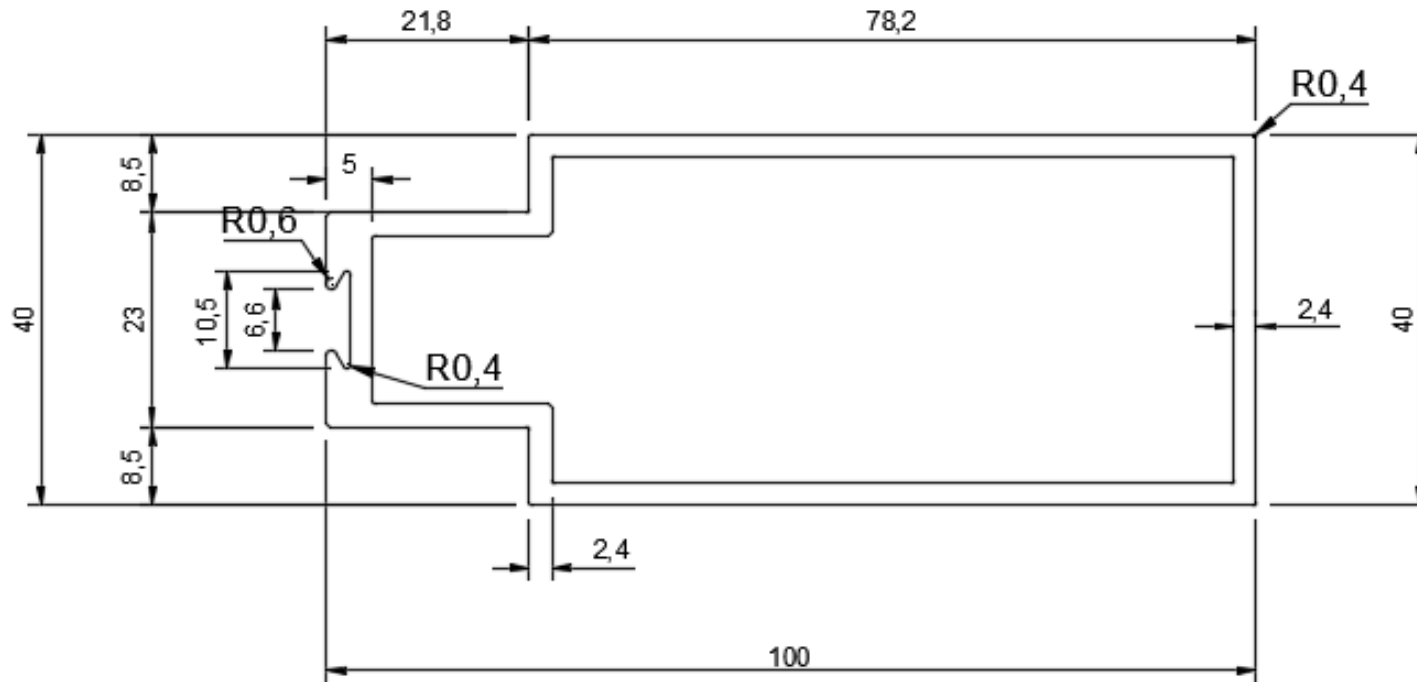
WT (Kg/12')

99318

8.100-8.500



CURTAIN WALL



Die No.

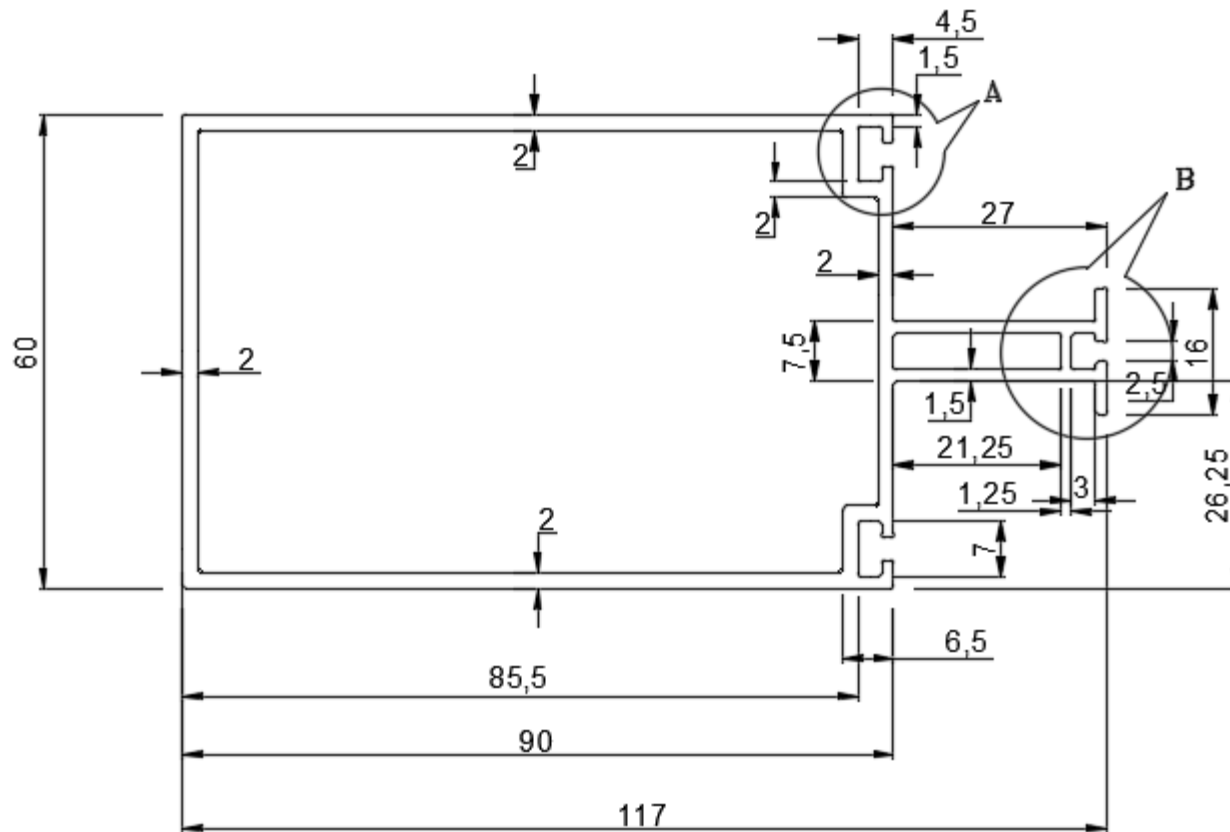
WT (Kg/12')

99303

6.600-7.000



CURTAIN WALL



Die No.

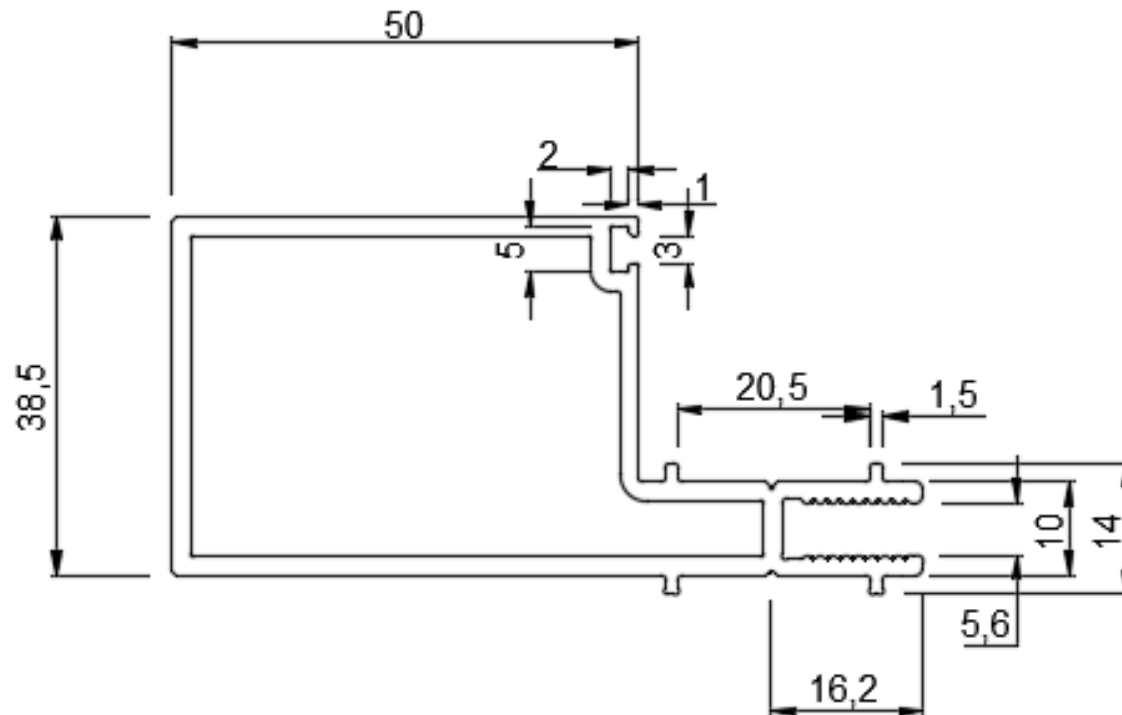
WT (Kg/12')

91198

6.150-6.500



CURTAIN WALL



Die No.

WT (Kg/12')

91178

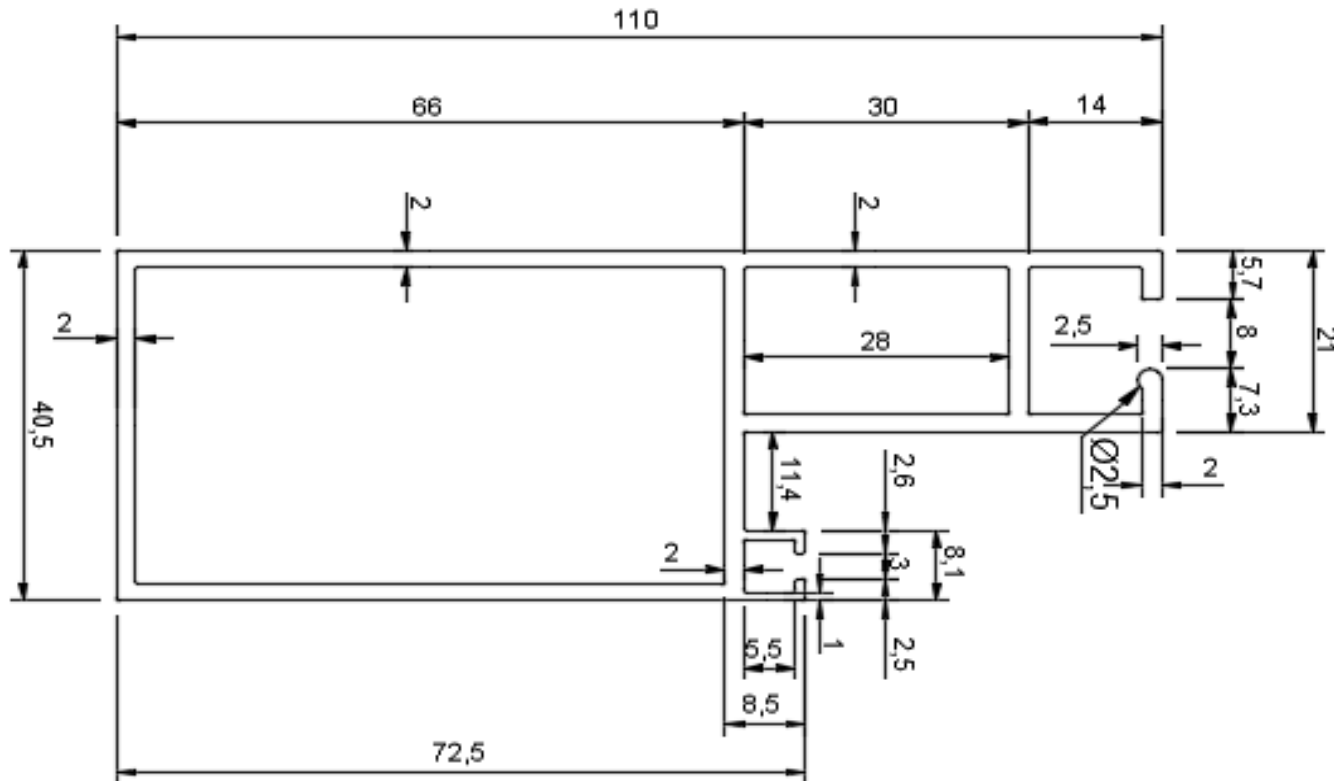
4.600-5.000

Technical drawing of a mechanical part with dimensions in mm. The part has a total width of 101,79 mm and a total height of 38 mm. It features a central vertical section with a width of 40 mm and a base with a width of 16 mm. The drawing includes various holes, including a large central hole with a diameter of Ø6,6 and a smaller hole with a diameter of Ø4. The part is symmetrical about a vertical centerline. Dimensions are given in mm.

Die No.	WT (Kg/12')
99339	4.970-5.350



CURTAIN WALL



Die No.

WT (Kg/12')

99369

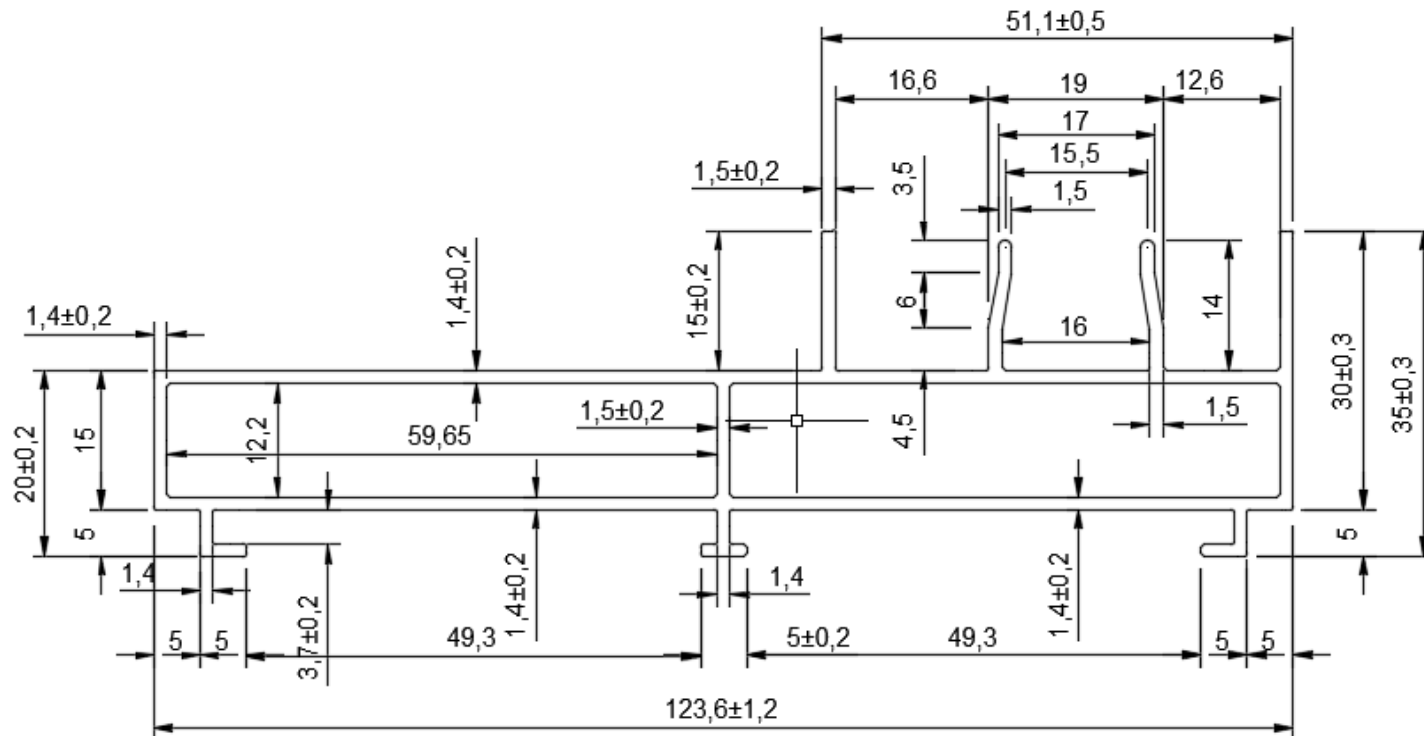
6.470-6.900

[illegible]

Die No.	WT (Kg/12')
99370	5.900-6.300



CURTAIN WALL



Die No.

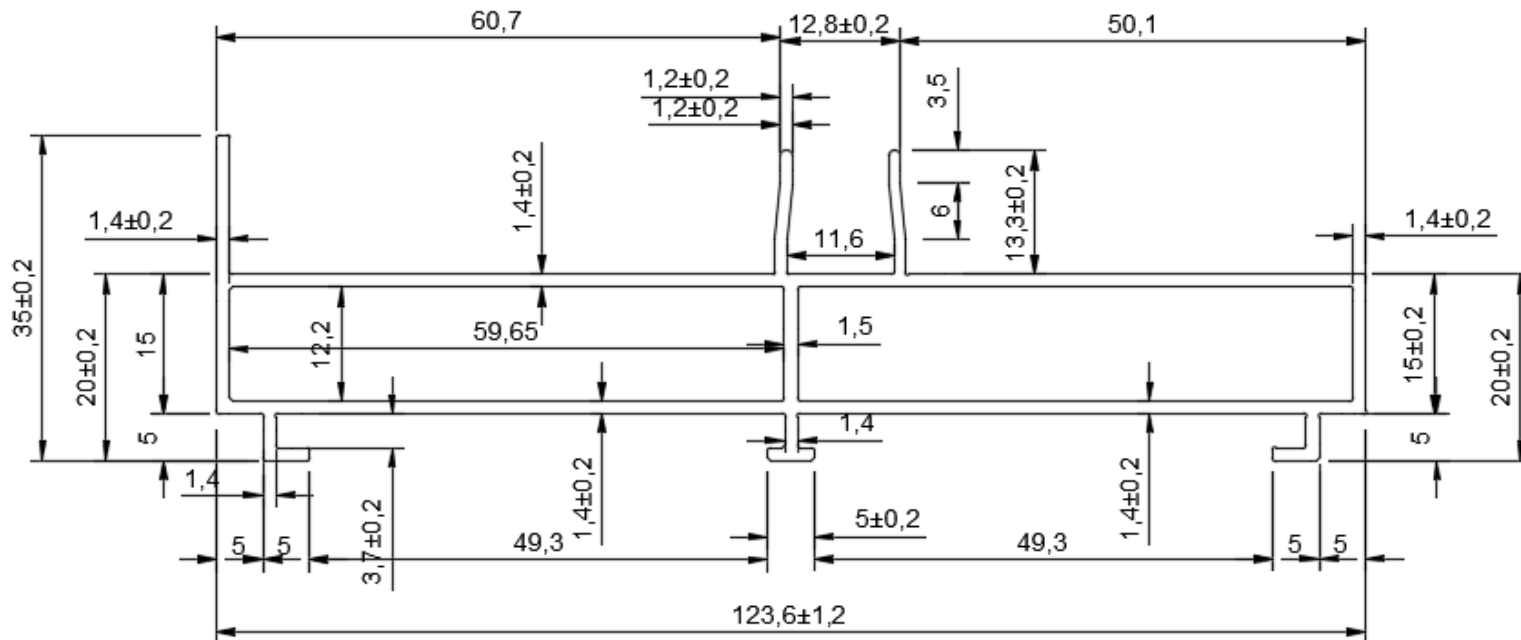
WT (Kg/12')

99371

5.100-5.500



CURTAIN WALL



Die No.

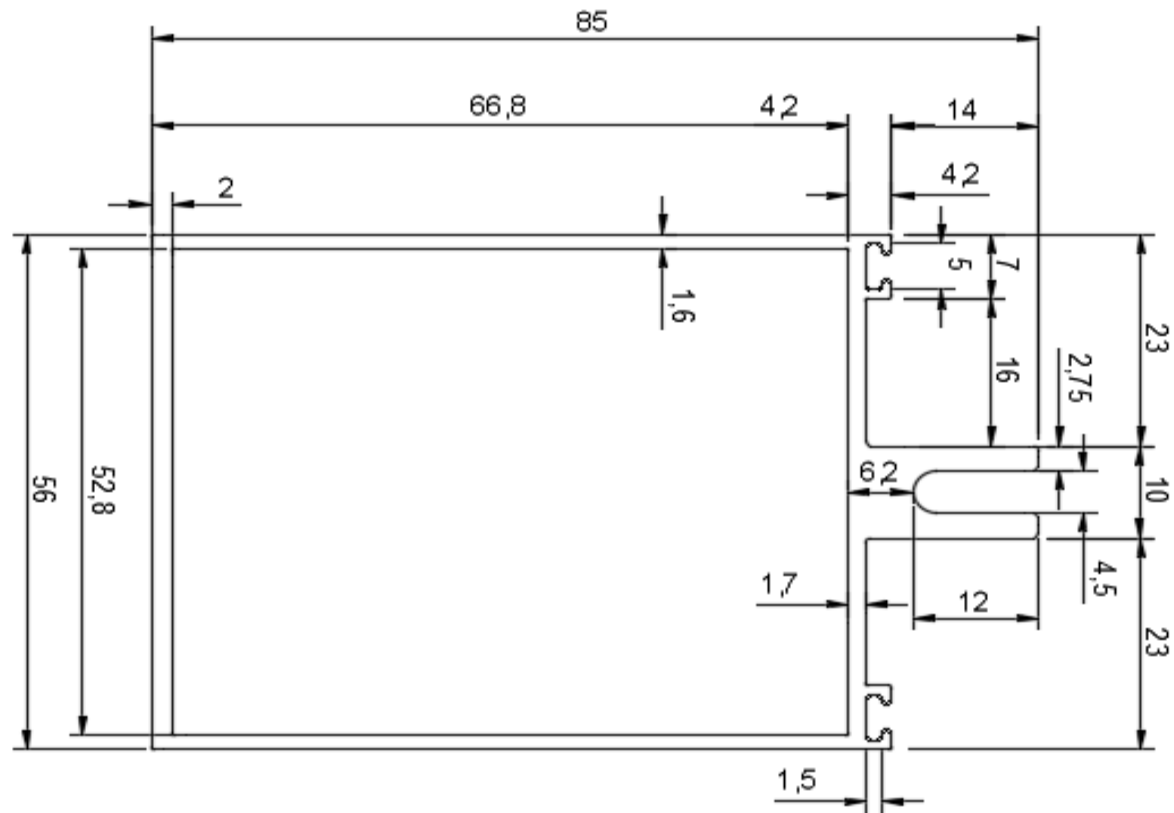
WT (Kg/12')

99372

4.800-5.100



CURTAIN WALL



Die No.

WT (Kg/12')

99376

5.350-5.750

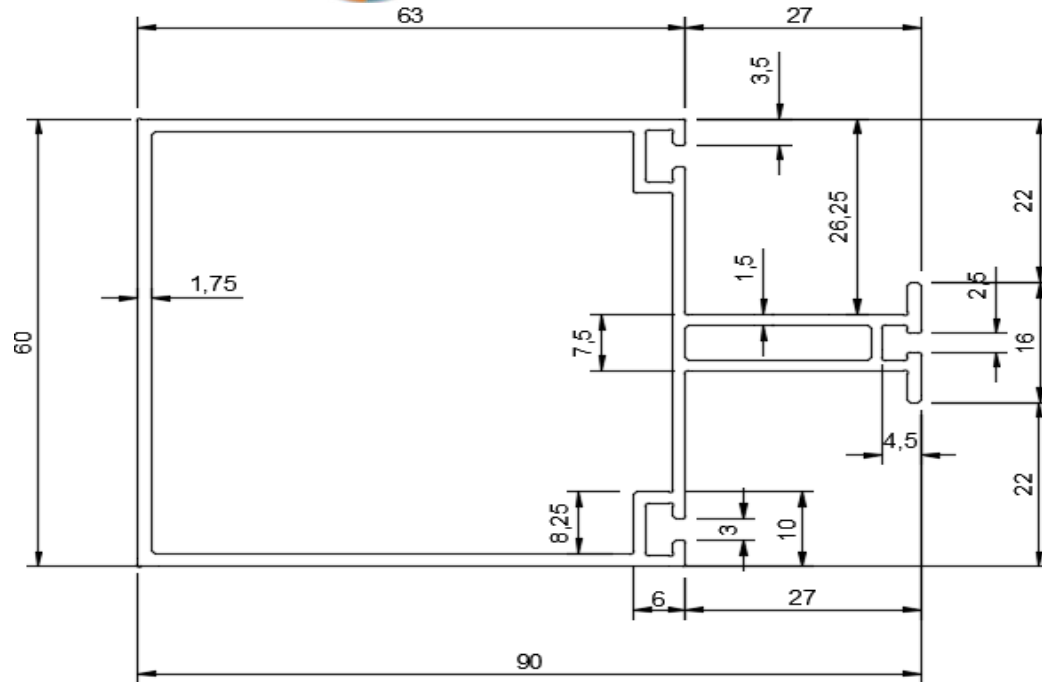
Die No.	WT (Kg/12')
99377	10.600-11.000

Technical drawing of a rectangular plate with the following dimensions and features:

- Overall width: $135,15 \pm 1$
- Overall height: $40 \pm 0,52$
- Left side features:
 - Top flange width: $18,8$
 - Top flange thickness: $1,6 \pm 0,2$
 - Top flange height: $18,4$
 - Top flange radius: $0,25$
 - Top flange angle: $90,00^\circ$
 - Top flange width: $3,5$
- Right side features:
 - Top flange width: $14,35$
 - Top flange thickness: $1,6$
 - Top flange height: $23,6 \pm 0,38$
 - Top flange radius: $\varnothing 4$
 - Top flange width: $\varnothing 7$
 - Top flange width: 31
 - Top flange height: $33,6 \pm 0,45$
 - Top flange width: $40 \pm 0,52$
- Bottom side features:
 - Bottom flange width: $18,8$
 - Bottom flange thickness: $1,8$
 - Bottom flange height: $18,15$
 - Bottom flange radius: $1,8$
 - Bottom flange width: $112,55 \pm 0,9$
 - Bottom flange height: $149,5 \pm 1,14$

Die No.	WT (Kg/12')
78212 (RJ-12)	6.270-6.700

CURTAIN WALL



NOTE:- ALL DIMENSIONS ARE IN mm.

UNSPECIFIED RADIUS:- 0.4

OMSHRINIWAS EXTRUSIONS

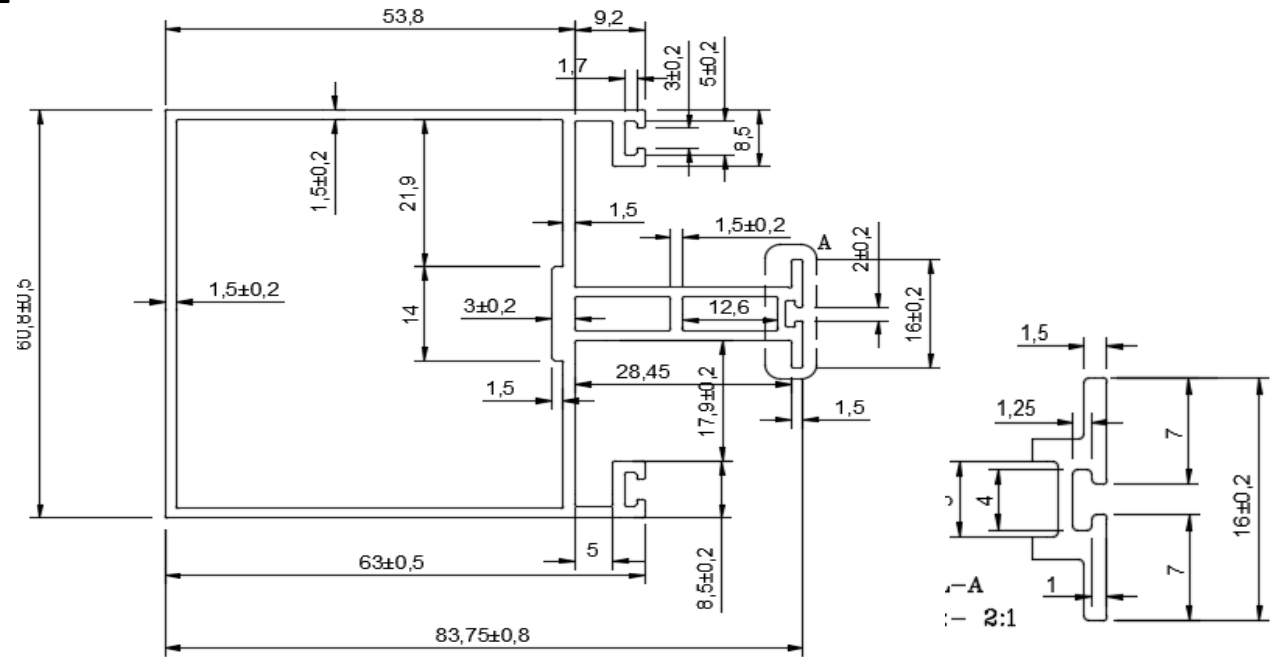
AREA:-529.888 Sq.mm	FLATNESS:-±0.8mm	DRAWN BY:- VENKY
PERIMETER:-	TOLARANCES:-	DATE:-01/06/2013
WEIGHT:- 5.236 kg/12'	ANGULARITY:- ±2	CHECKED BY:-
PARTY NAME:-	STRAIGHTNESS:-1.70mm	APPROVED BY:-
PARTY NAME:-DHUMAL	ALLOY/TEMPER:-	REVISION:-
SECTION NO:- 99392	TWIST:-1.70mm/meter	SCALE:- 1:1

UNSPECIFIED TOLERANCES WILL BE IN ACCORDANCE
WITH DIN ISO 27668-1 Class C = Coarse

	0.5 - 3 ±0.2	3 - 6 ±0.3	6 - 30 ±0.5	30 - 120 ±0.8	120 - 400 ±1.2	400-1000 ±2.0
Dimension Longitudinal						
Chamfer & Radius	0.5 - 3 ±0.4	3 - 6 ±1.0	6-30 ±2.0	30 - 120 ±0.8		
Degrees & minutes	At 10 ±1.30°	10 - 50 ±1.0°	50 - 120 ±0.30°	120 - 400 ±0.15°	Over 400 ±0.10°	



CUARTAIN WALL



NOTE:- ALL DIMENSIONS ARE IN mm.

UNSPECIFIED RADIUS:- 0.4

OMSHRINIWAS EXTRUSIONS

AREA:- 540.456 Sq.mm

FLATNESS:-±0.8mm

DRAWN BY:- PARVATHI

PERIMETER:-390.534

TOLARANCES:-

DATE:-24/10/2013

WEIGHT:- 1.459 & 5.34 kg/12'

ANGULARITY:- ±2

CHECKED BY:-

TYPE :- HOLLOW

STRAIGHTNESS:-1.70mm

APPROVED BY:-

PARTY NAME:-DHUMAL

ALLOY/TEMPER:-

REVISION:-

SECTION NO:- 99402

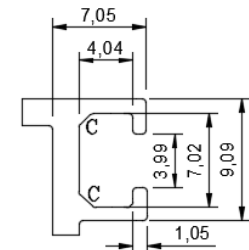
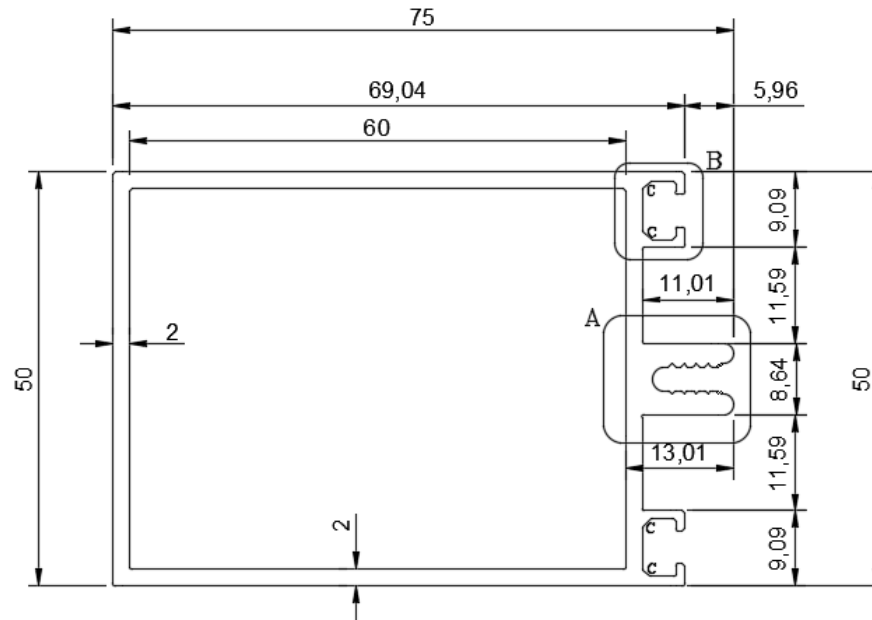
TWIST:-1.70mm/meter

SCALE:- 1:1

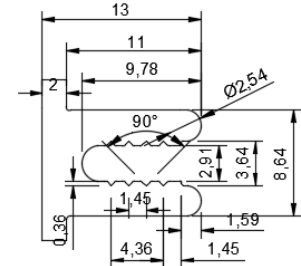
UNSPECIFIED TOLERANCES WILL BE IN ACCORDANCE
WITH DIN ISO 27668-1 Class C = Coarse

	0.5 - 3 ±0.2	3 - 6 ±0.3	6 - 30 ±0.5	30 - 120 ±0.8	120 - 400 ±1.2	400-1000 ±2.0
Dimension Longitudinal						
Chamfer & Radius	0.5 - 3 ±0.4	3 - 6 ±1.0	6-30 ±2.0	30 - 120 ±0.8		
Degrees & minutes	At 10 ±1.30°	10 - 50 ±1.0°	50 - 120 ±0.30°	120 - 400 ±0.15°	Over 400 ±0.10°	

CURTAIN WALL



DETAIL-B
SCALE:- 2:1



DETAIL-A
SCALE:- 2:1

NOTE:- ALL DIMENSIONS ARE IN mm.

UNSPECIFIED RADIUS:- 0.4

OMSHRINIWAS EXTRUSIONS

AREA:- 533.324 Sq.mm

FLATNESS:- ± 0.8 mm

DRAWN BY:- RAJI

PERIMETER:-315.443

TOLARANCES:-

DATE:-29/05/2014

WEIGHT:- 5.270 kg/12'

ANGULARITY:- ± 2

CHECKED BY:-

PARTY NAME:- HOLLOW

STRAIGHTNESS:-1.70mm

APPROVED BY:-

PARTY DRG NO:-

ALLOY/TEMPER:-

REVISION:-

SECTION NO:- 99426

TWIST:-1.70mm/meter

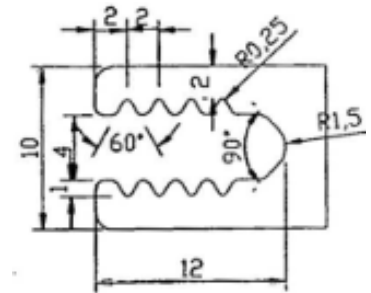
SCALE:- 1:1

UNSPECIFIED TOLERANCES WILL BE IN ACCORDANCE
WITH DIN ISO 27668-1 Class C = Coarse

Dimension Longitudinal	0.5 - 3 ± 0.2	3 - 6 ± 0.3	6 - 30 ± 0.5	30 - 120 ± 0.8	120 - 400 ± 1.2	400-1000 ± 2.0
Chamfer & Radius	0.5 - 3 ± 0.4	3 - 6 ± 1.0	6-30 ± 2.0	30 - 120 ± 0.8		
Degrees & minutes	At 10 $\pm 1.30^\circ$	10 - 50 $\pm 1.0^\circ$	50 - 120 $\pm 0.30^\circ$	120 - 400 $\pm 0.15^\circ$	Over 400 $\pm 0.10^\circ$	

UNSPECIFIED TOLERANCES WILL BE IN ACCORDANCE
WITH DIN ISO 27668-1 Class C = Coarse

OMSHRINIWAS EXTRUSIONS		
AREA:-594.476 Sq.mm	FLATNESS:- ± 0.8 mm	DRAWN BY:- RAJI
PERIMETER:-325.066	TOLARANCES:-	DATE:-14/10/2015
WEIGHT:- 5.874 kg/12'	ANGULARITY:- ± 2	CHECKED BY:-
PARTY NAME: NEELAM METAL	STRAIGHTNESS:-1.70mm	APPROVED BY:-
TYPE:-HOLLOW	ALLOY/TEMPER:-	REVISION:-
SECTION NO:- 99473	TWIST:-1.70mm/meter	SCALE:- 1:1

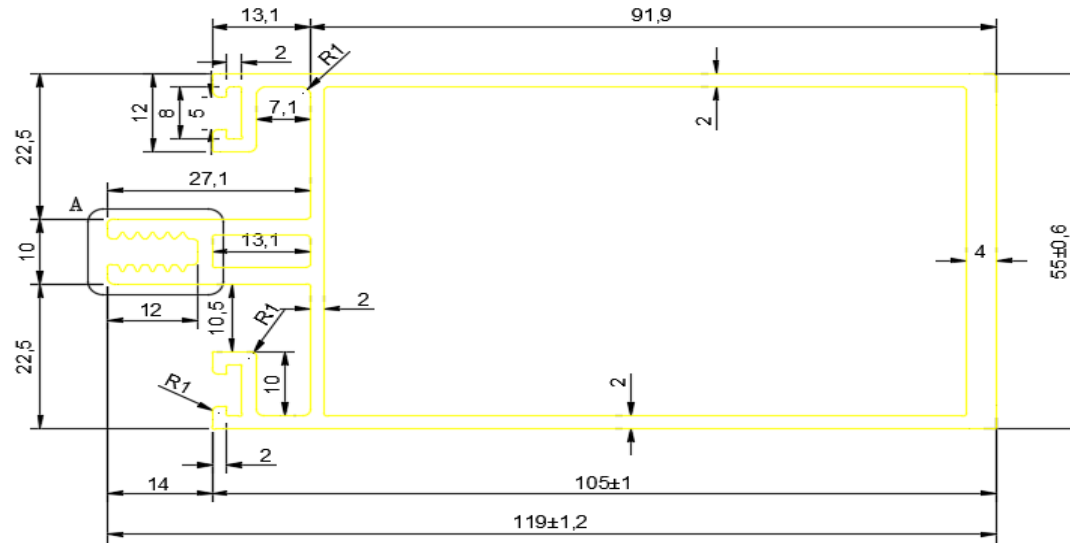


UNSPECIFIED RADIUS:- 0.50

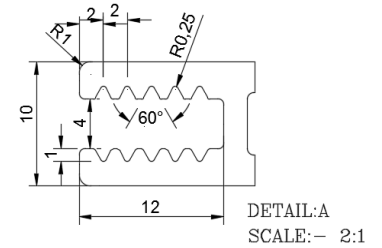
OMSHRINIWAS EXTRUSIONS

UNSPECIFIED TOLERANCES WILL BE IN ACCORDANCE
WITH DIN ISO 27668-1 Class C = Coarse

Dimension Longitudinal	0.5 - 3 ±0.2	3 - 6 ±0.3	6 - 30 ±0.5	30 - 120 ±0.8	120 - 400 ±1.2	400-1000 ±2.0
Chamfer & Radius	0.5 - 3 ±0.4	3 - 6 ±1.0	6-30 ±2.0	30 - 120 ±0.8		
Degrees & minutes	At 10 ±1.30°	10 - 50 ±1.0°	50 - 120 ±0.30°	120 - 400 ±0.15°	Over 400 ±0.10°	



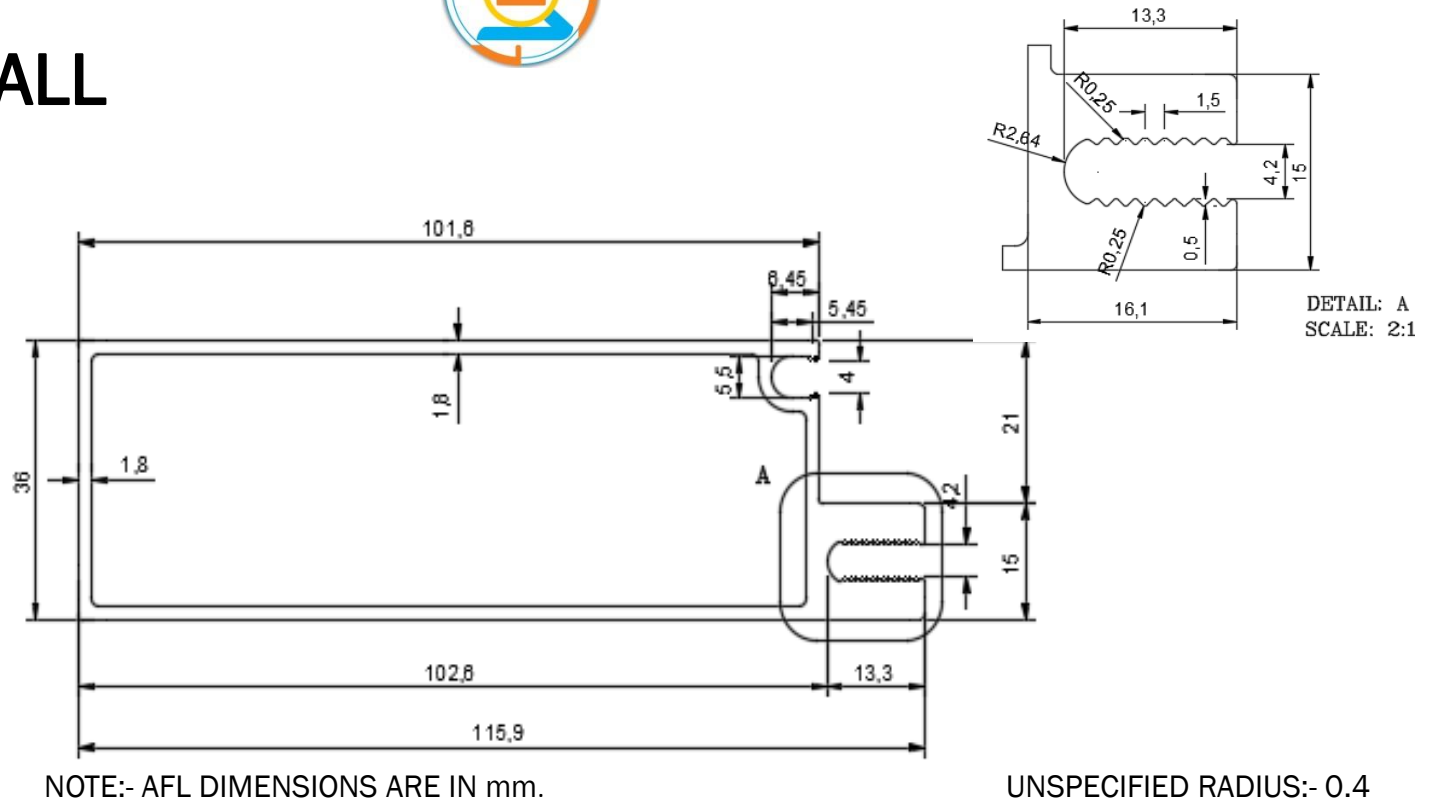
UNSPECIFIED RADIUS:- 0.5



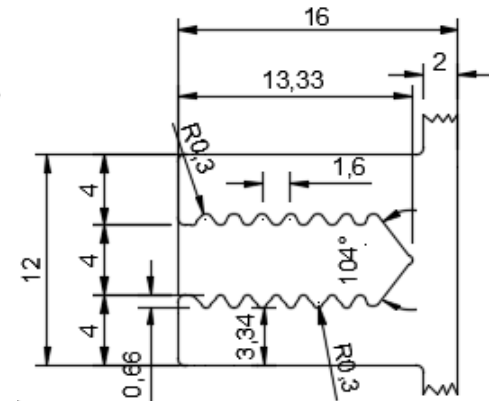
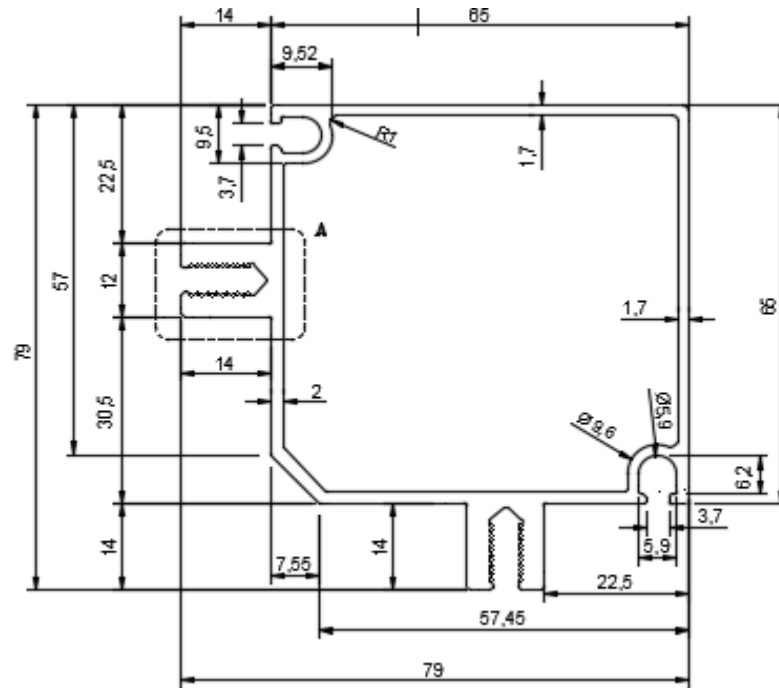
AREA:-942.421 Sq.mm	FLATNESS:- ± 0.8 mm	DRAWN BY:- RAJI
PERIMETER:-497.249	TOLARANCES:-	DATE:-14/10/2015
WEIGHT:-9.313 kg/12'	ANGULARITY:- ± 2	CHECKED BY:-
PARTY NAME:- NEELAM METAL	STRAIGHTNESS:-1.70mm	APPROVED BY:-
TYPE:-HOLLOW	ALLOY/TEMPER:-	REVISION:-
SECTION NO:- 99474	TWIST:-1.70mm/meter	SCALE:- 1:1

UNSPECIFIED TOLERANCES WILL BE IN ACCORDANCE
WITH DIN ISO 27668-1 Class C = Coarse

OMSHRINIWAS EXTRUSIONS		
AREA:- 650.348 Sq.mm	FLATNESS:- ± 0.8 mm	DRAWN BY:- VENKY
PERIMETER:-345.425	TOLARANCES:-	DATE:-30/09/2016
WEIGHT:- 6.426 kg/12'	ANGULARITY:- ± 2	CHECKED BY:-
TYPE:- HOLLOW	STRAIGHTNESS:-1.70mm	APPROVED BY:-
PARTY NAME:- NEELAM METAL	AFLOY/TEMPER:-	REVISION:-
SECTION NO:-NM-441	TWIST:-1.70mm/meter	SCALE:- 1:1



CURTAIN WALL



NOTE:- AFL DIMENSIONS ARE IN mm.

UNSPECIFIED RADIUS:- 0.4

OMSHRINIWAS EXTRUSIONS

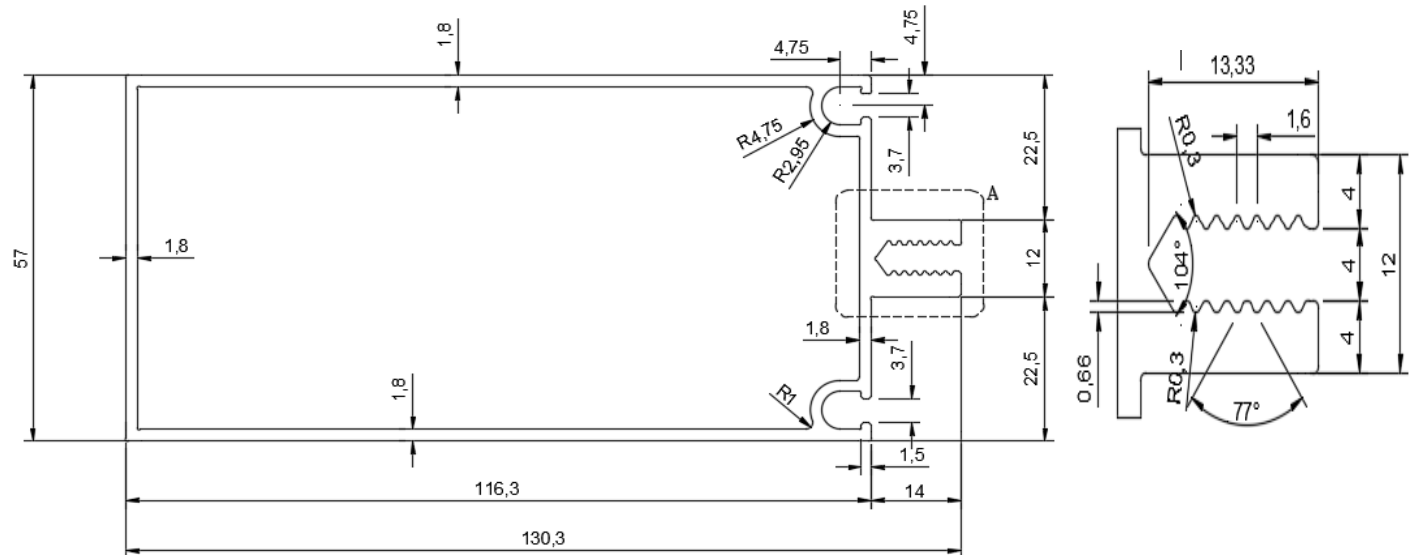
AREA:- 710.281 Sq.mm	FLATNESS:- ± 0.8 mm	DRAWN BY:- RAJI
PERIMETER:- 406.412	TOLARANCES:-	DATE:- 01/11/2014
WEIGHT:- 1.018 kg/12'	ANGULARITY:- ± 2	CHECKED BY:-
TYPE:- HOLLOW	STRAIGHTNESS:- 1.70mm	APPROVED BY:-
PARTY NAME:- RAJESH METL CO	AFLOY/TEMPER:-	REVISION:-
SECTION NO:- RMC-30	TWIST:- 1.70mm/meter	SCALE:- 1:1

UNSPECIFIED TOLERANCES WILL BE IN ACCORDANCE
WITH DIN ISO 27668-1 Class C = Coarse

	400-1000 ± 2.0		
	120 - 400 ± 1.2		
	30 - 120 ± 0.8		
	6 - 30 ± 0.5		
	3 - 6 ± 0.3		
	0.5 - 3 ± 0.2		
Dimension Longitudinal			
Chamfer & Radius			
Degrees & minutes			
	Over 400 $\pm 0.10^\circ$		
	120 - 400 $\pm 0.15^\circ$		
	50 - 120 $\pm 0.30^\circ$		
	10 - 50 $\pm 1.0^\circ$		
	At 10 $\pm 1.30^\circ$		
	0.5 - 3 ± 0.4		
	3 - 6 ± 1.0		
	6 - 30 ± 2.0		
	30 - 120 ± 0.8		



CURTAIN WALL



NOTE:- AFL DIMENSIONS ARE IN mm.

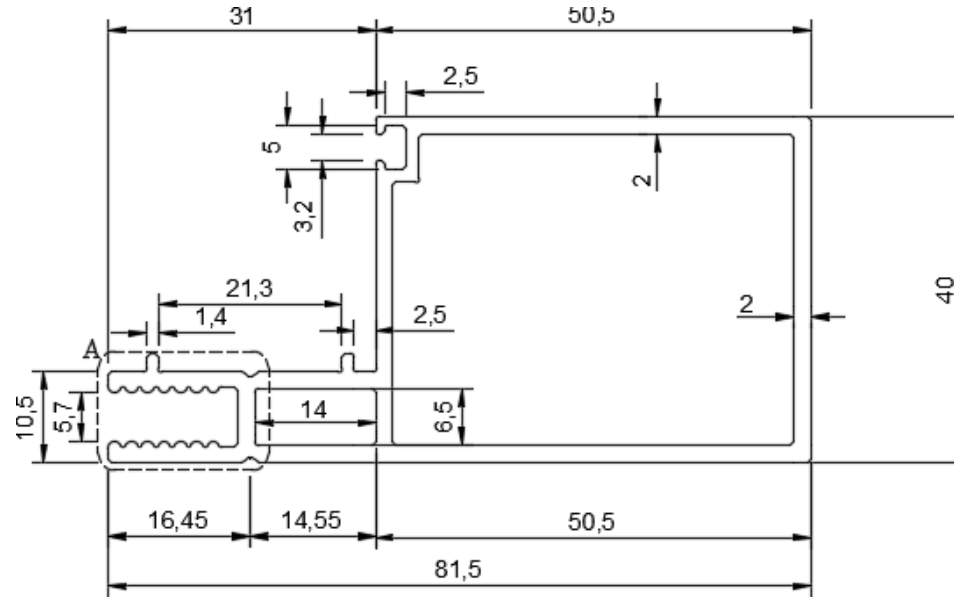
UNSPECIFIED RADIUS:- 0.4

OMSHRINIWAS EXTRUSIONS

AREA:- 752.023 Sq.mm	FLATNESS:- ± 0.8 mm	DRAWN BY:- VENKY
PERIMETER:- 440.635	TOLARANCES:-	DATE:- 07/01/2014
WEIGHT:- 7.431 kg/12'	ANGULARITY:- ± 2	CHECKED BY:-
TYPE:- HOLLOW	STRAIGHTNESS:- 1.70mm	APPROVED BY:-
PARTY NAME:- RAJESH METAL	AFLOY/TEMPER:-	REVISION:-
SECTION NO:- RMC-21	TWIST:- 1.70mm/meter	SCALE:- 1:1

UNSPECIFIED TOLERANCES WILL BE IN ACCORDANCE
WITH DIN ISO 27668-1 Class C = Coarse

	400-1000 ±2.0				
	120 - 400 ±1.2				
	30 - 120 ±0.8				
	6 - 30 ±0.5				
	3 - 6 ±0.3				
	0.5 - 3 ±0.2				
Dimension Longitudinal					
Chamfer & Radius					
	0.5 - 3 ±0.4				
	3 - 6 ±1.0				
	6-30 ±2.0				
	30 - 120 ±0.8				
	120 - 400 ±0.15°				
	50 - 120 ±0.30°				
	10 - 50 ±1.0°				
	At 10 ±1.30°				
Degrees & minutes					



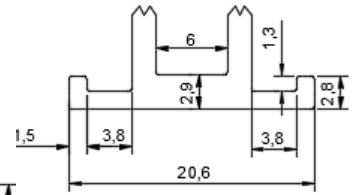
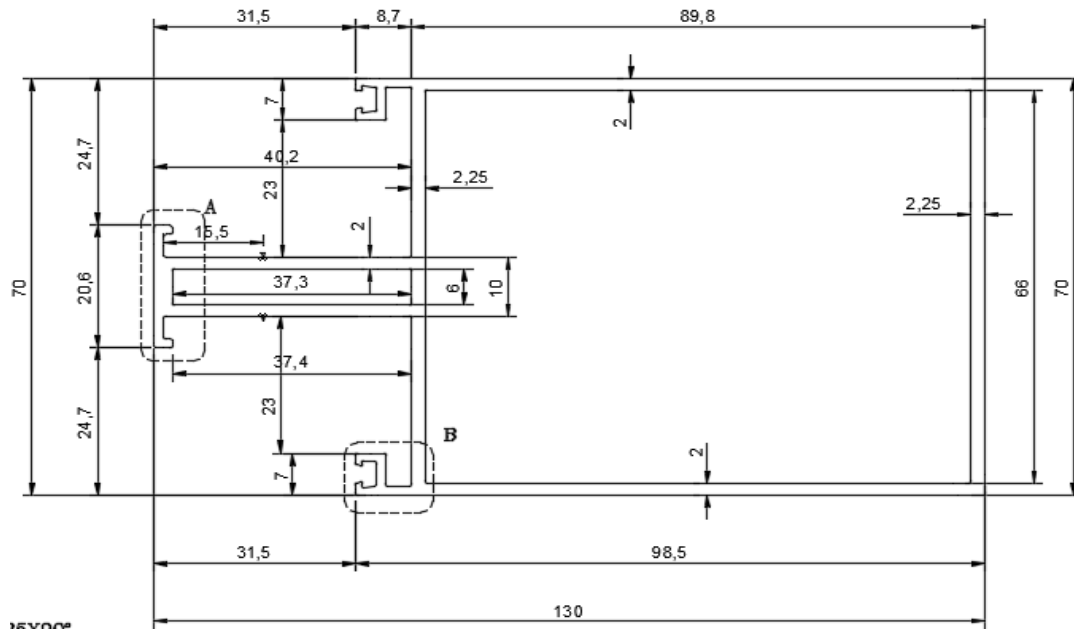
UNSPECIFIED RADIUS:- 0.5

UNSPECIFIED TOLERANCES WILL BE IN ACCORDANCE
WITH DIN ISO 27668-1 Class C = Coarse

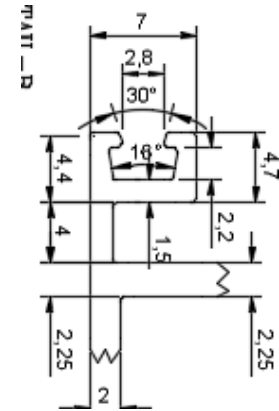
Dimension Longitudinal	0.5 - 3 ±0.2	3 - 6 ±0.3	6 - 30 ±0.5	30 - 120 ±0.8	120 - 400 ±1.2	400-1000 ±2.0
Chamfer & Radius	0.5 - 3 ±0.4	3 - 6 ±1.0	6-30 ±2.0	30 - 120 ±0.8		
Degrees & minutes	At 10 ±1.30°	10 - 50 ±1.0°	50 - 120 ±0.30°	120 - 400 ±0.15°	Over 400 ±0.10°	

OMSHRINIWAS EXTRUSIONS		
AREA:- 491.959 Sq.mm	FLATNESS:- ± 0.8 mm	DRAWN BY:- VENKY
PERIMETER:-294.941	TOLARANCES:-	DATE:-09/02/2016
WEIGHT:- 4.861 kg/12'	ANGULARITY:- ± 2	CHECKED BY:-
TYPE:- HOLLOW	STRAIGHTNESS:-1.70mm	APPROVED BY:-
PARTY DRG NO:-	AFLOY/TEMPER:-	REVISION:-
SECTION NO:- SW-1	TWIST:-1.70mm/meter	SCALE:- 1:1

CURTAIN WALL



DETAIL-A
SCALE:- 2:1



DETAIL-B

NOTE:- ALL DIMENSIONS ARE IN mm.

UNSPECIFIED RADIUS:- 0.4

SHIVAM METALS

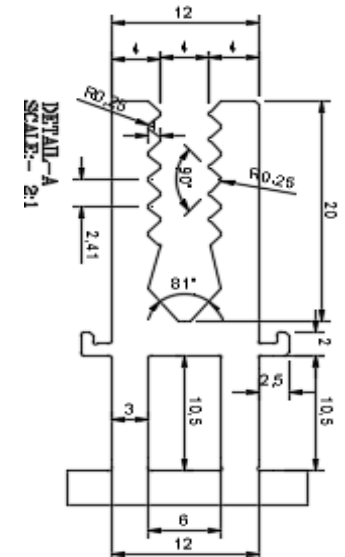
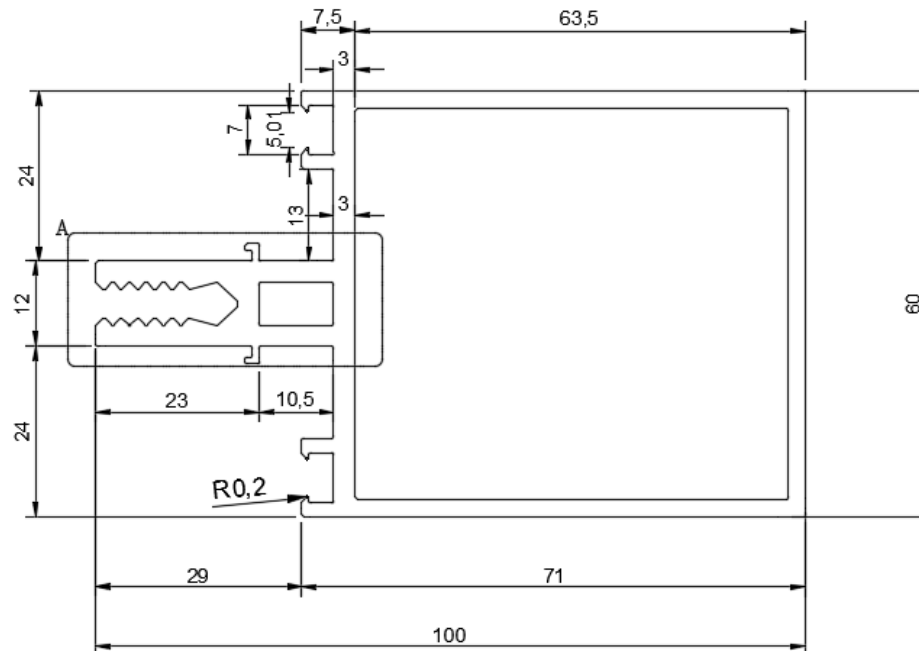
AREA:- 907.16 Sq.mm	FLATNESS:- ± 0.8 mm	DRAWN BY:- RAJI
PERIMETER:- 496.859	TOLARANCES:-	DATE:- 21/10/2014
WEIGHT:- 2.449 kg/12'	ANGULARITY:- ± 2	CHECKED BY:-
TYPE:- HOLLOW	STRAIGHTNESS:- 1.70mm	APPROVED BY:-
PARTY NAME :- SHIVAM METAL	ALLOY/TEMPER:-	REVISION:-
SECTION NO:- SM-2	TWIST:- 1.70mm/meter	SCALE:- 1:1

UNSPECIFIED TOLERANCES WILL BE IN ACCORDANCE
WITH DIN ISO 27668-1 Class C = Coarse

Dimension Longitudinal	0.5 - 3 ± 0.2	3 - 6 ± 0.3	6 - 30 ± 0.5	30 - 120 ± 0.8	120 - 400 ± 1.2	400 - 1000 ± 2.0
Chamfer & Radius	0.5 - 3 ± 0.4	3 - 6 ± 1.0	6 - 30 ± 2.0	30 - 120 ± 0.8	120 - 400 $\pm 0.15^\circ$	Over 400 $\pm 0.10^\circ$
Degrees & minutes	At 10 $\pm 1.30^\circ$	10 - 50 $\pm 1.0^\circ$	50 - 120 $\pm 0.30^\circ$	120 - 400 $\pm 0.15^\circ$	Over 400 $\pm 0.10^\circ$	



CURTAIN WALL



NOTE:- ALL DIMENSIONS ARE IN mm.

UNSPECIFIED RADIUS:- 0.4

UNSPECIFIED TOLERANCES WILL BE IN ACCORDANCE
WITH DIN ISO 27668-1 Class C = Coarse

	400-1000 ±2.0				
	120 - 400 ±1.2				Over 400 ±0.10°
	30 - 120 ±0.8				120 - 400 ±0.15°
	6 - 30 ±0.5				50 - 120 ±0.30°
	3 - 6 ±0.3				10 - 50 ±1.0°
	0.5 - 3 ±0.2				At 10 ±1.30°
Dimension Longitudinal					
Chamfer & Radius					
Degrees & minutes					

SHIVAM METALS

AREA:- 924.375 Sq.mm

FLATNESS:- ±0.8mm

DRAWN BY:- VENKY

PERIMETER:-

TOLARANCES:-

DATE:-16/10/2012

WEIGHT:- 9.134 kg/12'

ANGULARITY:- ±2

CHECKED BY:-

TYPE:-

STRAIGHTNESS:-1.70mm

APPROVED BY:-

PARTY NAME :- SHIVAM METAL

ALLOY/TEMPER:-

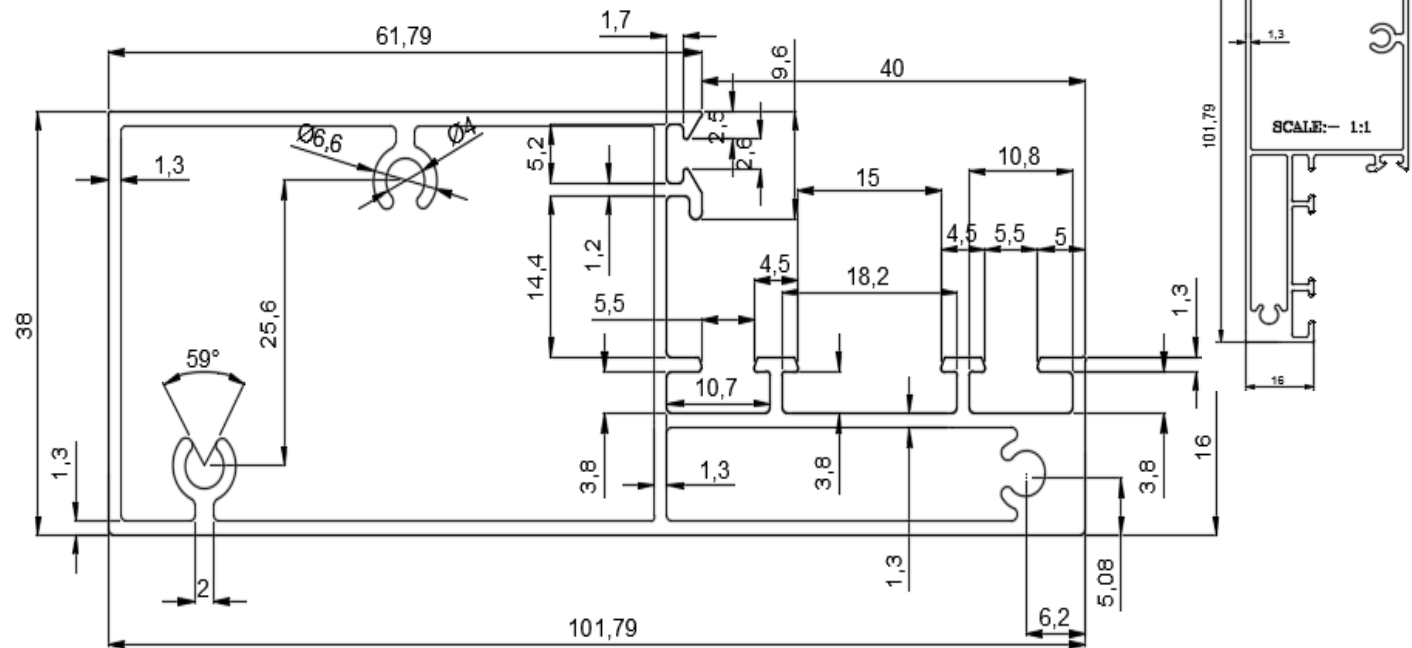
REVISION:-

SECTION NO:- SM-5381

TWIST:-1.70mm/meter

SCALE:- 1:1

CURTAIN WALL



NOTE:- ALL DIMENSIONS ARE IN mm.

UNSPECIFIED RADIUS:- 0.3

UNSPECIFIED TOLERANCES WILL BE IN ACCORDANCE
WITH DIN ISO 27668-1 Class C = Coarse

	0.5 - 3 ±0.2	3 - 6 ±0.3	6 - 30 ±0.5	30 - 120 ±0.8	120 - 400 ±1.2	400-1000 ±2.0
Dimension Longitudinal						
Chamfer & Radius	0.5 - 3 ±0.4	3 - 6 ±1.0	6 - 30 ±2.0	30 - 120 ±0.8		
Degrees & minutes	At 10 ±1.30°	10 - 50 ±1.0°	50 - 120 ±0.30°	120 - 400 ±0.15°	Over 400 ±0.10°	

SHIVAM METALS

AREA:-503.17 Sq.mm

FLATNESS:-±0.8mm

DRAWN BY:- PARVATHI

PERIMETER:-4.970

TOLARANCES:-

DATE:-13/02/2012

WEIGHT:- 1.35 kg/12'

ANGULARITY:- ±2

CHECKED BY:-

TYPE:-

STRAIGHTNESS:-1.70mm

APPROVED BY:-

PARTY NAME :- SHIVAM METAL

ALLOY/TEMPER:-

REVISION:- REVISE

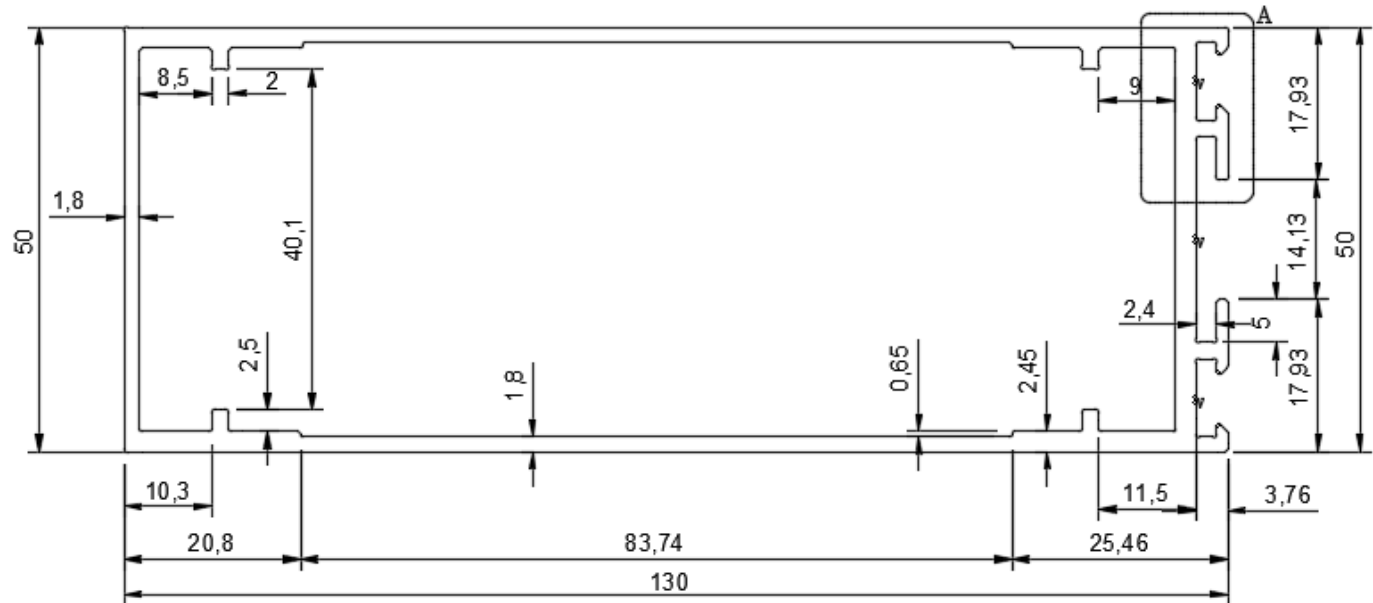
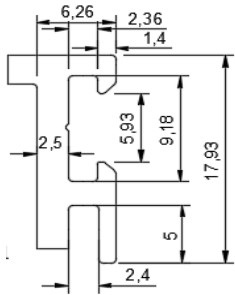
SECTION NO:-99339/ SM- 5425

TWIST:-1.70mm/meter

SCALE:- 2:1



CURTAIN WALL



NOTE:- ALL DIMENSIONS ARE IN mm.

UNSPECIFIED RADIUS:- 0.4

UNSPECIFIED TOLERANCES WILL BE IN ACCORDANCE
WITH DIN ISO 27668-1 Class C = Coarse

Dimension Longitudinal	0.5 - 3 ±0.2	3 - 6 ±0.3	6 - 30 ±0.5	30 - 120 ±0.8	120 - 400 ±1.2	400-1000 ±2.0
Chamfer & Radius	0.5 - 3 ±0.4	3 - 6 ±1.0	6 - 30 ±2.0	30 - 120 ±0.8	120 - 400 ±0.15°	Over 400 ±0.10°
Degrees & minutes	At 10 ±1.30°	10 - 50 ±1.0°	50 - 120 ±0.30°	120 - 400 ±0.15°	Over 400 ±0.10°	

SHIVAM METALS

AREA:- 773.163 Sq.mm

FLATNESS:- ±0.8mm

DRAWN BY:- VENKY

PERIMETER:-

TOLARANCES:-

DATE:-27/12/2012

WEIGHT:- 7.640 kg/12'

ANGULARITY:- ±2

CHECKED BY:-

TYPE:-

STRAIGHTNESS:-1.70mm

APPROVED BY:-

PARTY NAME :- SHIVAM METAL

ALLOY/TEMPER:-

REVISION:-

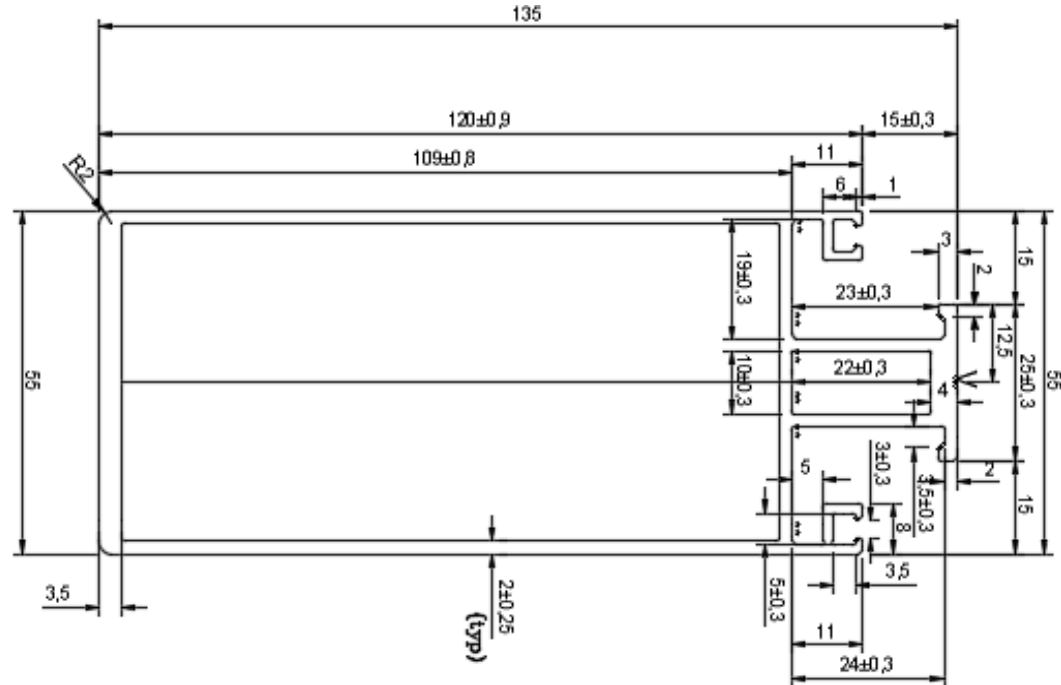
SECTION NO:- SM-5796

TWIST:-1.70mm/meter

SCALE:- 1:1

"V" - GROOVE 0.4X90°

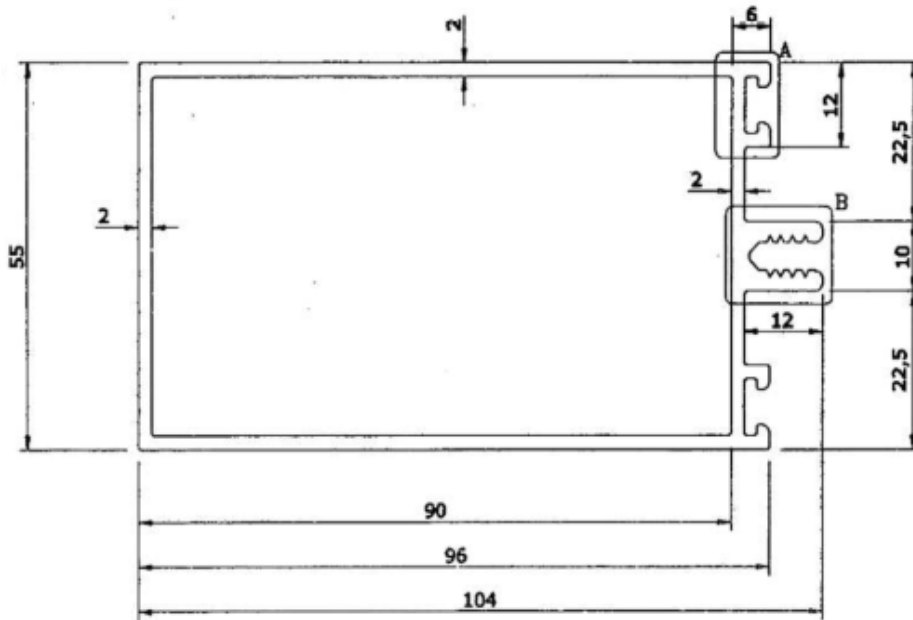
UNSPECIFIED TOLERANCES WILL BE IN ACCORDANCE WITH DIN ISO 27668-1 Class C = Coarse						
Dimension Longitudinal	0.5 - 3 ±0.2	3 - 6 ±0.3	6 - 30 ±0.5	30 - 120 ±0.8	120 - 400 ±1.2	400-1000 ±2.0
Chamfer & Radius	0.5 - 3 ±0.4	3 - 6 ±1.0	6 - 30 ±2.0	30 - 120 ±0.8		
Degrees & minutes	At: 10 ±1.30°	10 - 50 ±1.0°	50 - 120 ±0.30°	120 - 400 ±0.15°	Over 400 ±0.10°	



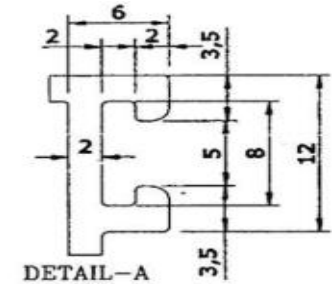
UNSPECIFIED RADIUS:- 0.5

AREA:- 950.426 Sq.mm	FLATNESS:-±0.8mm	DRAWN BY:- VENKY
PERIMETER:-	TOLARANCES:-	DATE:-29/07/2012
WEIGHT:- 9.392 kg/12'	ANGULARITY:- ±2	CHECKED BY:-
TYPE:-HOLLOW	STRAIGHTNESS:-1.70mm	APPROVED BY:-
PARTY NAME :- SHIVAM METAL	ALLOY/TEMPER:-	REVISION:-
SECTION NO:- SM-6408	TWIST:-1.70mm/meter	SCALE:- 1:1

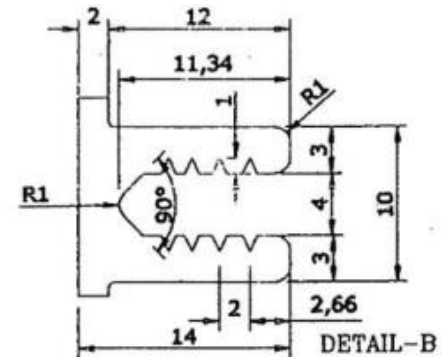
CURTAIN WALL



NOTE:- ALL DIMENSIONS ARE IN mm.



DETAIL-A
SCALE:- 2:1



UNSPECIFIED RADIUS:- 0.4

SHIVAM METALS

AREA:- 687.614 Sq.mm

FLATNESS:- ± 0.8 mm

DRAWN BY:- VENKY

PERIMETER:-

TOLARANCES:-

DATE:-13/06/2012

WEIGHT:- 6.795 kg/12'

ANGULARITY:- ± 2

CHECKED BY:-

TYPE:-HOLLOW

STRAIGHTNESS:-1.70mm

APPROVED BY:-

PARTY NAME :- SHIVAM METAL

ALLOY/TEMPER:-

REVISION:-

SECTION NO:- SM-6502

TWIST:-1.70mm/meter

SCALE:- 1:1

UNSPECIFIED TOLERANCES WILL BE IN ACCORDANCE
WITH DIN ISO 27668-1 Class C = Coarse

Dimension Longitudinal	0.5 - 3 ± 0.2	3 - 6 ± 0.3	6 - 30 ± 0.5	30 - 120 ± 0.8	120 - 400 ± 1.2	400-1000 ± 2.0
Chamfer & Radius	0.5 - 3 ± 0.4	3 - 6 ± 1.0	6 - 30 ± 2.0	30 - 120 ± 0.8	120 - 400 $\pm 0.15^\circ$	Over 400 $\pm 0.10^\circ$
Degrees & minutes	At 10 $\pm 1.30^\circ$	10 - 50 $\pm 1.0^\circ$	50 - 120 $\pm 0.30^\circ$	120 - 400 $\pm 0.15^\circ$	Over 400 $\pm 0.10^\circ$	

UNSPECIFIED TOLERANCES WILL BE IN ACCORDANCE
WITH DIN ISO 27668-1 Class C = Coarse

Technical drawing of a rectangular plate with the following dimensions and features:

- Overall width: 159,38
- Overall height: 55
- Inner width: 140,5
- Inner height: 23,75
- Left side thickness: 3
- Top side thickness: 3
- Right side thickness: 3
- Bottom side thickness: 9,38
- Mounting bracket A: 6,5 wide, 9 high, 3 thick.
- Mounting bracket B: 12,88 wide, 7,5 high, 3 thick.

DETAIL-A
SCALE:- 2:1

DETAIL-B
SCALE:- 2:1

SHIVAM METALS

AREA:- 1256.277 Sq.mm	FLATNESS:-±0.8mm	DRAWN BY:- VENKY
PERIMETER:-	TOLARANCES:-	DATE:-13/06/2012
WEIGHT:- 12.414 kg/12'	ANGULARITY:- ±2	CHECKED BY:-
TYPE:-HOLLOW	STRAIGHTNESS:-1.70mm	APPROVED BY:-
PARTY NAME :- SHIVAM METAL	ALLOY/TEMPER:-	REVISION:-
SECTION NO:- SM-6501	TWIST:-1.70mm/meter	SCALE:- 1:1

UNSPECIFIED TOLERANCES WILL BE IN ACCORDANCE
WITH DIN ISO 27668-1 Class C = Coarse

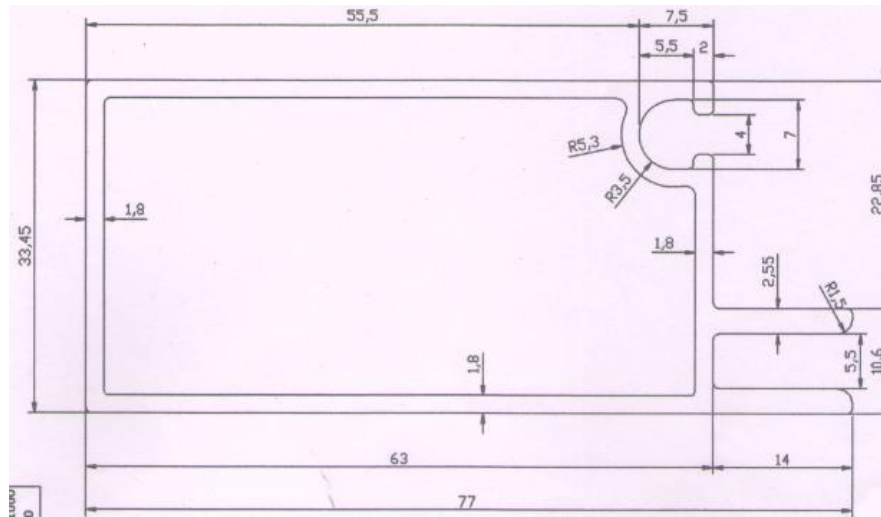
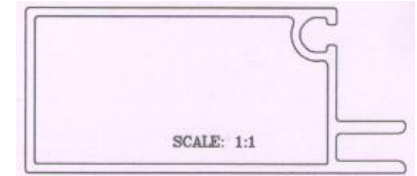
NEELAM METAL		
AREA:- 423.261 Sq.mm	FLATNESS:- ± 0.8 mm	DRAWN BY:- VENKY
PERIMETER:-341.166	TOLARANCES:-	DATE:-14/07/2017
WEIGHT:- 4.182 kg/12'	ANGULARITY:- ± 2	CHECKED BY:-
TYPE:-	STRAIGHTNESS:-1.70mm	APPROVED BY:-
PARTY NAME :- NEELAM METAL	ALLOY/TEMPER:-	REVISION:-
SECTION NO:- NM-454	TWIST:-1.70mm/meter	SCALE:- 2:1



NEELAM METAL



CURTAIN WALL



NOTE:- ALL DIMENSIONS ARE IN mm.

UNSPECIFIED RADIUS:- 0.4

UNSPECIFIED TOLERANCES WILL BE IN ACCORDANCE
WITH DIN ISO 27668-1 Class C = Coarse

	0.5 - 3 ±0.2	3 - 6 ±0.3	6 - 30 ±0.5	30 - 120 ±0.8	120 - 400 ±1.2	400-1000 ±2.0
Dimension Longitudinal						
Chamfer & Radius	0.5 - 3 ±0.4	3 - 6 ±1.0	6 - 30 ±2.0	30 - 120 ±0.8		
Degrees & minutes	At 10 ±1.30°	10 - 50 ±1.0°	50 - 120 ±0.30°	120 - 400 ±0.15°	Over 400 ±0.10°	

OMSHRINIWAS EXTRUSION

AREA:- 423.261Sq.mm	FLATNESS:-±0.8mm	DRAWN BY:- VENKY
PERIMETER:-341.166	TOLARANCES:-	DATE:-14/07/2017
WEIGHT:- 4.182 kg/12'	ANGULARITY:- ±2	CHECKED BY:-
TYPE:-	STRAIGHTNESS:-1.70mm	APPROVED BY:-
PARTY NAME :- NEELAM METAL	ALLOY/TEMPER:-	REVISION:-
SECTION NO:- NM-454	TWIST:-1.70mm/meter	SCALE:- 2:1