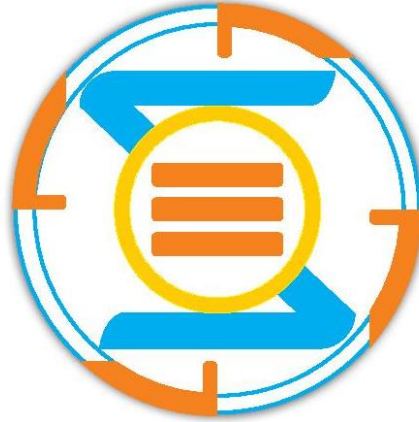




OMSHRINIWAS EXTRUSIONS

FRAME & PHOTO FRAME & DHUMAL

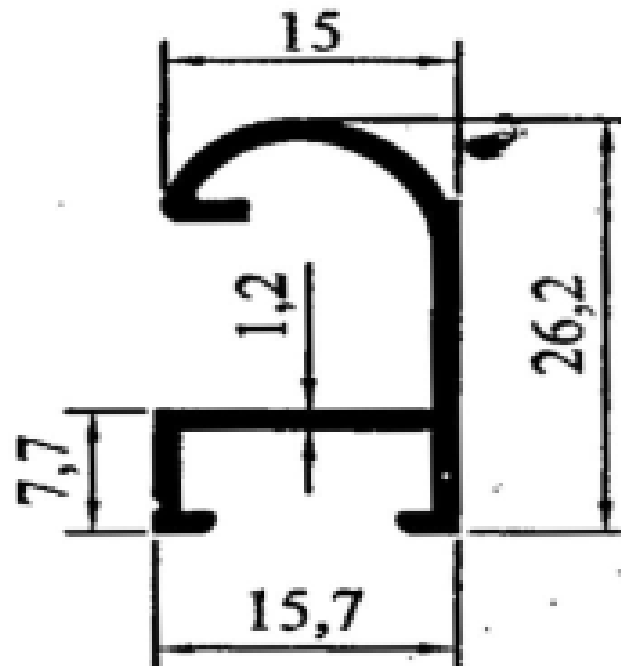


INDEX

SECTION NO:-	PAGE NO:-	SECTION NO:-	PAGE NO:-	SECTION NO:-	PAGE NO:-
90091	3	S.SYS-01	18	SM-6505	33
90034	4	PAR-5	19	SM-4968	34
92006	5	PAR-03	20	SM-4967	35
90030	6	A-12	21	SM-4966	36
90048	7	A-02	22	SM-4965	37
92301	8	RMC-33	23	SM-6234	38
99308	9	18 /RJ-2	24	SM-6233	39
99356	10	SHA-21	25	SM-6405	40
99355	11	SHA-20	26	DH-10	41
99398	12	SHA-12	27	DH-09	42
99420	13	SM-4970	28	SM-34	43
99421	14	SM-4969	29	DH-14	44
AF-2	15	SM-6508	30		
AF-1	16	SM-6507	31		
S.SYS-08	17	SM-6506	32		



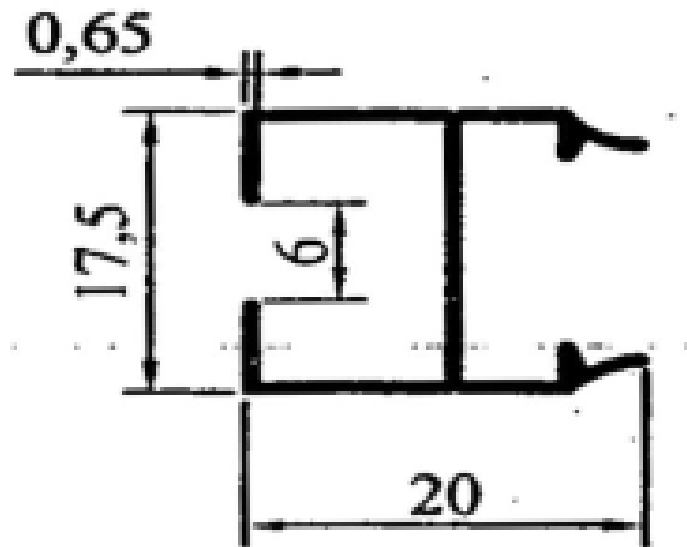
PHOTO FRAME



Die No.	WT (Kg/12')
90091	0.750-0.850



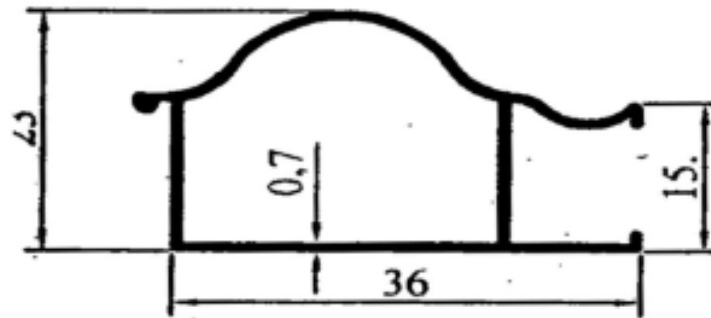
PHOTO FRAME



Die No.	WT (Kg/12')
90034	0.425-0475



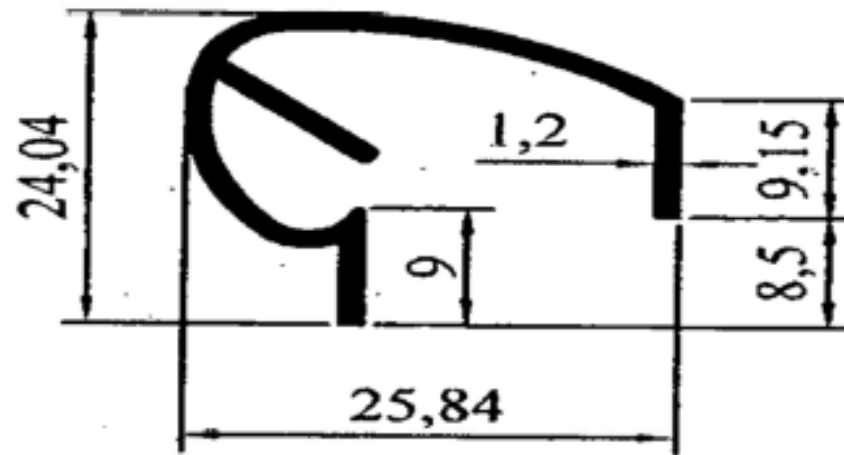
PHOTO FRAME KITCHEN SEC



Die No.	WT (Kg/12')
92006	0.800-0.900



PHOTO FRAME



Die No.

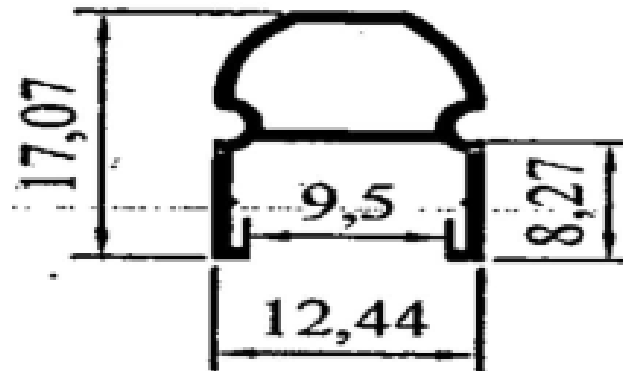
WT (Kg/12')

90030

0.850-0.950



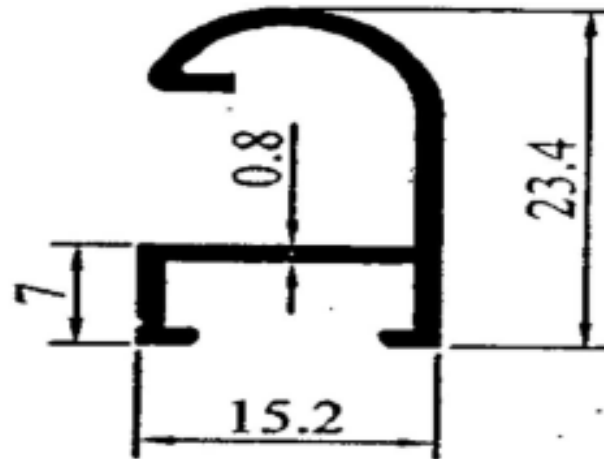
PHOTO FRAME



Die No.	WT (Kg/12')
90048	0.650-0.750



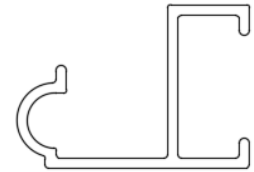
PHOTO FRAME



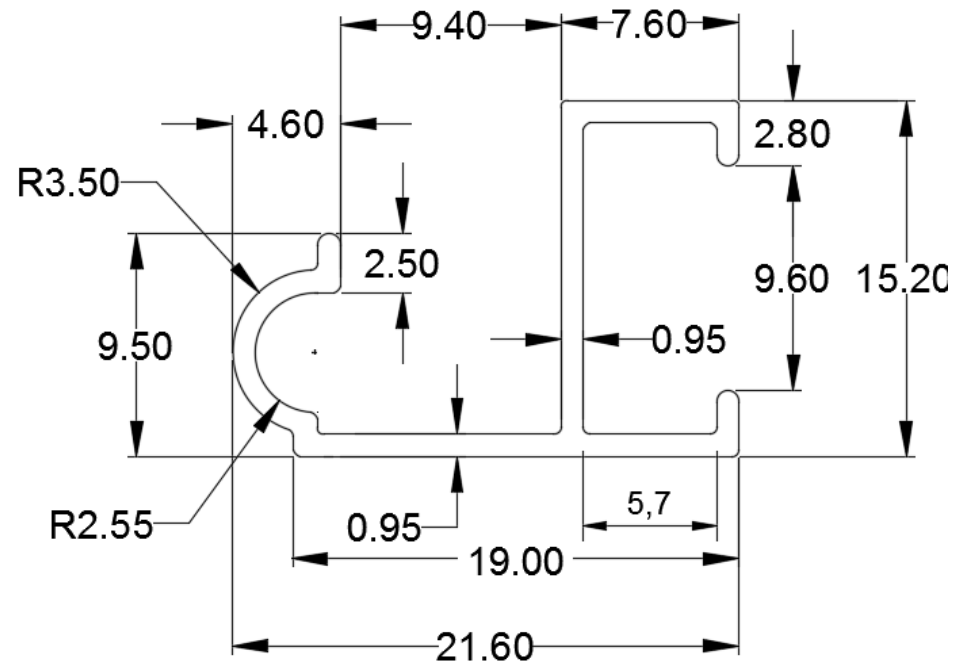
Die No.	WT (Kg/12')
92301	0.460-0.560



PHOTO FRAME



SCALE:- 1:1



Die No.

WT (Kg/12')

99308

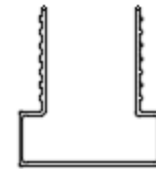
0.500-0.650

Technical drawing of a mechanical part, likely a bracket or support, showing dimensions in millimeters. The part has a central rectangular cutout and a smaller rectangular protrusion at the bottom center. Dimensions include overall width 14.8, overall height 16.8, and various internal features like a 10.8 wide central section, a 3.8 wide protrusion, and a 2.2 wide cutout. Fillet radii are indicated as 0.65 and 1.35.

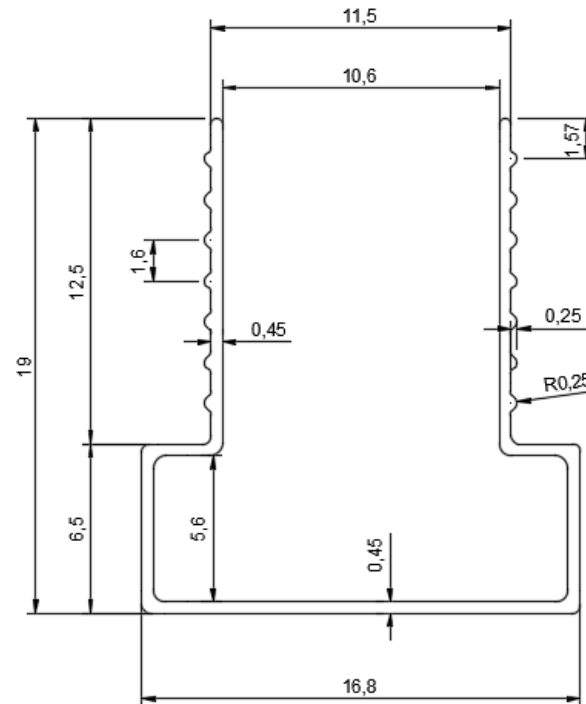
Die No.	WT (Kg/12')
99356	0.350-0.500



PHOTO FRAME



SCALE: 1:1



Die No.

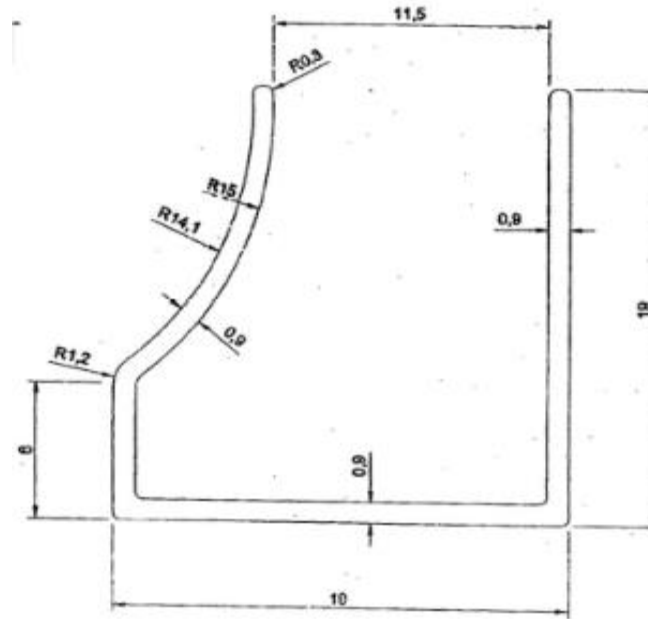
WT (Kg/12')

99355

0.300-0.400



PHOTO FRAME



NOTE:- ALL DIMENSIONS ARE IN mm.

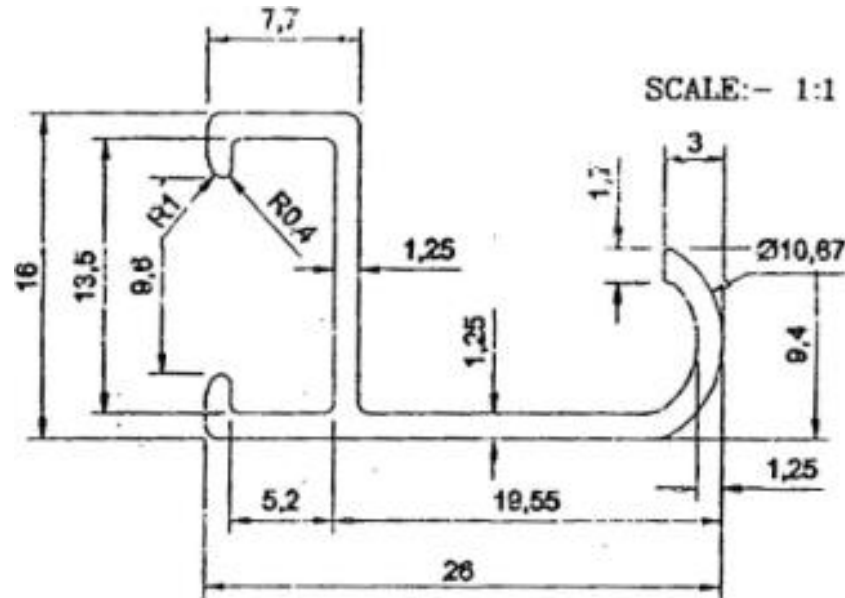
UNSPECIFIED RADIUS:- 0.4

OMSHRINIWAS EXTRUSIONS

AREA:- 51.179 Sq.mm	FLATNESS:- ± 0.8 mm	DRAWN BY:- PARVATHI
PERIMETER:- 114.674	TOLARANCES:-	DATE:-24/09/2013
WEIGHT:- 0.138 kg/12'	ANGULARITY:- ± 2	CHECKED BY:-
TYPE:- SOLID	STRAIGHTNESS:-1.70mm	APPROVED BY:-
PARTY DRG NO:-	ALLOY/TEMPER:-	REVISION:-
SECTION NO:- 99398	TWIST:-1.70mm/meter	SCALE:- 4:1

UNSPECIFIED TOLERANCES WILL BE IN ACCORDANCE
WITH DIN ISO 27668-1 Class C = Coarse

	0.5 - 3 ± 0.2	3 - 6 ± 0.3	6 - 30 ± 0.5	30 - 120 ± 0.8	120 - 400 ± 1.2	400-1000 ± 2.0
Dimension Longitudinal						
Chamfer & Radius	0.5 - 3 ± 0.4	3 - 6 ± 1.0	6-30 ± 2.0	30 - 120 ± 0.8		
Degrees & minutes	At 10 $\pm 1.30^\circ$	10 - 50 $\pm 1.0^\circ$	50 - 120 $\pm 0.30^\circ$	120 - 400 $\pm 0.15^\circ$	Over 400 $\pm 0.10^\circ$	



UNSPECIFIED RADIUS:- 0.4

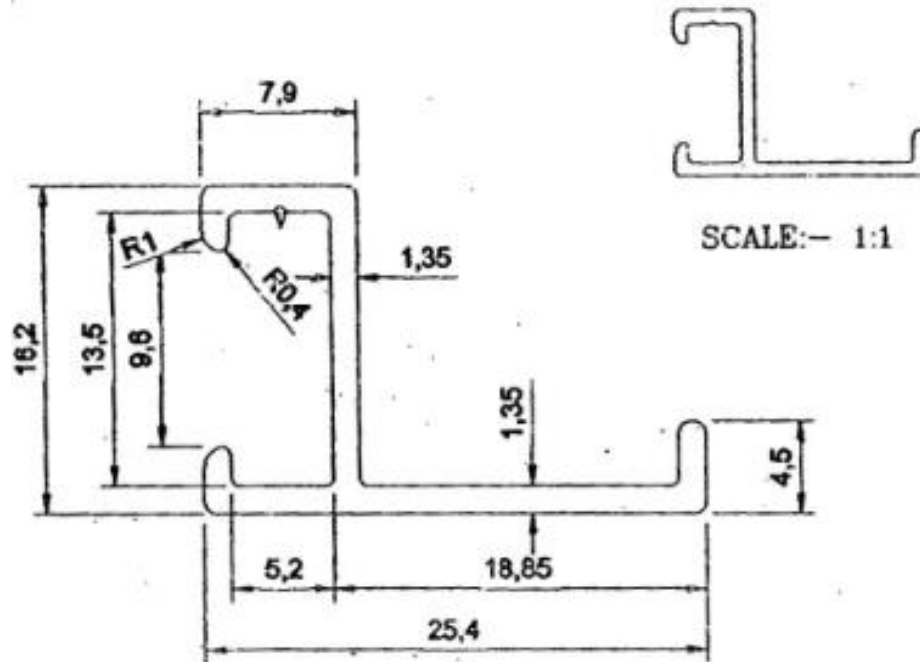
SCALE:- 1:1

UNSPECIFIED TOLERANCES WILL BE IN ACCORDANCE WITH DIN ISO 27668-1 Class C = Coarse						
Dimension Longitudinal	0.5 - 3 ±0.2	3 - 6 ±0.3	6 - 30 ±0.5	30 - 120 ±0.8	120 - 400 ±1.2	400-1000 ±2.0
Chamfer & Radius	0.5 - 3 ±0.4	3 - 6 ±1.0	6-30 ±2.0	30 - 120 ±0.8		
Degrees & minutes	At: 10 ±1.30°	10 - 50 ±1.0°	50 - 120 ±0.30°	120 - 400 ±0.15°	Over 400 ±0.10°	

OMSHRINIWAS EXTRUSIONS		
AREA:- 72.096 Sq.mm	FLATNESS:-±0.8mm	DRAWN BY:- VENKY
PERIMETER:-115.849	TOLARANCES:-	DATE:-13/05/2014
WEIGHT:-0.712 kg/12'	ANGULARITY:- ±2	CHECKED BY:-
PARTY NAME:-NEELAM METAL	STRAIGHTNESS:-1.70mm	APPROVED BY:-
PARTY DRG NO:-	ALLOY/TEMPER:-	REVISION:-
SECTION NO:- 99420	TWIST:-1.70mm/meter	SCALE:- 2:1



PHOTO FRAME



SCALE:- 1:1

NOTE:- ALL DIMENSIONS ARE IN mm.

UNSPECIFIED RADIUS:- 0.4

OMSHRINIWAS EXTRUSIONS

AREA:- 71.953 Sq.mm

FLATNESS:- ± 0.8 mm

DRAWN BY:- VENKY

PERIMETER:-107.106

TOLARANCES:-

DATE:-13/05/2014

WEIGHT:- 0.711 kg/12'

ANGULARITY:- ± 2

CHECKED BY:-

PARTY NAME:- NEELAM METAL

STRAIGHTNESS:-1.70mm

APPROVED BY:-

PARTY DRG NO:-

ALLOY/TEMPER:-

REVISION:-

SECTION NO:- 99421

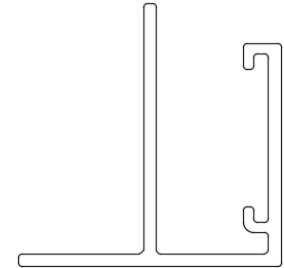
TWIST:-1.70mm/meter

SCALE:- 2:1

UNSPECIFIED TOLERANCES WILL BE IN ACCORDANCE
WITH DIN ISO 27668-1 Class C = Coarse

	0.5 - 3 ± 0.2	3 - 6 ± 0.3	6 - 30 ± 0.5	30 - 120 ± 0.8	120 - 400 ± 1.2	400-1000 ± 2.0
Dimension Longitudinal						
Chamfer & Radius	0.5 - 3 ± 0.4	3 - 6 ± 1.0	6-30 ± 2.0	30 - 120 ± 0.8		
Degrees & minutes	At 10 $\pm 1.30^\circ$	10 - 50 $\pm 1.0^\circ$	50 - 120 $\pm 0.30^\circ$	120 - 400 $\pm 0.15^\circ$	Over 400 $\pm 0.10^\circ$	

Technical drawing of a mechanical part with dimensions. The drawing shows a side view of a component with a total width of 25 and a total height of 20. The left side has a vertical edge with a radius of 2. The top edge has a horizontal section of 12.5 and a vertical section of 12.5. The right side has a vertical edge with a radius of 2. The bottom edge has a horizontal section of 11.9 and a vertical section of 11.9. The drawing includes various other dimensions such as 8.3, 3.6, 1.4, 1.2, 1, 10, 13, 18, and 21.2, which define the specific geometry and tolerances of the part.



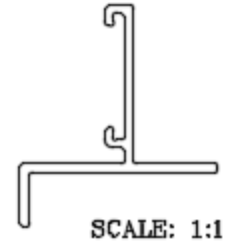
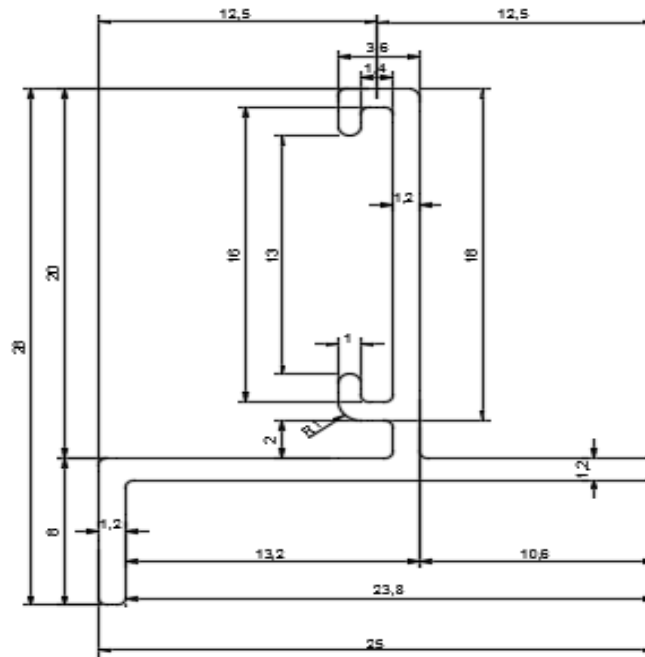
NOTE:- AFL DIMENSIONS ARE IN mm.

UNSPECIFIED RADIUS:- 0.5

OMSHRINIWAS EXTRUSIONS		
AREA:- 90.042 Sq.mm	FLATNESS:- ± 0.8 mm	DRAWN BY:- RAJI
PERIMETER:-151.908	TOLARANCES:-	DATE:-28/01/2016
WEIGHT:- 0.899 kg/12'	ANGULARITY:- ± 2	CHECKED BY:-
TYPE:- SOLID	STRAIGHTNESS:-1.70mm	APPROVED BY:-
PARTY NAME:- AFU FACADE	AFLOY/TEMPER:-	REVISION:-
SECTION NO:- AF-2	TWIST:-1.70mm/meter	SCALE:- 2:1



FRAME



NOTE:- AFL DIMENSIONS ARE IN mm.

UNSPECIFIED RADIUS:- 0.5

OMSHRINIWAS EXTRUSIONS

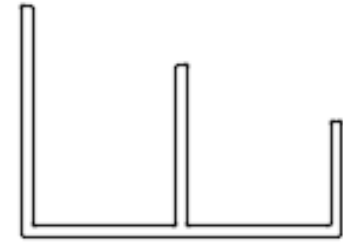
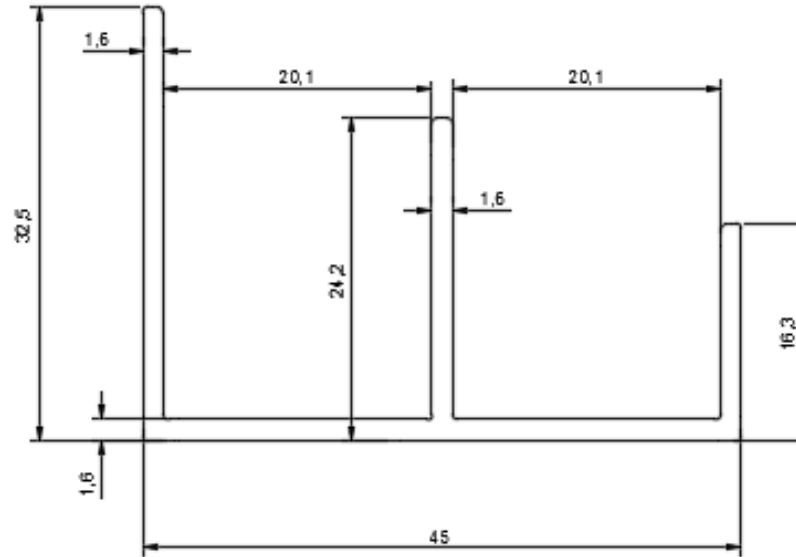
AREA:- 69.642 Sq.mm	FLATNESS:- ± 0.8 mm	DRAWN BY:- RAJI
PERIMETER:-117.908	TOLARANCES:-	DATE:-28/01/2016
WEIGHT:- 0.688 kg/12'	ANGULARITY:- ± 2	CHECKED BY:-
TYPE:- SOLID	STRAIGHTNESS:-1.70mm	APPROVED BY:-
PARTY NAME:- AFU FACADE	AFLOY/TEMPER:-	REVISION:-
SECTION NO:- AF-1	TWIST:-1.70mm/meter	SCALE:- 4:1

UNSPECIFIED TOLERANCES WILL BE IN ACCORDANCE
WITH DIN ISO 27668-1 Class C = Coarse

	400-1000 ± 2.0		
	120 - 400 ± 1.2		Over 400 $\pm 0.10^\circ$
	30 - 120 ± 0.8	30 - 120 ± 0.8	120 - 400 $\pm 0.15^\circ$
	6 - 30 ± 0.5	6 - 30 ± 2.0	50 - 120 $\pm 0.30^\circ$
	3 - 6 ± 0.3	3 - 6 ± 1.0	10 - 50 $\pm 1.0^\circ$
	0.5 - 3 ± 0.2	0.5 - 3 ± 0.4	At 10 $\pm 1.30^\circ$
Dimension Longitudinal			
Chamfer & Radius			
Degrees & minutes			



DUBLE FRAME



SCALE:- 1:1

NOTE:- AFL DIMENSIONS ARE IN mm.

UNSPECIFIED RADIUS:- 0.4

OMSHRINIWAS EXTRUSIONS

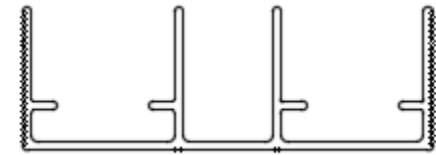
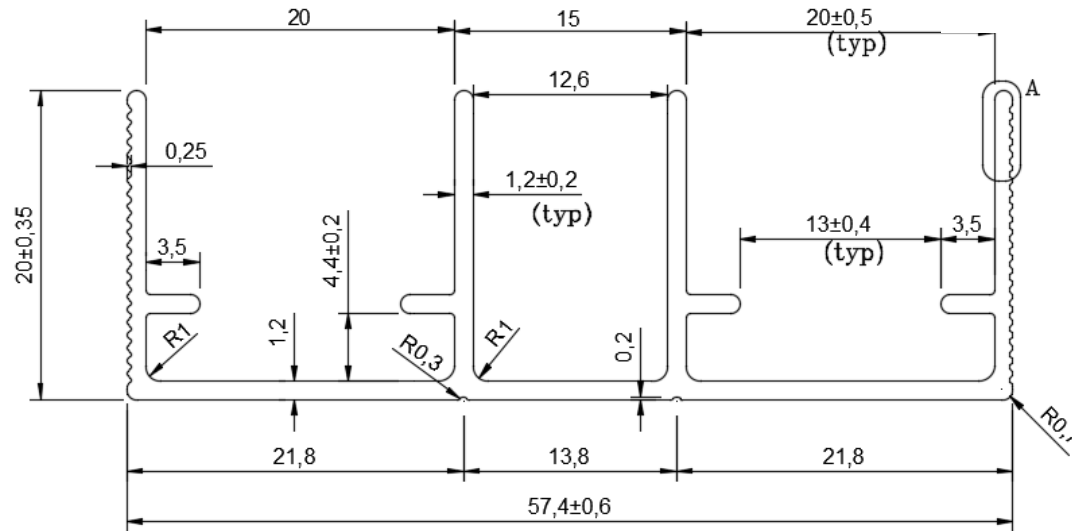
AREA:- 180.982 Sq.mm	FLATNESS:- ± 0.8 mm	DRAWN BY:- RAJI
PERIMETER:-227.539	TOLARANCES:-	DATE:-01/10/2014
WEIGHT:- 1.788 kg/12'	ANGULARITY:- ± 2	CHECKED BY:-
TYPE:- SOLID	STRAIGHTNESS:-1.70mm	APPROVED BY:-
PARTY NAME:- AL-07	AFLOY/TEMPER:-	REVISION:-
SECTION NO:- S.SYS-08	TWIST:-1.70mm/meter	SCALE:- 2:1

UNSPECIFIED TOLERANCES WILL BE IN ACCORDANCE
WITH DIN ISO 27668-1 Class C = Coarse

	400-1000 ± 2.0		
	120 - 400 ± 1.2		Over 400 $\pm 0.10^\circ$
	30 - 120 ± 0.8	30 - 120 ± 0.8	120 - 400 $\pm 0.15^\circ$
	6 - 30 ± 0.5	6 - 30 ± 2.0	50 - 120 $\pm 0.30^\circ$
	3 - 6 ± 0.3	3 - 6 ± 1.0	10 - 50 $\pm 1.0^\circ$
	0.5 - 3 ± 0.2	0.5 - 3 ± 0.4	At 10 $\pm 1.30^\circ$
Dimension Longitudinal			
Chamfer & Radius			
Degrees & minutes			



TRIPLE FRAME



SCALE:- 1:1

NOTE:- AFL DIMENSIONS ARE IN mm.

UNSPECIFIED RADIUS:- 0.3

OMSHRINI WAS EXTRUSIONS

AREA:- 171.170 Sq.mm	FLATNESS:-±0.8mm	DRAWN BY:- VENKY
PERIMETER:-295.126	TOLARANCES:-	DATE:-28/06/2014
WEIGHT:- 0.462 kg/12'	ANGULARITY:- ±2	CHECKED BY:-
TYPE:- SOLID	STRAIGHTNESS:-1.70mm	APPROVED BY:-
PARTY NAME:- AL-82	AFLOY/TEMPER:-	REVISION:-
SECTION NO:- S.SYS-01	TWIST:-1.70mm/meter	SCALE:- 2:1

UNSPECIFIED TOLERANCES WILL BE IN ACCORDANCE WITH DIN ISO 27668-1 Class C = Coarse

400-1000 ±2.0					
120 - 400 ±1.2					Over 400 ±0.10°
30 - 120 ±0.8					120 - 400 ±0.15°
6 - 30 ±0.5					50 - 120 ±0.30°
3 - 6 ±0.3					10 - 50 ±1.0°
0.5 - 3 ±0.2					At 10 ±1.30°
Dimension Longitudinal	Chamfer & Radius	Degrees & minutes			

Technical drawing of a mechanical part with dimensions in mm. The part is symmetrical about a vertical centerline. Key dimensions include: overall width 75 mm, overall height 16 mm, top flange width 5 mm, top flange thickness 4 mm, main body width 20 mm, main body height 8 mm, main body thickness 4 mm, main body width 25 mm, main body height 13,3 mm, main body thickness 1,6 mm, main body width 20 mm, main body height 12,8 mm, main body thickness 1,6 mm, main body width 5 mm, main body height 4 mm, main body thickness 5 mm. The drawing also shows fillet radii R1 and R2.

UNSPECIFIED RADIUS:- 0.5

UNSPECIFIED TOLERANCES WILL BE IN ACCORDANCE
WITH DIN ISO 27668-1 Class C = Coarse

Dimension Longitudinal	0.5 - 3 ±0.2	3 - 6 ±0.3	6 - 30 ±0.5	30 - 120 ±0.8	120 - 400 ±1.2	400-1000 ±2.0
Chamfer & Radius	0.5 - 3 ±0.4	3 - 6 ±1.0	6-30 ±2.0	30 - 120 ±0.8		
Degrees & minutes	At 10 ±1.30°	10 - 50 ±1.0°	50 - 120 ±0.30°	120 - 400 ±0.15°	Over 400 ±0.10°	

OMSHRINIWAS EXTRUSIONS		
AREA:- 360.656 Sq.mm	FLATNESS:- ± 0.8 mm	DRAWN BY:- VENKY
PERIMETER:-214.566	TOLARANCES:-	DATE:-22/08/2015
WEIGHT:- 3.573 kg/12'	ANGULARITY:- ± 2	CHECKED BY:-
TYPE:- HOLLOW	STRAIGHTNESS:-1.70mm	APPROVED BY:-
PARTY NAME:- PARMAR-05	AFLOY/TEMPER:-	REVISION:-
SECTION NO:- PAR-5	TWIST:-1.70mm/meter	SCALE:- 2:1

Technical drawing of a mechanical part with dimensions in mm. The part is a symmetrical, stepped profile. Key dimensions include: overall width 83 mm, overall height 20 mm, top flange width 19.5 mm, central slot width 19 mm, bottom flange width 19.5 mm, and various internal radii (R1.5, R1.6).

UNSPECIFIED RADIUS:- 0.4

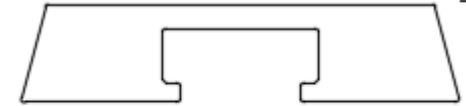
UNSPECIFIED TOLERANCES WILL BE IN ACCORDANCE
WITH DIN ISO 27668-1 Class C = Coarse

Dimension Longitudinal	0.5 - 3 ±0.2	3 - 6 ±0.3	6 - 30 ±0.5	30 - 120 ±0.8	120 - 400 ±1.2	400-1000 ±2.0
Chamfer & Radius	0.5 - 3 ±0.4	3 - 6 ±1.0	6-30 ±2.0	30 - 120 ±0.8		
Degrees & minutes	At 10 ±1.30°	10 - 50 ±1.0°	50 - 120 ±0.30°	120 - 400 ±0.15°	Over 400 ±0.10°	

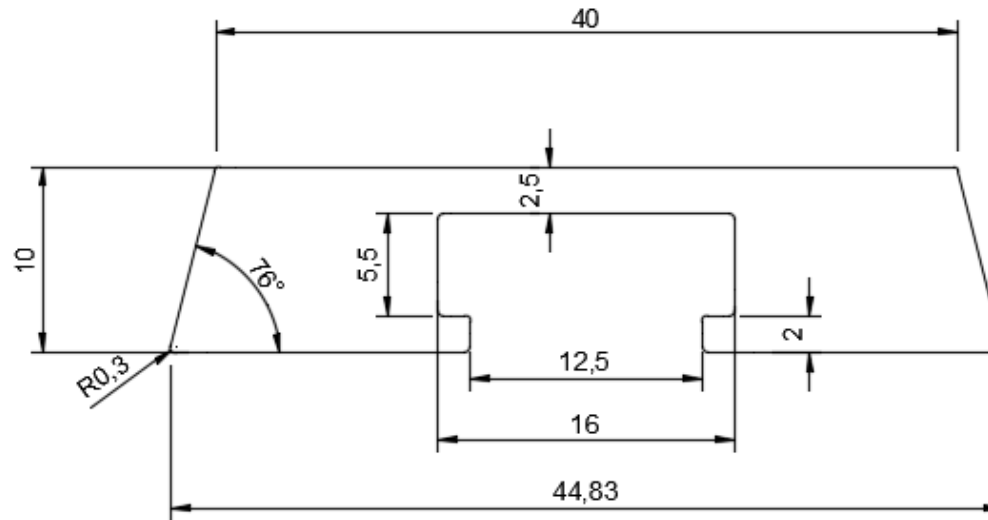
OMSHRINIWAS EXTRUSIONS		
AREA:- 298.345 Sq.mm	FLATNESS:- ± 0.8 mm	DRAWN BY:- VENKY
PERIMETER:-209.049	TOLARANCES:-	DATE:-17/07/2015
WEIGHT:- 2.948 kg/12'	ANGULARITY:- ± 2	CHECKED BY:-
TYPE:- HOLLOW	STRAIGHTNESS:-1.70mm	APPROVED BY:-
PARTY NAME:- PARMAR	AFLOY/TEMPER:-	REVISION:-
SECTION NO:- PAR-03	TWIST:-1.70mm/meter	SCALE:- 2:1



FRAME



SCALE:- 1:1



NOTE:- AFL DIMENSIONS ARE IN mm.

UNSPECIFIED RADIUS:- 0.3

OMSHRINIWAS EXTRUSIONS

AREA:- 311.911 Sq.mm	FLATNESS:- ± 0.8 mm	DRAWN BY:- VENKY
PERIMETER:-125.996	TOLARANCES:-	DATE:-05/03/2015
WEIGHT:- 3.082 kg/12'	ANGULARITY:- ± 2	CHECKED BY:-
TYPE:- HOLLOW	STRAIGHTNESS:-1.70mm	APPROVED BY:-
PARTY NAME:- ARUNA	AFLOY/TEMPER:-	REVISION:-
SECTION NO:- A-12	TWIST:-1.70mm/meter	SCALE:- 2:1

UNSPECIFIED TOLERANCES WILL BE IN ACCORDANCE
WITH DIN ISO 27668-1 Class C = Coarse

Dimension Longitudinal	0.5 - 3 ± 0.2	3 - 6 ± 0.3	6 - 30 ± 0.5	30 - 120 ± 0.8	120 - 400 ± 1.2	400-1000 ± 2.0
Chamfer & Radius	0.5 - 3 ± 0.4	3 - 6 ± 1.0	6-30 ± 2.0	30 - 120 ± 0.8		
Degrees & minutes	At 10 $\pm 1.30^\circ$	10 - 50 $\pm 1.0^\circ$	50 - 120 $\pm 0.30^\circ$	120 - 400 $\pm 0.15^\circ$	Over 400 $\pm 0.10^\circ$	

Technical drawing of a mechanical part with the following dimensions:

- Overall width: 22,6
- Overall height: 12,8
- Top horizontal segments: 2,1 (left), 18,4 (center), 2,1 (right)
- Top vertical segments: 1,8 (left), 1,8 (right)
- Inner width: 15,8
- Inner height: 11
- Inner vertical segments: 1,3 (left), 1,3 (right)
- Bottom horizontal segments: 2,9 (left), 12,6 (center), 2,9 (right)
- Bottom vertical segments: 1,4 (left), 1,4 (right)
- Radius: R0,3

UNSPECIFIED RADIUS:- 0.3

UNSPECIFIED TOLERANCES WILL BE IN ACCORDANCE
WITH DIN ISO 27668-1 Class C = Coarse

Dimension Longitudinal	0.5 - 3 ±0.2	3 - 6 ±0.3	6 - 30 ±0.5	30 - 120 ±0.8	120 - 400 ±1.2	400-1000 ±2.0
Chamfer & Radius	0.5 - 3 ±0.4	3 - 6 ±1.0	6-30 ±2.0	30 - 120 ±0.8		
Degrees & minutes	At 10 ±1.30°	10 - 50 ±1.0°	50 - 120 ±0.30°	120 - 400 ±0.15°	Over 400 ±0.10°	

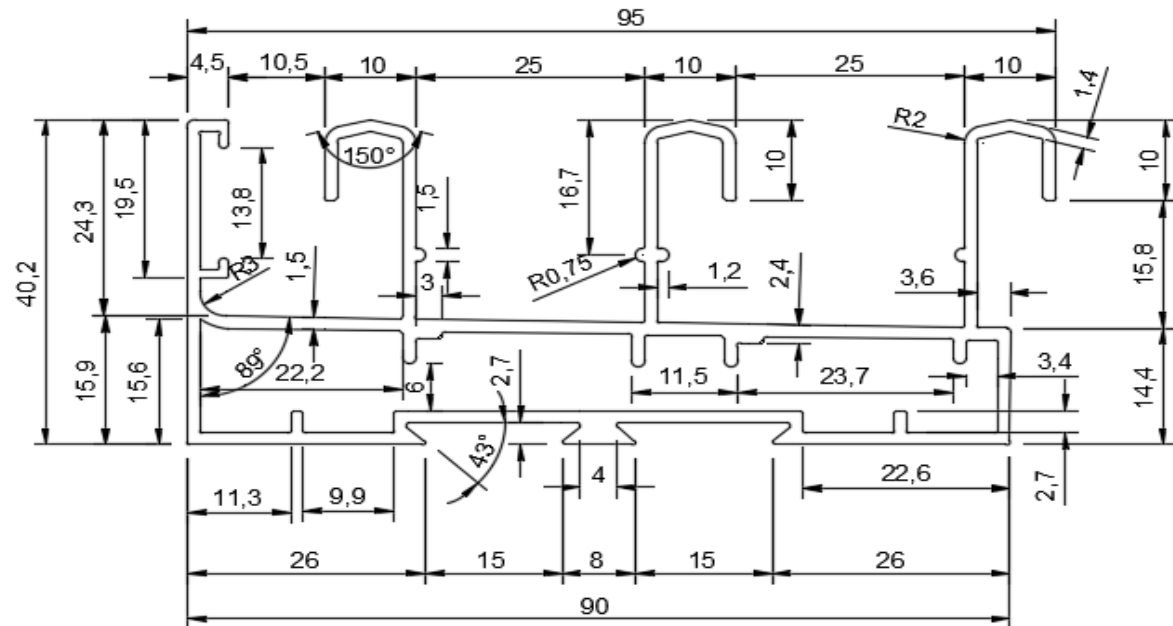
OMSHRINIWAS EXTRUSIONS		
AREA:- 65.609 Sq.mm	FLATNESS:-±0.8mm	DRAWN BY:- PARVATHI
PERIMETER:-95.260	TOLARANCES:-	DATE:-12/03/2014
WEIGHT:- 0.650 kg/12'	ANGULARITY:- ±2	CHECKED BY:-
TYPE:- SOLID	STRAIGHTNESS:-1.70mm	APPROVED BY:-
PARTY NAME:- ARUNA	AFLOY/TEMPER:-	REVISION:-
SECTION NO:- A-02	TWIST:-1.70mm/meter	SCALE:- 4:1

UNSPECIFIED TOLERANCES WILL BE IN ACCORDANCE
WITH DIN ISO 27668-1 Class C = Coarse

UNSPECIFIED RADIUS:- 0.5

AREA:- 379.635 Sq.mm	FLATNESS:-±0.8mm	DRAWN BY:- VENKY
PERIMETER:-319.577	TOLARANCES:-	DATE:-14/05/2016
WEIGHT:- 3.751 kg/12'	ANGULARITY:- ±2	CHECKED BY:-
TYPE:- HOLLOW	STRAIGHTNESS:-1.70mm	APPROVED BY:-
PARTY NAME:- RAJESH METL CO	AFLOY/TEMPER:-	REVISION:-
SECTION NO:- RMC-33	TWIST:-1.70mm/meter	SCALE:- 1:1

EQUAL TO FRAME



NOTE:- AFL DIMENSIONS ARE IN mm.

UNSPECIFIED RADIUS:- 0.4

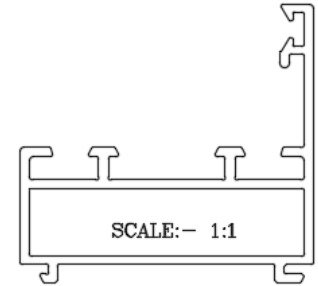
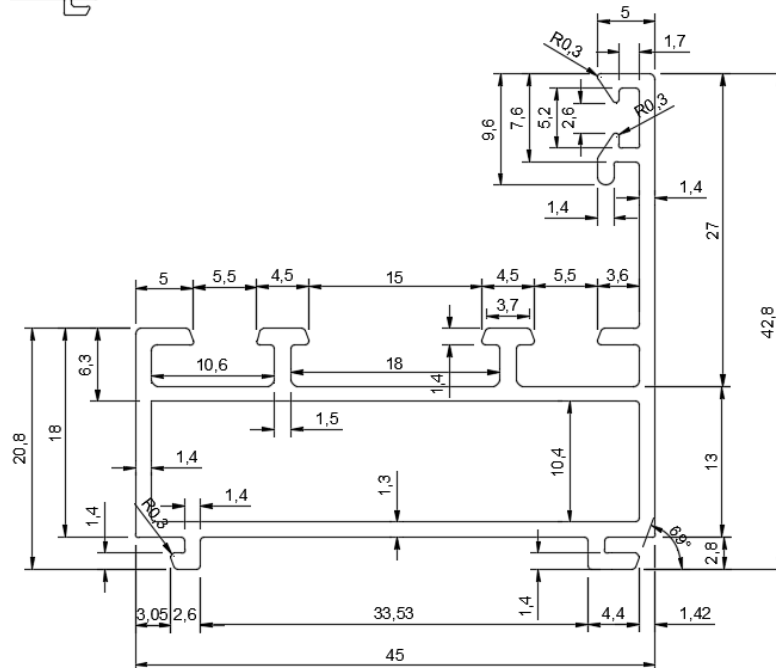
OMSHRINIWAS EXTRUSIONS

AREA:- 574.939 Sq.mm	FLATNESS:- ± 0.8 mm	DRAWN BY:- PARVATHI
PERIMETER:-536.446	TOLARANCES:-	DATE:-06/12/2013
WEIGHT:- 1.552 kg/12'	ANGULARITY:- ± 2	CHECKED BY:-
TYPE:- HOLLOW	STRAIGHTNESS:-1.70mm	APPROVED BY:-
PARTY NAME:- RAJESH METAL	AFLOY/TEMPER:-	REVISION:-
SECTION NO:- RMC-18 /RJ-2	TWIST:-1.70mm/meter	SCALE:- 1:1

UNSPECIFIED TOLERANCES WILL BE IN ACCORDANCE
WITH DIN ISO 27668-1 Class C = Coarse

	400-1000 ± 2.0		
	120 - 400 ± 1.2		
	30 - 120 ± 0.8		
	6 - 30 ± 0.5		
	3 - 6 ± 0.3		
	0.5 - 3 ± 0.2		
Dimension Longitudinal			
Chamfer & Radius			
Degrees & minutes			
	Over 400 $\pm 0.10^\circ$		
	120 - 400 $\pm 0.15^\circ$		
	50 - 120 $\pm 0.30^\circ$		
	10 - 50 $\pm 1.0^\circ$		
	At 10 $\pm 1.30^\circ$		

FRAME



NOTE:- AFL DIMENSIONS ARE IN mm.

UNSPECIFIED RADIUS:- 0.4

OMSHRINI WAS EXTRUSIONS

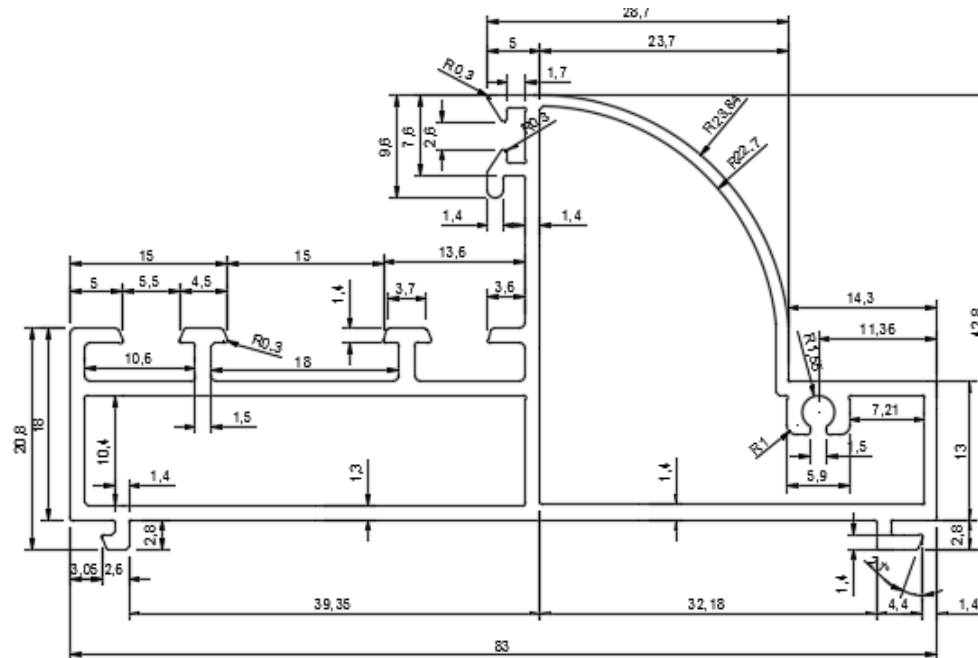
AREA:- 249.956 Sq.mm	FLATNESS:- ± 0.8 mm	DRAWN BY:- PARVATHI
PERIMETER:-257.558	TOLARANCES:-	DATE:-24/10/2013
WEIGHT:- 0.674 & 2.466 kg/12'	ANGULARITY:- ± 2	CHECKED BY:-
TYPE:- HOLLOW	STRAIGHTNESS:-1.70mm	APPROVED BY:-
PARTY DRG NO:- 12	AFLOY/TEMPER:-	REVISION:-
SECTION NO:- SHA-21	TWIST:-1.70mm/meter	SCALE:- 2:1

UNSPECIFIED TOLERANCES WILL BE IN ACCORDANCE
WITH DIN ISO 27668-1 Class C = Coarse

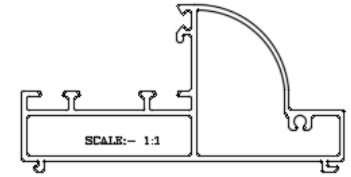
Dimension Longitudinal	0.5 - 3 ± 0.2	3 - 6 ± 0.3	6 - 30 ± 0.5	30 - 120 ± 0.8	120 - 400 ± 1.2	400-1000 ± 2.0
Chamfer & Radius	0.5 - 3 ± 0.4	3 - 6 ± 1.0	6-30 ± 2.0	30 - 120 ± 0.8		
Degrees & minutes	At 10 $\pm 1.30^\circ$	10 - 50 $\pm 1.0^\circ$	50 - 120 $\pm 0.30^\circ$	120 - 400 $\pm 0.15^\circ$	Over 400 $\pm 0.10^\circ$	

UNSPECIFIED TOLERANCES WILL BE IN ACCORDANCE
WITH DIN ISO 27668-1 Class C = Coarse

Dimension Longitudinal	0.5 - 3 ±0.2	3 - 6 ±0.3	6 - 30 ±0.5	30 - 120 ±0.8	120 - 400 ±1.2	400-1000 ±2.0
Chamfer & Radius	0.5 - 3 ±0.4	3 - 6 ±1.0	6-30 ±2.0	30 - 120 ±0.8		
Degrees & minutes	At 10 ±1.30°	10 - 50 ±1.0°	50 - 120 ±0.30°	120 - 400 ±0.15°	Over 400 ±0.10°	



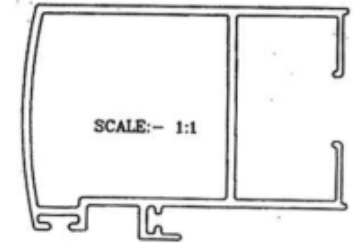
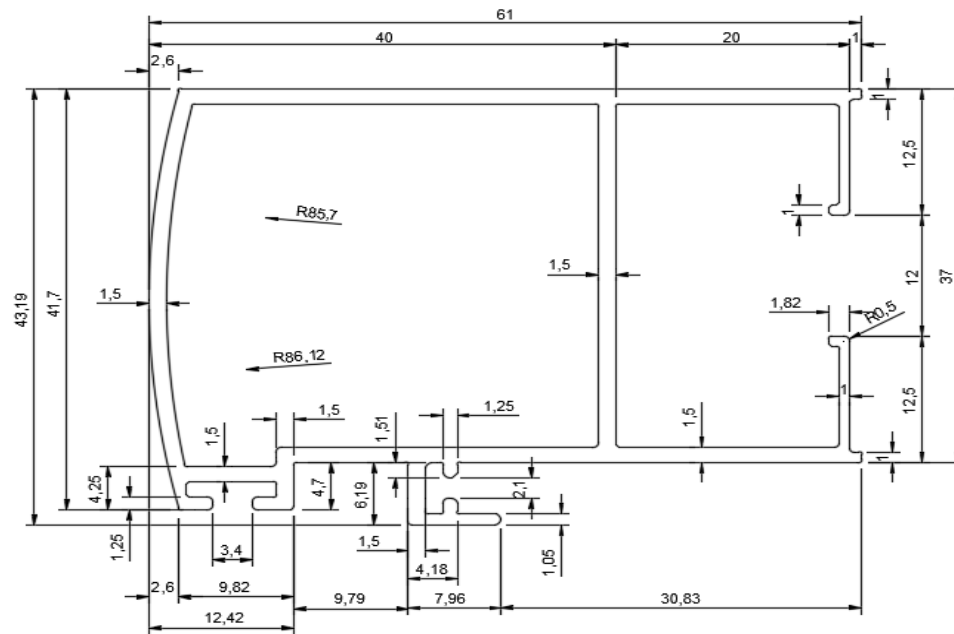
UNSPECIFIED RADIUS:- 0.4



AREA:- 391.247 Sq.mm	FLATNESS:- ± 0.8 mm	DRAWN BY:- PARVATHI
PERIMETER:-323.407	TOLARANCES:-	DATE:-23/10/2013
WEIGHT:- 1.056 & 3.72 kg/12'	ANGULARITY:- ± 2	CHECKED BY:-
TYPE:- HOLLOW	STRAIGHTNESS:-1.70mm	APPROVED BY:-
PARTY DRG NO:- 11	AFLOY/TEMPER:-	REVISION:-
SECTION NO:- SHA-20	TWIST:-1.70mm/meter	SCALE:- 2:1



PHOTO FRAME



NOTE:- AFL DIMENSIONS ARE IN mm.

UNSPECIFIED RADIUS:- 0.4

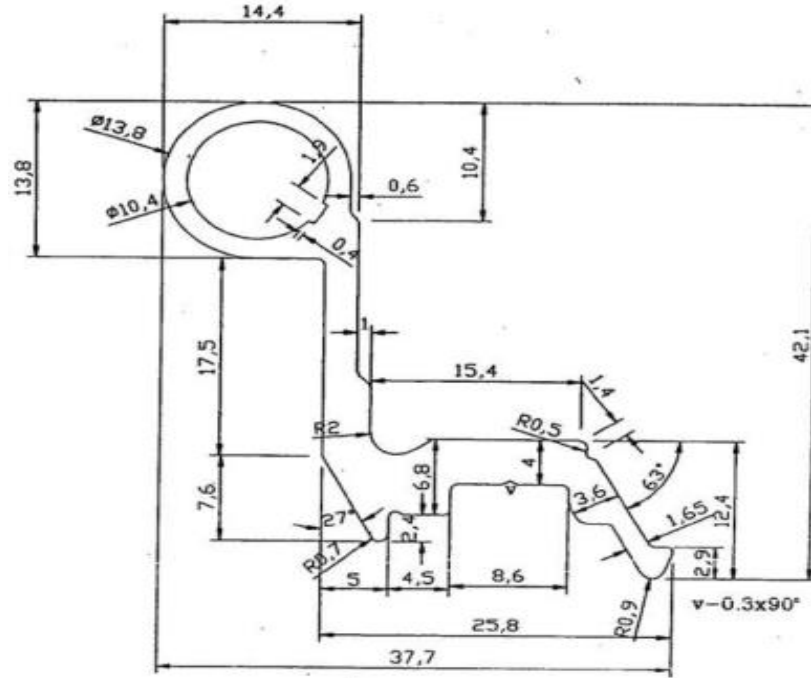
OMSHRINIWAS EXTRUSIONS

AREA:- 339.167 Sq.mm	FLATNESS:- ± 0.8 mm	DRAWN BY:- PARVATHI
PERIMETER:-329.112	TOLARANCES:-	DATE:-20/10/2013
WEIGHT:- 0.915 & 3.200 kg/12'	ANGULARITY:- ± 2	CHECKED BY:-
TYPE:- HOLLOW	STRAIGHTNESS:-1.70mm	APPROVED BY:-
PARTY DRG NO:- 3	AFLOY/TEMPER:-	REVISION:-
SECTION NO:- SHA-12	TWIST:-1.70mm/meter	SCALE:- 2:1

UNSPECIFIED TOLERANCES WILL BE IN ACCORDANCE
WITH DIN ISO 27668-1 Class C = Coarse

	400-1000 ± 2.0		
	120 - 400 ± 1.2		Over 400 $\pm 0.10^\circ$
	30 - 120 ± 0.8	30 - 120 ± 0.8	120 - 400 $\pm 0.15^\circ$
	6 - 30 ± 0.5	6-30 ± 2.0	50 - 120 $\pm 0.30^\circ$
	3 - 6 ± 0.3	3 - 6 ± 1.0	10 - 50 $\pm 1.0^\circ$
	0.5 - 3 ± 0.2	0.5 - 3 ± 0.4	At 10 $\pm 1.30^\circ$
Dimension Longitudinal			
Chamfer & Radius			
Degrees & minutes			

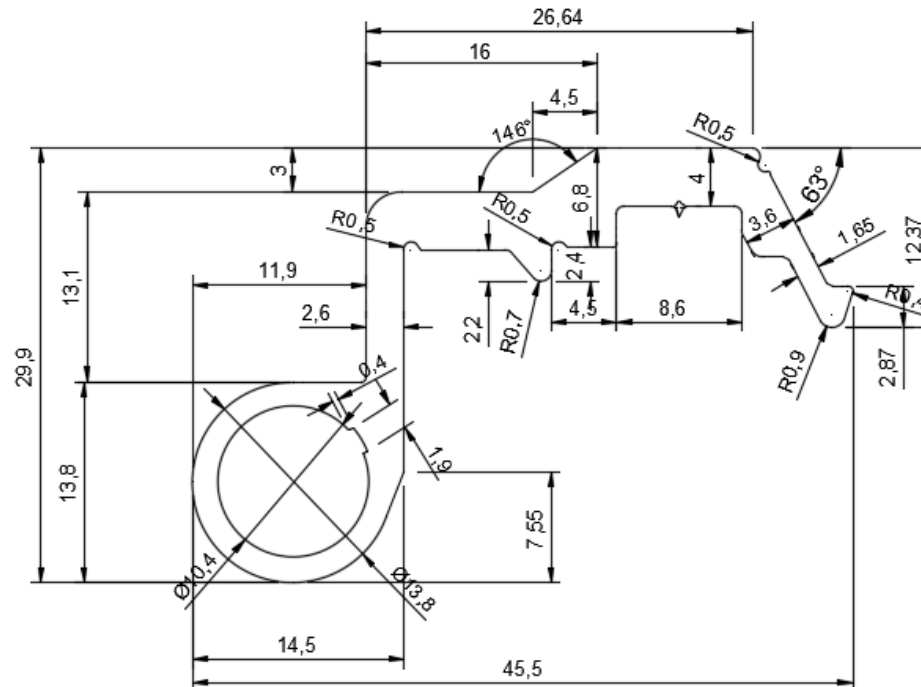
SCALE:- 1:1



UNSPECIFIED RADIUS:- 0.4

SHIVAM METALS		
AREA:- 245.06 Sq.mm	FLATNESS:±0.8mm	DRAWN BY:- VENKY
PERIMETER:-	TOLARANCES:-	DATE:-20/03/2013
WEIGHT:- 2.421 kg/12'	ANGULARITY:- ±2	CHECKED BY:-
TYPE:-	STRAIGHTNESS:-1.70mm	APPROVED BY:-
PARTY NAME :- SHIVAM METAL	ALLOY/TEMPER:-	REVISION:-
SECTION NO:- SM-4970	TWIST:-1.70mm/meter	SCALE:- 2:1

PHOTO FRAME



NOTE:- ALL DIMENSIONS ARE IN mm.

UNSPECIFIED RADIUS:- 0.4

UNSPECIFIED TOLERANCES WILL BE IN ACCORDANCE
WITH DIN ISO 27668-1 Class C = Coarse

	0.5 - 3 ±0.2	3 - 6 ±0.3	6 - 30 ±0.5	30 - 120 ±0.8	120 - 400 ±1.2	400-1000 ±2.0
Dimension Longitudinal						
Chamfer & Radius	0.5 - 3 ±0.4	3 - 6 ±1.0	6 - 30 ±2.0	30 - 120 ±0.8		
Degrees & minutes	At 10 ±1.30°	10 - 50 ±1.0°	50 - 120 ±0.30°	120 - 400 ±0.15°	Over 400 ±0.10°	

SHIVAM METALS

AREA:- 250.631 Sq.mm

FLATNESS:- ±0.8mm

DRAWN BY:- VENKY

PERIMETER:-

TOLARANCES:-

DATE:-20/03/2013

WEIGHT:- 2.476 kg/12'

ANGULARITY:- ±2

CHECKED BY:-

TYPE:-

STRAIGHTNESS:-1.70mm

APPROVED BY:-

PARTY NAME :- SHIVAM METAL

ALLOY/TEMPER:-

REVISION:-

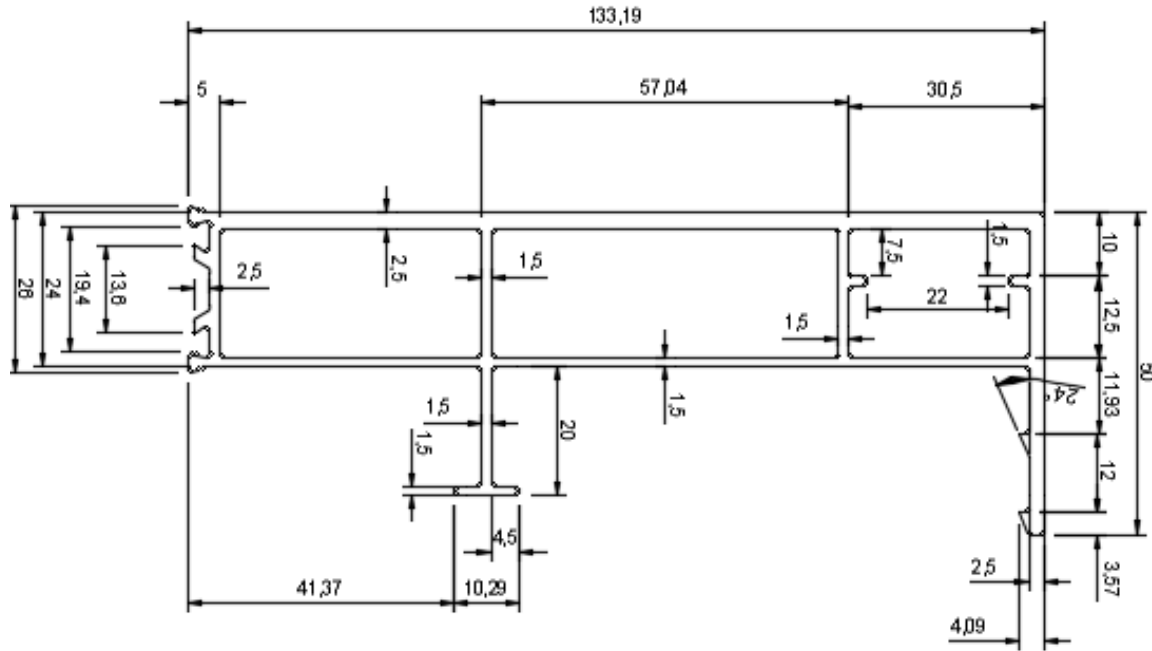
SECTION NO:- SM-4969

TWIST:-1.70mm/meter

SCALE:- 2:1



FRAME



NOTE:- ALL DIMENSIONS ARE IN mm.

UNSPECIFIED RADIUS:- 0.4

UNSPECIFIED TOLERANCES WILL BE IN ACCORDANCE
WITH DIN ISO 27668-1 Class C = Coarse

400-1000 ±2.0	120 - 400 ±1.2	30 - 120 ±0.8	30 - 30 ±0.5	3 - 6 ±0.3	0.5 - 3 ±0.2	Dimension Longitudinal
		30 - 120 ±0.8	30 - 9 ±2.0	3 - 6 ±1.0	0.5 - 3 ±0.4	Chamfer & Radius
	Over 400 ±0.10°	120 - 400 ±0.15°	50 - 120 ±0.30°	10 - 50 ±1.0°	At 10 ±1.30°	Degrees & minutes

SHIVAM METALS

AREA:- 807.987 Sq.mm

FLATNESS:- ±0.8mm

DRAWN BY:- PARVATHI

PERIMETER:-

TOLARANCES:-

DATE:-01/02/2013

WEIGHT:- 7.984 kg/12'

ANGULARITY:- ±2

CHECKED BY:-

TYPE:-

STRAIGHTNESS:-1.70mm

APPROVED BY:-

PARTY NAME :- SHIVAM METAL

ALLOY/TEMPER:-

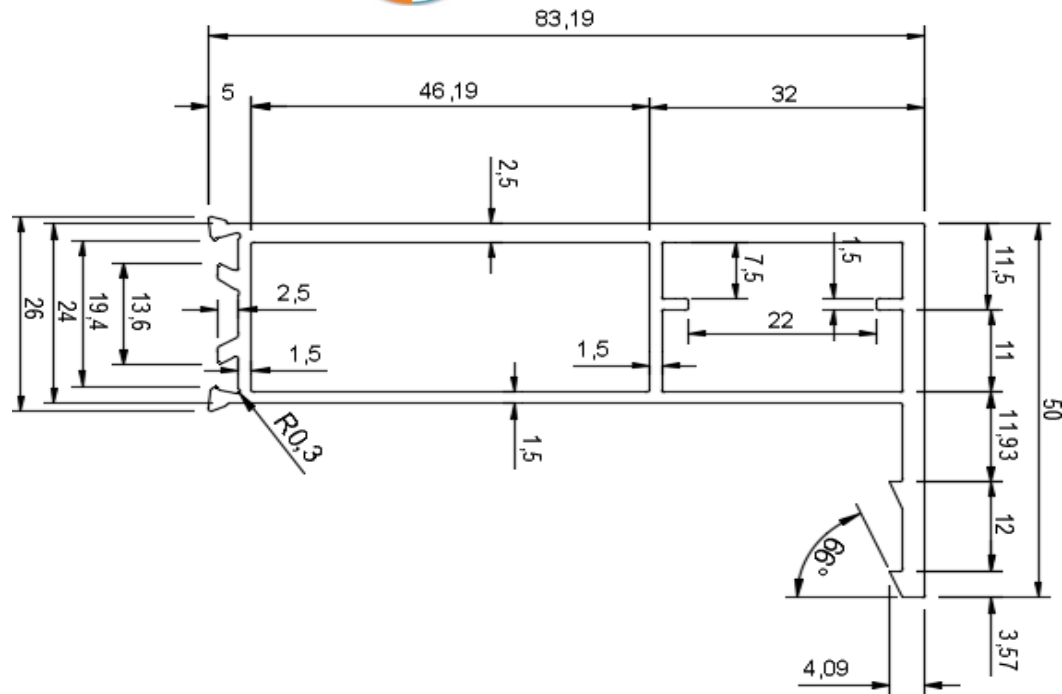
REVISION:-

SECTION NO:- SM-6508

TWIST:-1.70mm/meter

SCALE:- 1:1

FRAME



NOTE:- ALL DIMENSIONS ARE IN mm.

UNSPECIFIED RADIUS:- 0.4

UNSPECIFIED TOLERANCES WILL BE IN ACCORDANCE
WITH DIN ISO 2768-1 Class C = Coarse

Dimension Longitudinal	0.5 - 3 ±0.2	3 - 6 ±0.3	6 - 30 ±0.5	30 - 120 ±0.8	120 - 400 ±1.2	400-1000 ±2.0
Chamfer & Radius	0.5 - 3 ±0.4	3 - 6 ±1.0	6 - 30 ±2.0	30 - 120 ±0.8	120 - 400 ±0.15°	Over 400 ±0.10°
Degrees & minutes	At 10 ±1.30°	10 - 50 ±1.0°	50 - 120 ±0.30°	120 - 400 ±0.15°	Over 400 ±0.10°	

SHIVAM METALS

AREA:- 534.736 Sq.mm

FLATNESS:- ±0.8mm

DRAWN BY:- PARVATHI

PERIMETER:-

TOLARANCES:-

DATE:-01/02/2013

WEIGHT:- 5.284 kg/12'

ANGULARITY:- ±2

CHECKED BY:-

TYPE:-

STRAIGHTNESS:-1.70mm

APPROVED BY:-

PARTY NAME :- SHIVAM METAL

ALLOY/TEMPER:-

REVISION:-

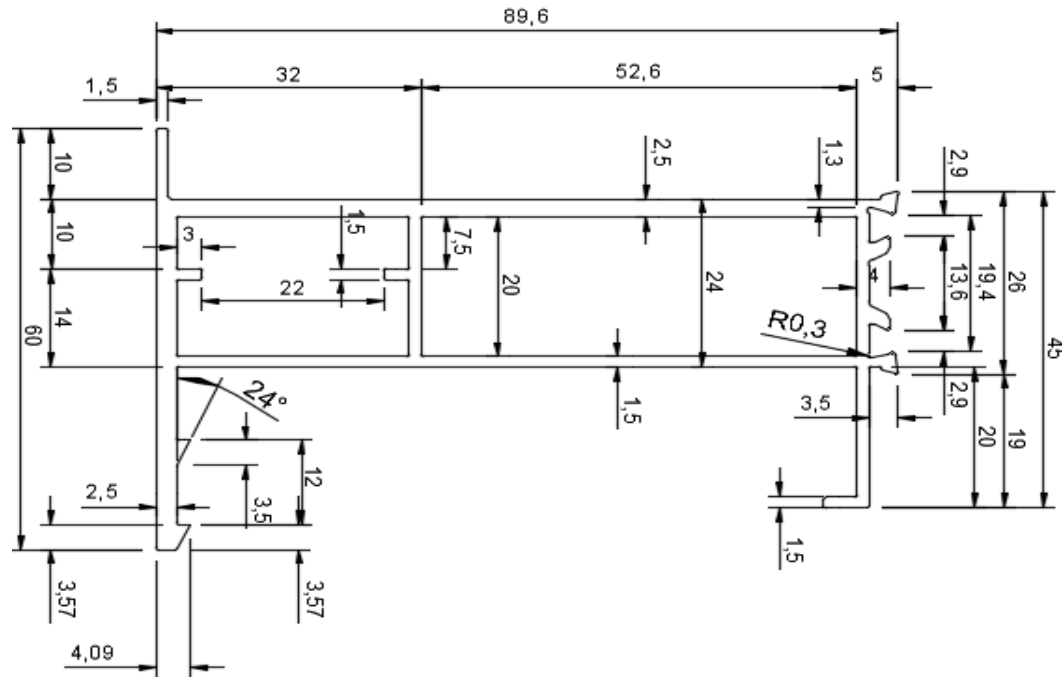
SECTION NO:- SM-6507

TWIST:-1.70mm/meter

SCALE:- 1:1



FRAME



NOTE:- ALL DIMENSIONS ARE IN mm.

UNSPECIFIED RADIUS:- 0.4

SHIVAM METALS

AREA:- 611.38 Sq.mm

FLATNESS:- ± 0.8 mm

DRAWN BY:- PARVATHI

PERIMETER:-

TOLARANCES:-

DATE:-01/02/2013

WEIGHT:- 6.041 kg/12'

ANGULARITY:- ± 2

CHECKED BY:-

TYPE:-

STRAIGHTNESS:-1.70mm

APPROVED BY:-

PARTY NAME :- SHIVAM METAL

ALLOY/TEMPER:-

REVISION:-

SECTION NO:- SM-6506

TWIST:-1.70mm/meter

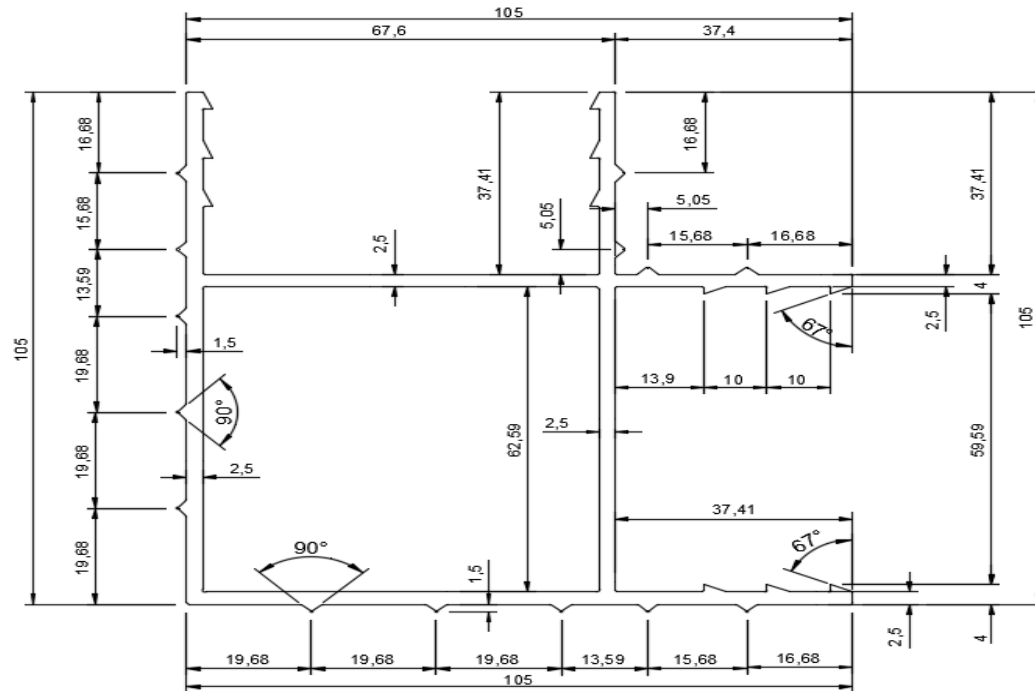
SCALE:- 1:1

UNSPECIFIED TOLERANCES WILL BE IN ACCORDANCE
WITH DIN ISO 27668-1 Class C = Coarse

Dimension Longitudinal	0.5 - 3 ± 0.2	3 - 6 ± 0.3	6 - 30 ± 0.5	30 - 120 ± 0.8	120 - 400 ± 1.2	400-1000 ± 2.0
Chamfer & Radius	0.5 - 3 ± 0.2	3 - 6 ± 0.3	6 - 30 ± 0.5	30 - 120 ± 0.8	120 - 400 ± 1.2	400-1000 ± 2.0
Degrees & minutes	At 10 $\pm 1.30^\circ$	10 - 50 $\pm 1.0^\circ$	50 - 120 $\pm 0.30^\circ$	120 - 400 $\pm 0.15^\circ$	Over 400 $\pm 0.10^\circ$	



PHOTO FRAME



NOTE:- ALL DIMENSIONS ARE IN mm.

UNSPECIFIED RADIUS:- 0.4

UNSPECIFIED TOLERANCES WILL BE IN ACCORDANCE
WITH DIN ISO 27668-1 Class C = Coarse

	0.5 - 3 ±0.2	3 - 6 ±0.3	6 - 30 ±0.5	30 - 120 ±0.8	120 - 400 ±1.2	400-1000 ±2.0
Dimension Longitudinal						
Chamfer & Radius	0.5 - 3 ±0.4	3 - 6 ±1.0	6 - 30 ±2.0	30 - 120 ±0.8		
Degrees & minutes	At 10 ±1.30°	10 - 50 ±1.0°	50 - 120 ±0.30°	120 - 400 ±0.15°	Over 400 ±0.10°	

SHIVAM METALS

AREA:- 997.212 Sq.mm

FLATNESS:- ±0.8mm

DRAWN BY:- PARVATHI

PERIMETER:-

TOLARANCES:-

DATE:-01/02/2013

WEIGHT:- 9.854 kg/12'

ANGULARITY:- ±2

CHECKED BY:-

TYPE:-

STRAIGHTNESS:-1.70mm

APPROVED BY:-

PARTY NAME :- SHIVAM METAL

ALLOY/TEMPER:-

REVISION:-

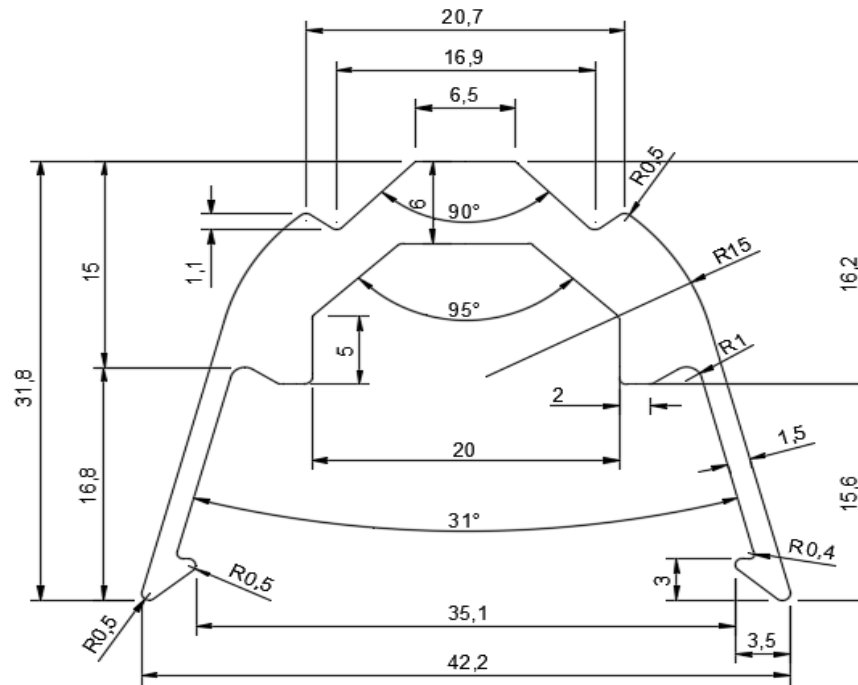
SECTION NO:- SM-6505

TWIST:-1.70mm/meter

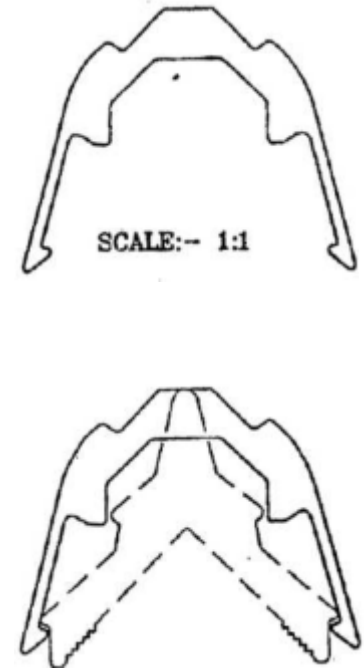
SCALE:- 1:1

UNSPECIFIED TOLERANCES WILL BE IN ACCORDANCE
WITH DIN ISO 27668-1 Class C = Coarse

Dimension Longitudinal	0.5 - 3 ±0.2	3 - 6 ±0.3	6 - 30 ±0.5	30 - 120 ±0.8	120 - 400 ±1.2	400-1000 ±2.0
Chamfer & Radius	0.5 - 3 ±0.4	3 - 6 ±1.0	6 - 30 ±2.0	30 - 120 ±0.8		
Degrees & minutes	At 10 ±1.30°	10 - 50 ±1.0°	50 - 120 ±0.30°	120 - 400 ±0.15°	Over 400 ±0.10°	



NOTE:- ALL DIMENSIONS ARE IN mm.

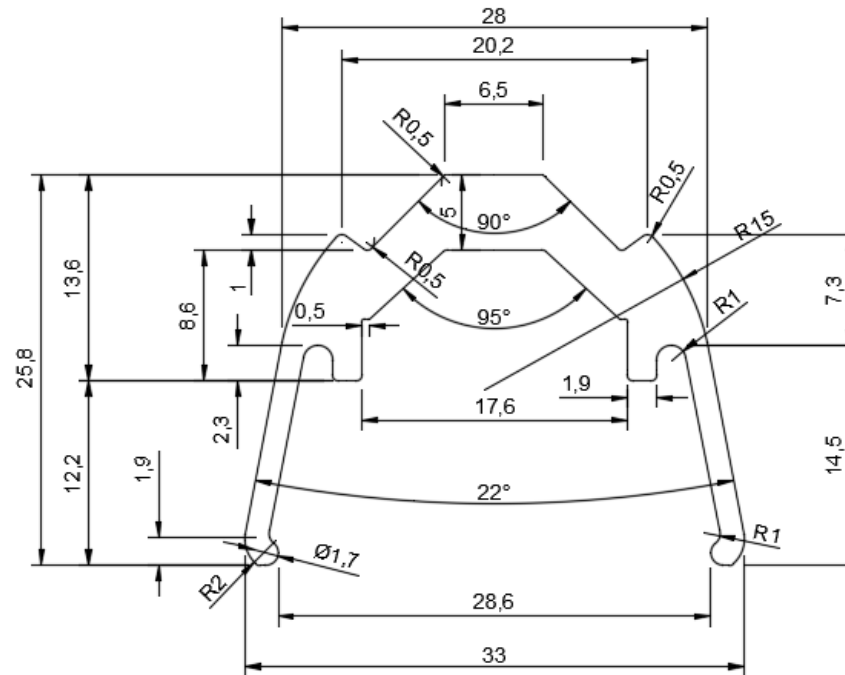


UNSPECIFIED RADIUS:- 0.4

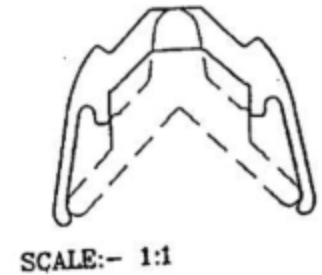
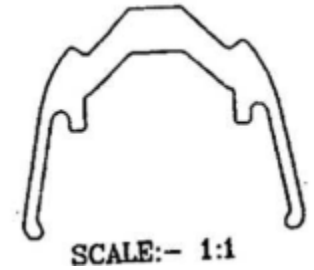
AREA:- 272.740 Sq.mm	FLATNESS:- ± 0.8 mm	DRAWN BY:- VENKY
PERIMETER:-170.362	TOLARANCES:-	DATE:-26/02/2013
WEIGHT:- 2.695 kg/12'	ANGULARITY:- ± 2	CHECKED BY:-
TYPE:- SOLID	STRAIGHTNESS:-1.70mm	APPROVED BY:-
PARTY NAME :- SHIVAM METAL	ALLOY/TEMPER:-	REVISION:-
SECTION NO:- SM-4968	TWIST:-1.70mm/meter	SCALE:- 2:1

UNSPECIFIED TOLERANCES WILL BE IN ACCORDANCE
WITH DIN ISO 27668-1 Class C = Coarse

Dimension Longitudinal	0.5 - 3 ±0.2	3 - 6 ±0.3	6 - 30 ±0.5	30 - 120 ±0.8	120 - 400 ±1.2	400-1000 ±2.0
Chamfer & Radius	0.5 - 3 ±0.4	3 - 6 ±1.0	6 - 30 ±2.0	30 - 120 ±0.8		
Degrees & minutes	At: 10 ±1.30°	10 - 50 ±1.0°	50 - 120 ±0.30°	120 - 400 ±0.15°	Over 400 ±0.10°	



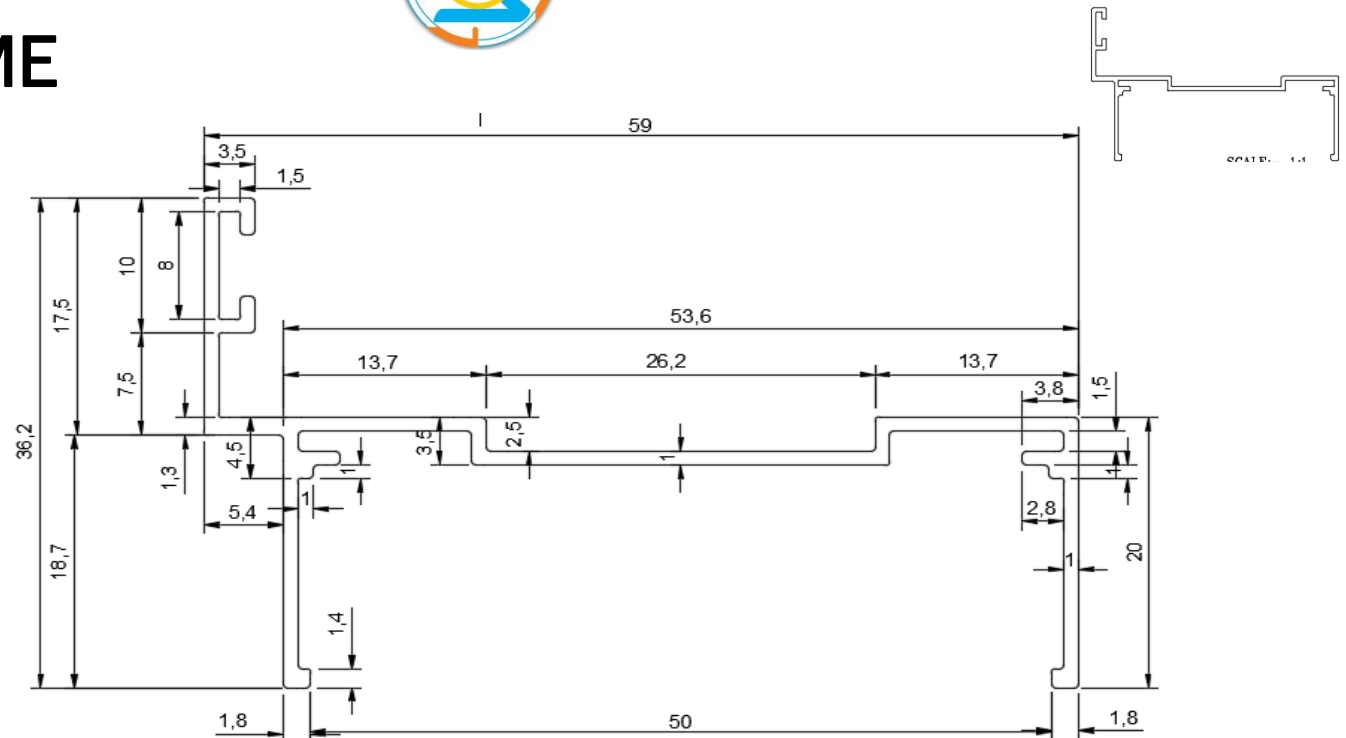
UNSPECIFIED RADIUS:- 0.4



AREA:- 194.705 Sq.mm	FLATNESS:- ± 0.8 mm	DRAWN BY:- VENKY
PERIMETER:-142.694	TOLARANCES:-	DATE:-26/02/2013
WEIGHT:- 1.924 & 1.900 kg/12'	ANGULARITY:- ± 2	CHECKED BY:-
TYPE:- SOLID	STRAIGHTNESS:-1.70mm	APPROVED BY:-
PARTY NAME :- SHIVAM METAL	ALLOY/TEMPER:-	REVISION:-
SECTION NO:- SM-4967	TWIST:-1.70mm/meter	SCALE:- 2:1

UNSPECIFIED TOLERANCES WILL BE IN ACCORDANCE
WITH DIN ISO 27668-1 Class C = Coarse

Dimension Longitudinal	0.5 - 3 ±0.2	3 - 6 ±0.3	6 - 30 ±0.5	30 - 120 ±0.8	120 - 400 ±1.2	400-1000 ±2.0
Chamfer & Radius	0.5 - 3 ±0.4	3 - 6 ±1.0	6 - 30 ±2.0	30 - 120 ±0.8		
Degrees & minutes	At 10 ±1.30°	10 - 50 ±1.0°	50 - 120 ±0.30°	120 - 400 ±0.15°	Over 400 ±0.10°	



NOTE:- ALL DIMENSIONS ARE IN mm.

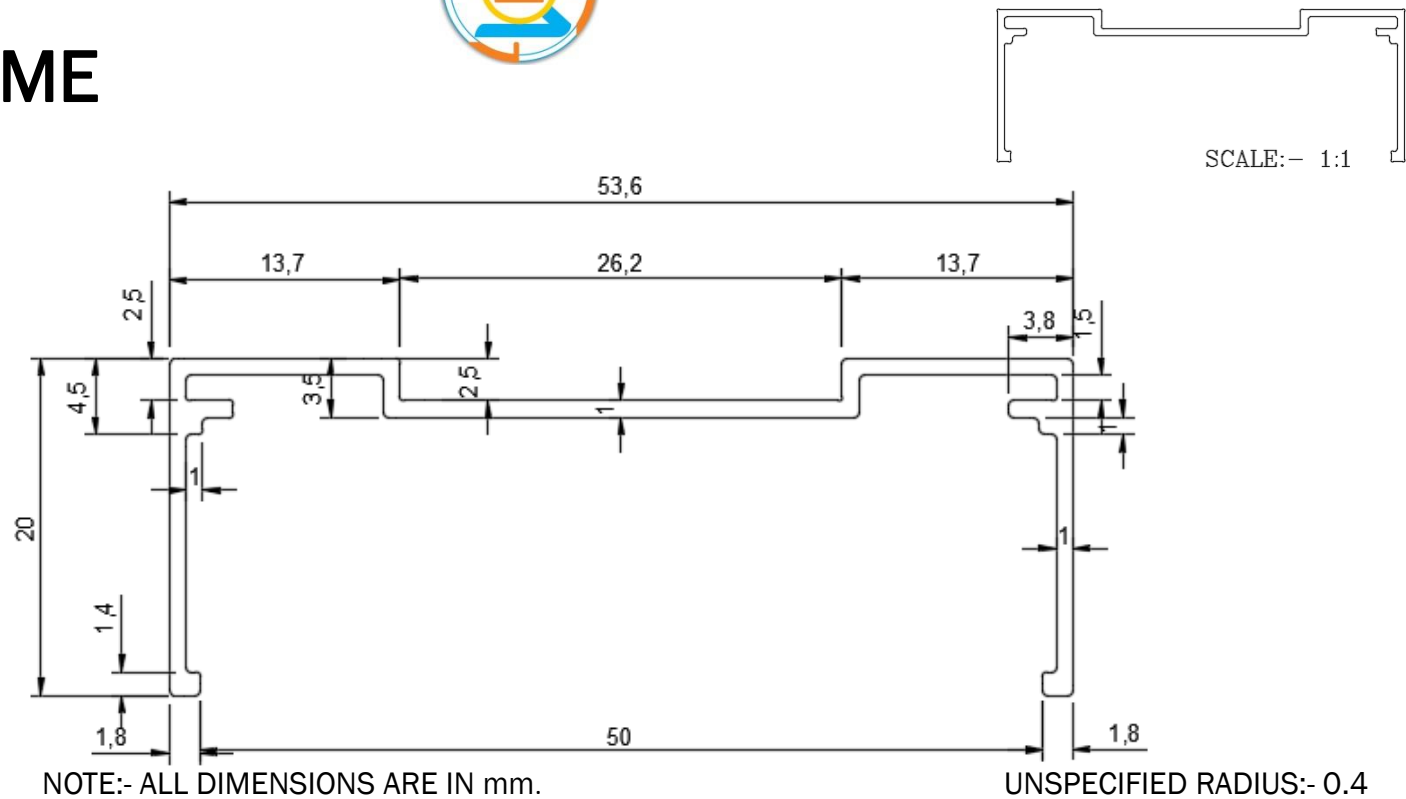
UNSPECIFIED RADIUS:- 0.4

SHIVAM METALS

SHIVAM METALS		
AREA:- 137.982 Sq.mm	FLATNESS:±0.8mm	DRAWN BY:- VENKY
PERIMETER:-263.677	TOLARANCES:-	DATE:-09/01/2012
WEIGHT:- 1.363 kg/12'	ANGULARITY:- ±2	CHECKED BY:-
TYPE:-	STRAIGHTNESS:-1.70mm	APPROVED BY:-
PARTY NAME :- SHIVAM METAL	ALLOY/TEMPER:-	REVISION:-
SECTION NO:- SM-4966	TWIST:-1.70mm/meter	SCALE:- 2:1



PHOTO FRAME



UNSPECIFIED TOLERANCES WILL BE IN ACCORDANCE
WITH DIN ISO 27668-1 Class C = Coarse

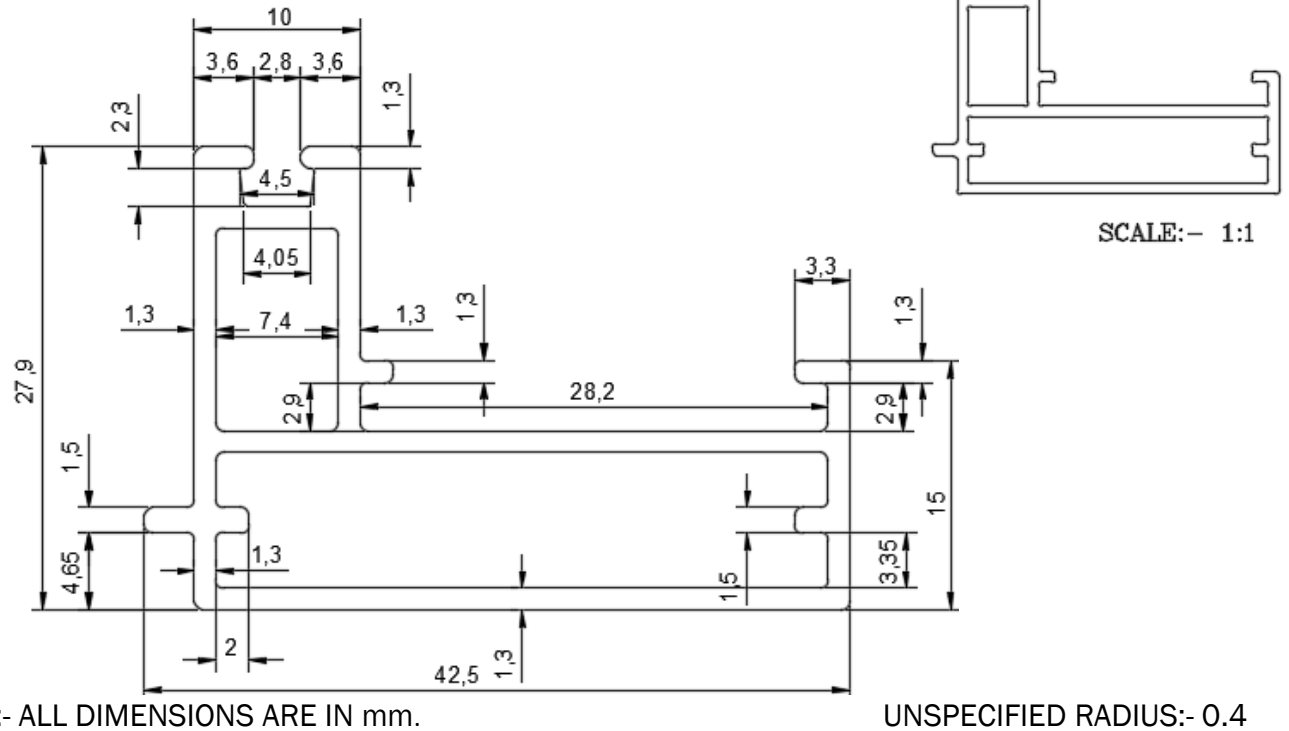
	0.5 - 3 ±0.2	3 - 6 ±0.3	6 - 30 ±0.5	30 - 120 ±0.8	120 - 400 ±1.2	400-1000 ±2.0
Dimension Longitudinal						
Chamfer & Radius	0.5 - 3 ±0.4	3 - 6 ±1.0	6 - 30 ±2.0	30 - 120 ±0.8	120 - 400 ±0.15°	Over 400 ±0.10°
Degrees & minutes	At 10 ±1.30°	10 - 50 ±1.0°	50 - 120 ±0.30°			

SHIVAM METALS

AREA:- 106.362 Sq.mm	FLATNESS:-±0.8mm	DRAWN BY:- VENKY
PERIMETER:-205.479	TOLARANCES:-	DATE:-09/01/2012
WEIGHT:- 1.051 kg/12'	ANGULARITY:- ±2	CHECKED BY:-
TYPE:-	STRAIGHTNESS:-1.70mm	APPROVED BY:-
PARTY NAME :- SHIVAM METAL	ALLOY/TEMPER:-	REVISION:-
SECTION NO:- SM-4965	TWIST:-1.70mm/meter	SCALE:- 2:1

UNSPECIFIED TOLERANCES WILL BE IN ACCORDANCE
WITH DIN ISO 27668-1 Class C = Coarse

SHIVAM METALS		
AREA:- 212.399 Sq.mm	FLATNESS:- ± 0.8 mm	DRAWN BY:- VENKY
PERIMETER:-	TOLARANCES:-	DATE:-15/09/2012
WEIGHT:- 2.098 kg/12'	ANGULARITY:- ± 2	CHECKED BY:-
TYPE:-	STRAIGHTNESS:-1.70mm	APPROVED BY:-
PARTY NAME :- SHIVAM METAL	ALLOY/TEMPER:-	REVISION:-
SECTION NO:- SM-6234	TWIST:-1.70mm/meter	SCALE:- 2:1

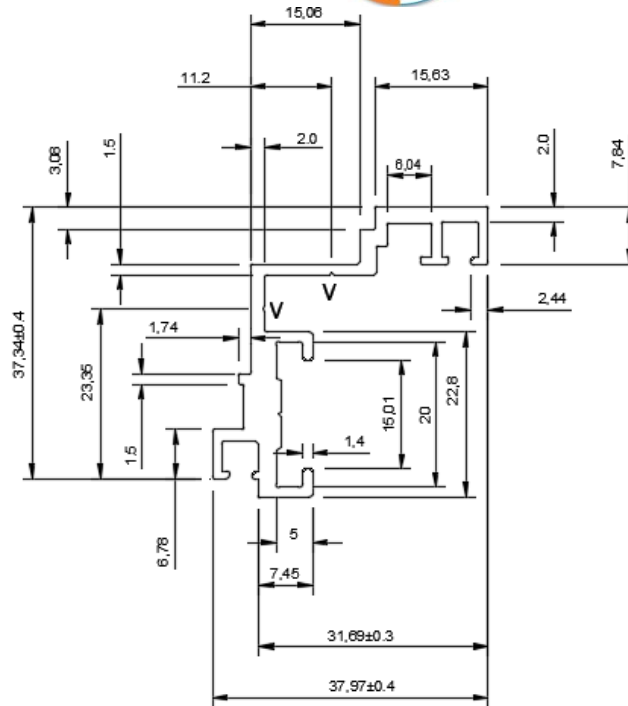


SCALE:- 1:1

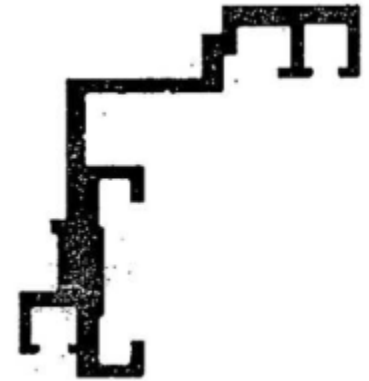
UNSPECIFIED RADIUS:- 0.4

SHIVAM METALS		
AREA:- 243.545 Sq.mm	FLATNESS:±0.8mm	DRAWN BY:- VENKY
PERIMETER:-	TOLARANCES:-	DATE:-15/09/2012
WEIGHT:- 2.406 kg/12'	ANGULARITY:- ±2	CHECKED BY:-
TYPE:-	STRAIGHTNESS:-1.70mm	APPROVED BY:-
PARTY NAME :- SHIVAM METAL	ALLOY/TEMPER:-	REVISION:-
SECTION NO:- SM-6233	TWIST:-1.70mm/meter	SCALE:- 2:1

FRAME



NOTE:- ALL DIMENSIONS ARE IN mm.



" V " GROOVE 0.4X90°
UN-SPECIFIED RADIUS 0.5MM
UN-SPECIFIED TOL. ±0.2

UNSPECIFIED RADIUS:- 0.4

UNSPECIFIED TOLERANCES WILL BE IN ACCORDANCE
 WITH DIN ISO 27668-1 Class C = Coarse

	0.5 - 3 ±0.2	3 - 6 ±0.3	6 - 30 ±0.5	30 - 120 ±0.8	120 - 400 ±1.2	400-1000 ±2.0
Dimension Longitudinal						
Chamfer & Radius	0.5 - 3 ±0.4	3 - 6 ±1.0	6 - 30 ±2.0	30 - 120 ±0.8		
Degrees & minutes	At 10 ±1.30°	10 - 50 ±1.0°	50 - 120 ±0.30°	120 - 400 ±0.15°	Over 400 ±0.10°	

SHIVAM METALS

AREA:- 234.635 Sq.mm

FLATNESS:-±0.8mm

DRAWN BY:- VENKY

PERIMETER:-229.260

TOLARANCES:-

DATE:-21/06/2012

WEIGHT:- 2.318 kg/12'

ANGULARITY:- ±2

CHECKED BY:-

TYPE:- SOLID

STRAIGHTNESS:-1.70mm

APPROVED BY:-

PARTY NAME :- SHIVAM METAL

ALLOY/TEMPER:-

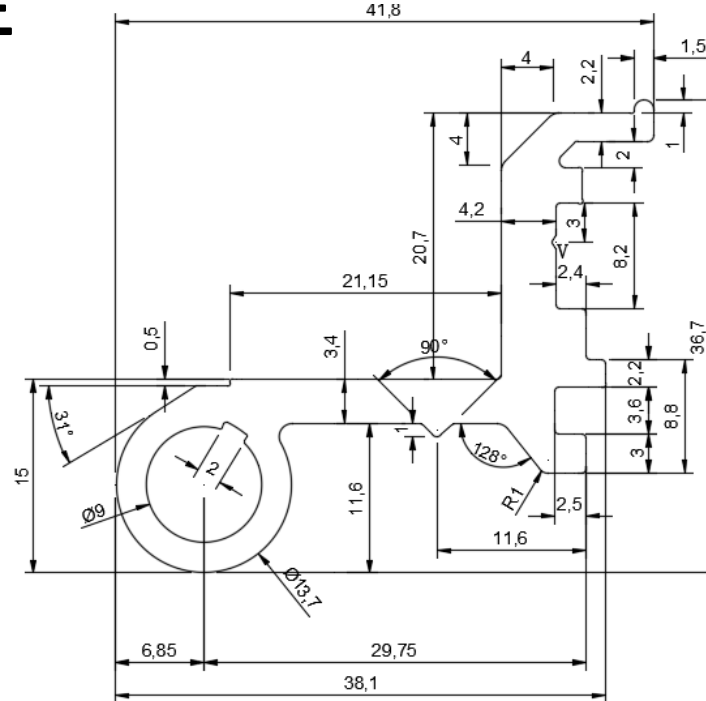
REVISION:-

SECTION NO:- SM-6405

TWIST:-1.70mm/meter

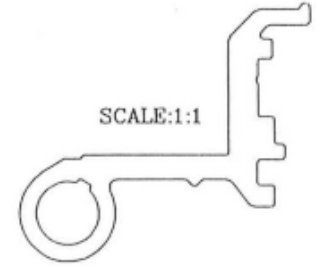
SCALE:- 1:1

PHOTO FRAME



NOTE:- ALL DIMENSIONS ARE IN mm.

UNSPECIFIED RADIUS:- 0.3



OMSHRINIWAS EXTRUSIONS

AREA:- 309.238 Sq.mm

FLATNESS:- ± 0.8 mm

DRAWN BY:- VENKY

PERIMETER:-164.994

TOLARANCES:-

DATE:-24/11/2016

WEIGHT:- 3.055 kg/12'

ANGULARITY:- ± 2

CHECKED BY:-

TYPE:- SOLID

STRAIGHTNESS:-1.70mm

APPROVED BY:-

PARTY NAME :- DHUMAL

ALLOY/TEMPER:-

REVISION:-

SECTION NO:- DH-10

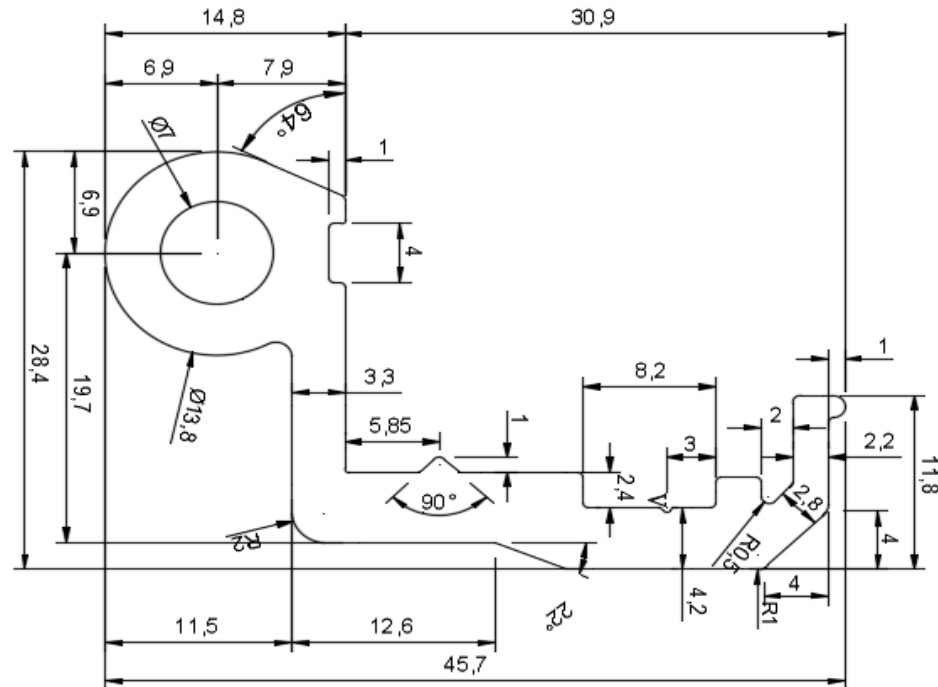
TWIST:-1.70mm/meter

SCALE:- 2:1

UNSPECIFIED TOLERANCES WILL BE IN ACCORDANCE
WITH DIN ISO 27668-1 Class C = Coarse

	0.5 - 3 ± 0.2	3 - 6 ± 0.3	6 - 30 ± 0.5	30 - 120 ± 0.8	120 - 400 ± 1.2	400-1000 ± 2.0
Dimension Longitudinal						
Chamfer & Radius	0.5 - 3 ± 0.4	3 - 6 ± 1.0	6 - 30 ± 2.0	30 - 120 ± 0.8		
Degrees & minutes	At 10 $\pm 1.30^\circ$	10 - 50 $\pm 1.0^\circ$	50 - 120 $\pm 0.30^\circ$	120 - 400 $\pm 0.15^\circ$	Over 400 $\pm 0.10^\circ$	

PHOTO FRAME



SCALE:1:1

NOTE:- ALL DIMENSIONS ARE IN mm.

UNSPECIFIED RADIUS:- 0.3

OMSHRINIWAS EXTRUSIONS

AREA:- 329.547 Sq.mm

FLATNESS:-±0.8mm

DRAWN BY:- VENKY

PERIMETER:-154.198

TOLARANCES:-

DATE:-24/11/2016

WEIGHT:- 3.256 kg/12'

ANGULARITY:- ±2

CHECKED BY:-

TYPE:- SOLID

STRAIGHTNESS:-1.70mm

APPROVED BY:-

PARTY NAME :- DHUMAL

ALLOY/TEMPER:-

REVISION:-

SECTION NO:- DH-09

TWIST:-1.70mm/meter

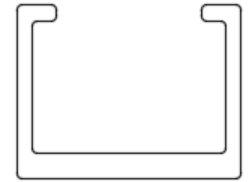
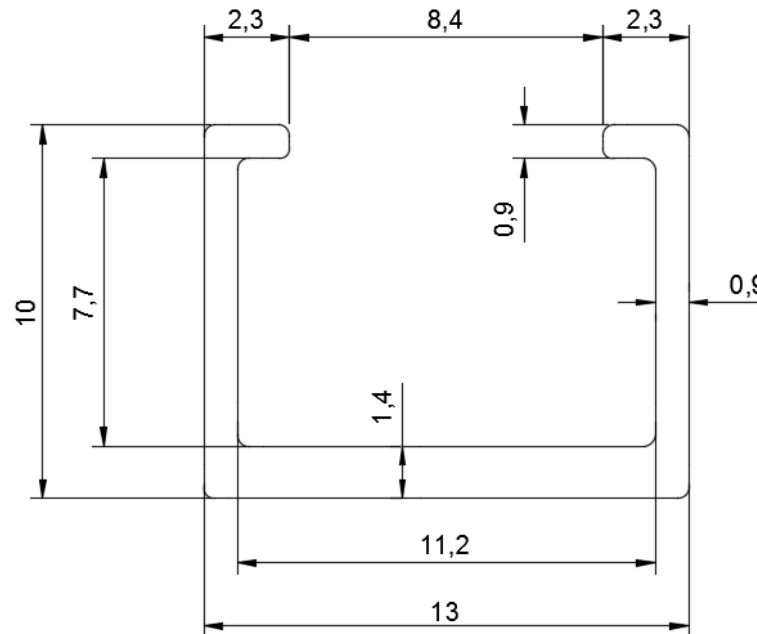
SCALE:- 2:1

UNSPECIFIED TOLERANCES WILL BE IN ACCORDANCE
WITH DIN ISO 27668-1 Class C = Coarse

400-1000 ±2.0	120 - 400 ±1.2	30 - 120 ±0.8	6 - 30 ±0.5	3 - 6 ±0.3	0.5 - 3 ±0.2	Dimension Longitudinal
Over 400 ±0.10°	120 - 400 ±0.15°	30 - 120 ±0.8	6 - 30 ±2.0	3 - 6 ±1.0	0.5 - 3 ±0.4	Chamfer & Radius
						Degrees & minutes



PHOTO FRAME



SCALE: 1:1

NOTE:- ALL DIMENSIONS ARE IN mm.

UNSPECIFIED RADIUS:- 0.4

UNSPECIFIED TOLERANCES WILL BE IN ACCORDANCE
WITH DIN ISO 27668-1 Class C = Coarse

	0.5 - 3 ±0.2	3 - 6 ±0.3	6 - 30 ±0.5	30 - 120 ±0.8	120 - 400 ±1.2	400-1000 ±2.0
Dimension Longitudinal						
Chamfer & Radius	0.5 - 3 ±0.4	3 - 6 ±1.0	6 - 30 ±2.0	30 - 120 ±0.8		
Degrees & minutes	At 10 ±1.30°	10 - 50 ±1.0°	50 - 120 ±0.30°	120 - 400 ±0.15°	Over 400 ±0.10°	

SHIVAM METALS

AREA:- 50.905 Sq.mm

FLATNESS:-±0.8mm

DRAWN BY:- VENKY

PERIMETER:-91.734

TOLARANCES:-

DATE:-09/05/2017

WEIGHT:- 0.503 kg/12'

ANGULARITY:- ±2

CHECKED BY:-

TYPE:- SOLID

STRAIGHTNESS:-1.70mm

APPROVED BY:-

PARTY NAME :- SHIVAM METAL

ALLOY/TEMPER:-

REVISION:-

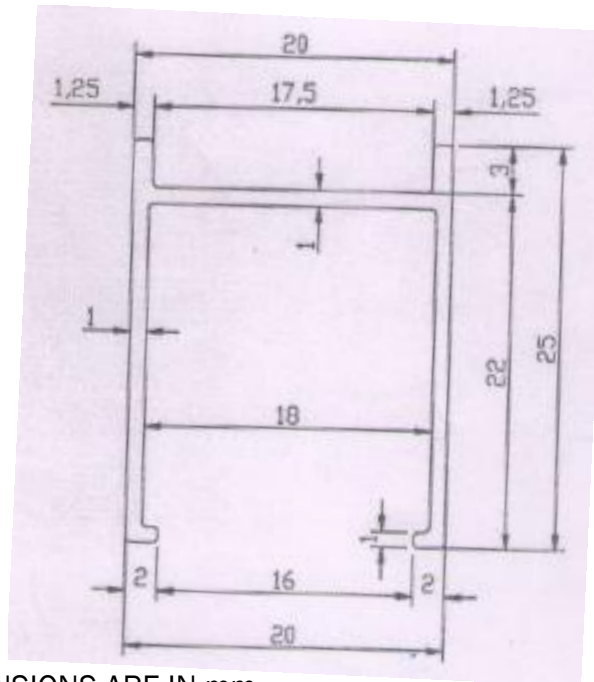
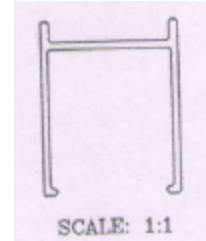
SECTION NO:- SM-34

TWIST:-1.70mm/meter

SCALE:- 4:1



FRAME



NOTE:- ALL DIMENSIONS ARE IN mm.

UNSPECIFIED RADIUS:- 0.4

UNSPECIFIED TOLERANCES WILL BE IN ACCORDANCE
WITH DIN ISO 27668-1 Class C = Coarse

	400-1000 ±2.0				
	120 - 400 ±1.2				Over 400 ±0.10°
	30 - 120 ±0.8				120 - 400 ±0.15°
	6 - 30 ±0.5				50 - 120 ±0.30°
	3 - 6 ±0.3				10 - 50 ±1.0°
Dimension Longitudinal	0.5 - 3 ±0.2	0.5 - 3 ±0.4	At 10 ±1.30°		
Chamfer & Radius					
Degrees & minutes					

OMSHRINIWAS EXTRUSION

AREA:- 71.422 Sq.mm	FLATNESS:-±0.8mm	DRAWN BY:- VENKY
PERIMETER:-142.339	TOLARANCES:-	DATE:-13/05/2017
WEIGHT:- 0.705 kg/12'	ANGULARITY:- ±2	CHECKED BY:-
TYPE:- SOLID	STRAIGHTNESS:-1.70mm	APPROVED BY:-
PARTY NAME :- DHANUKA	ALLOY/TEMPER:-	REVISION:-
SECTION NO:- DH-14	TWIST:-1.70mm/meter	SCALE:- 2:1