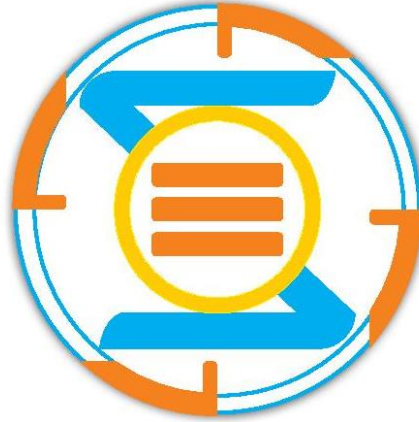




OMSHRINI WAS EXTRUSIONS

COVER PLATE & DOM

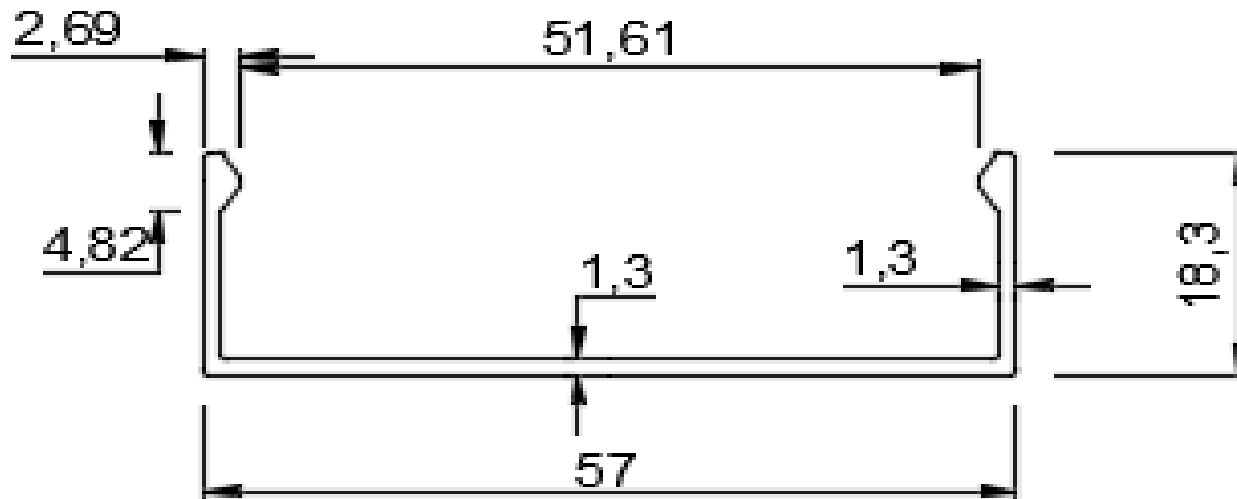


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COVER PLATE



Die No.

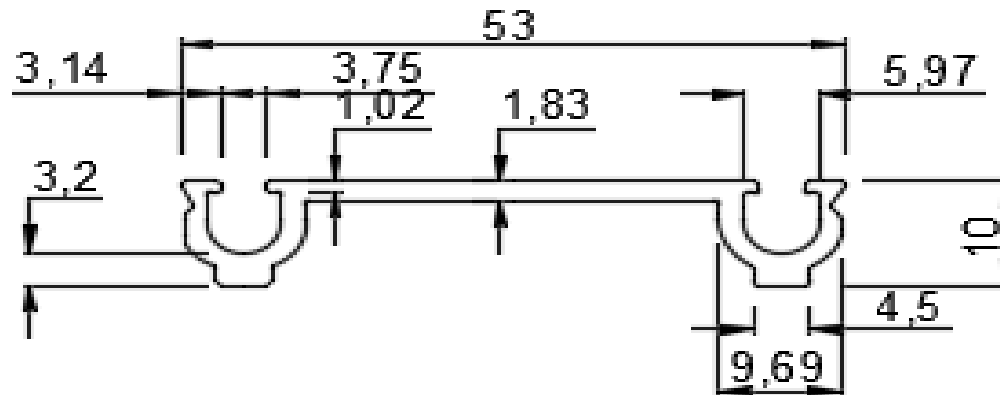
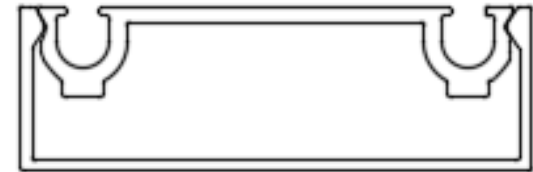
WT (Kg/12')

91175

1.200-1.400



PRESSURE PLATE



Die No.

WT (Kg/12')

91174

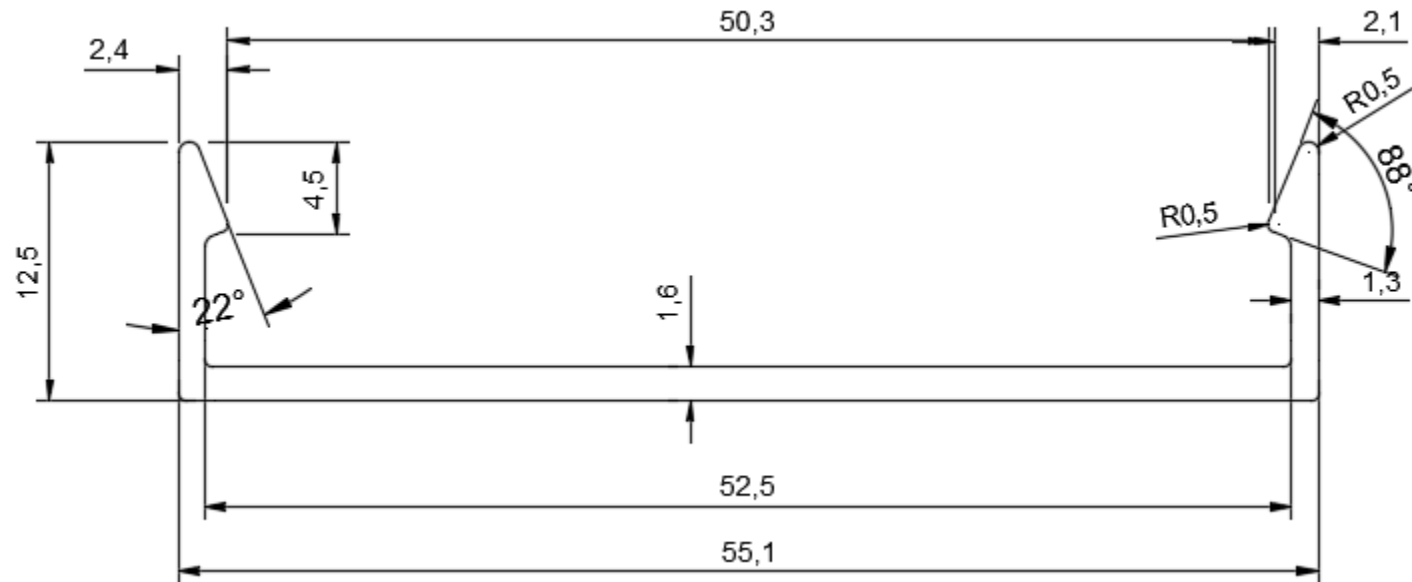
1.500-1.700



COVER PLATE



SCALE: 1:1



Die No.

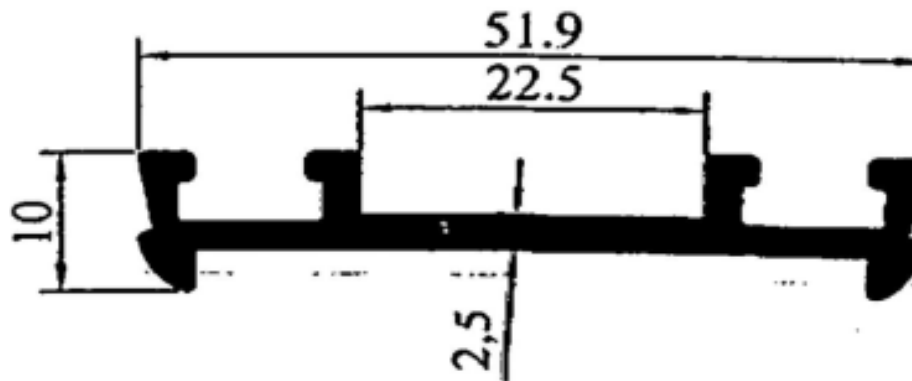
WT (Kg/12')

90033

1.150-1.350



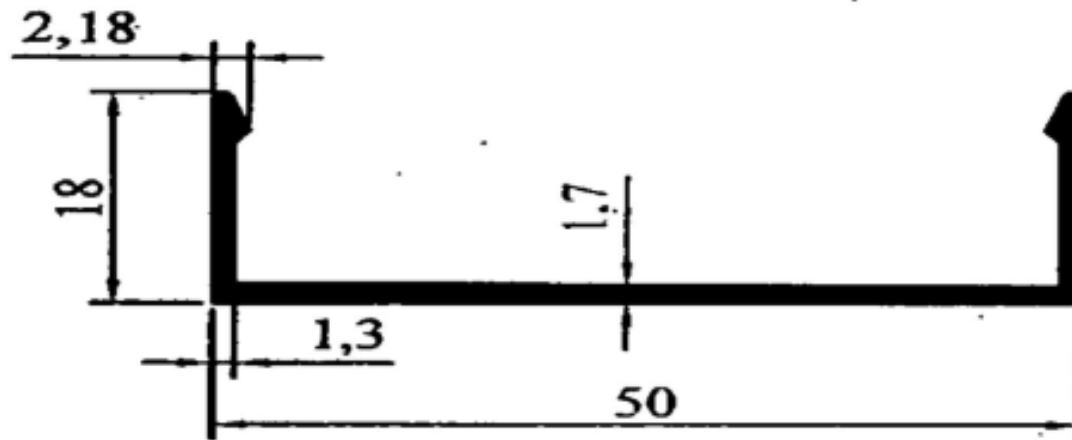
PRESSURE PLATE



Die No.	WT (Kg/12')
90077	1.800-1.950



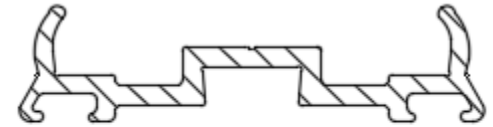
COVER PLATE



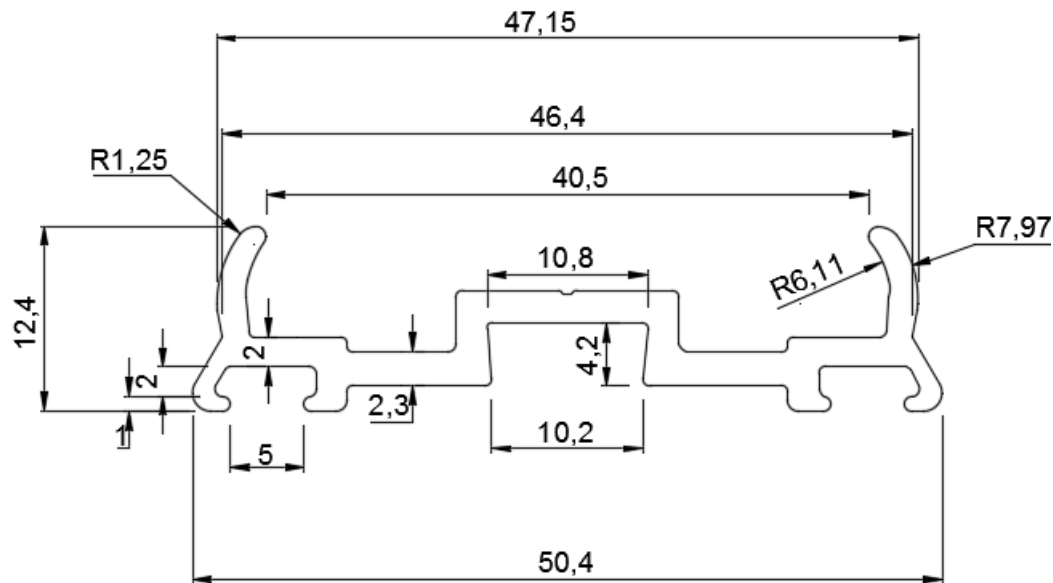
Die No.	WT (Kg/12')
91182	1.250-1.400



PRESSURE PLATE



SCALE:— 1:1



Die No.

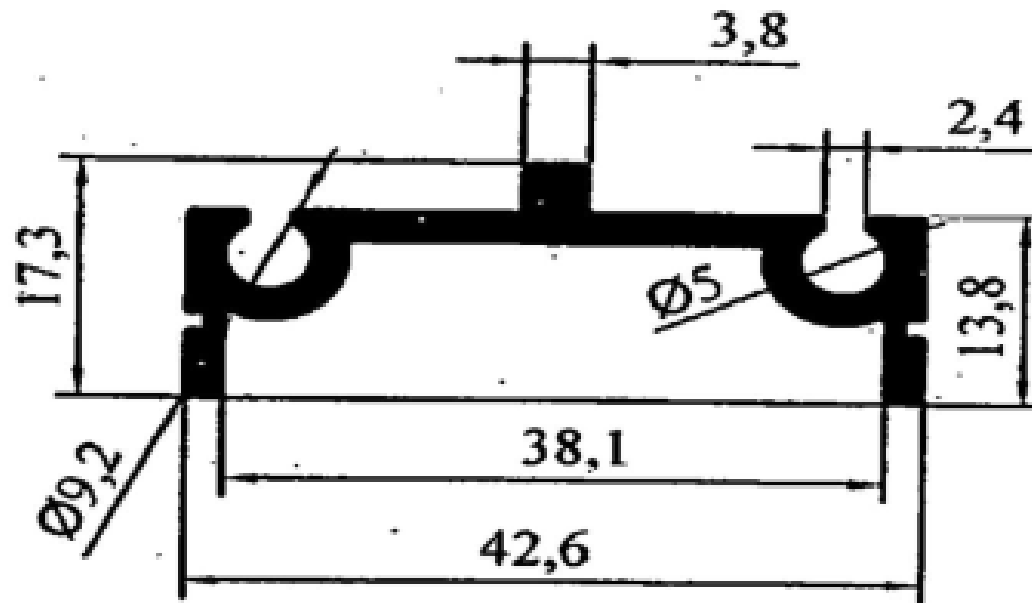
WT (Kg/12')

91183

1.700-1.900



COVER PLATE



Die No.

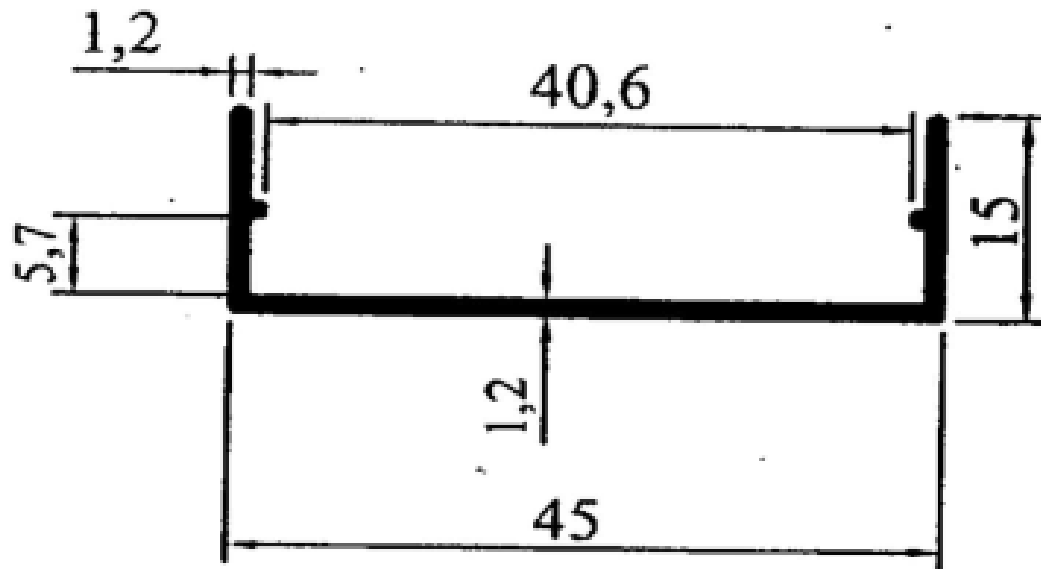
WT (Kg/12')

98034

1.900-2.200



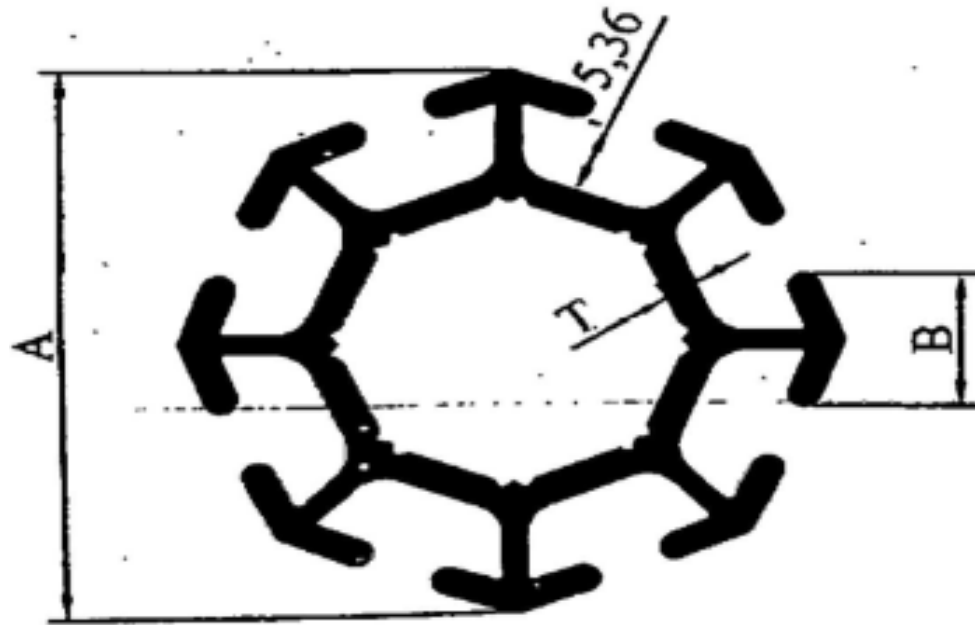
COVER PLATE



Die No.	WT (Kg/12')
98037	0.900-1.000



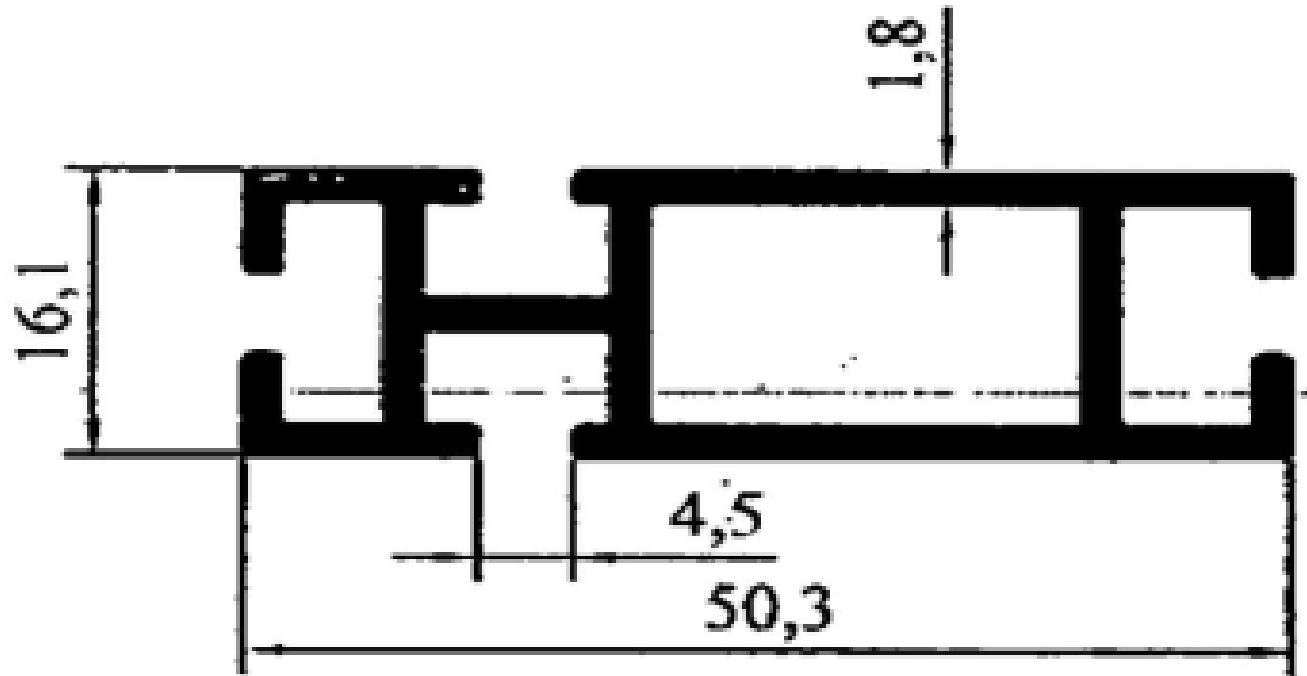
COVER PLATE



Die No.	A	B	T	Wt.(Kg/12')
92020/H	42.90	10.60	2.10	3.850-4.250
92020/L	42.90	10.60		3.200-3.500



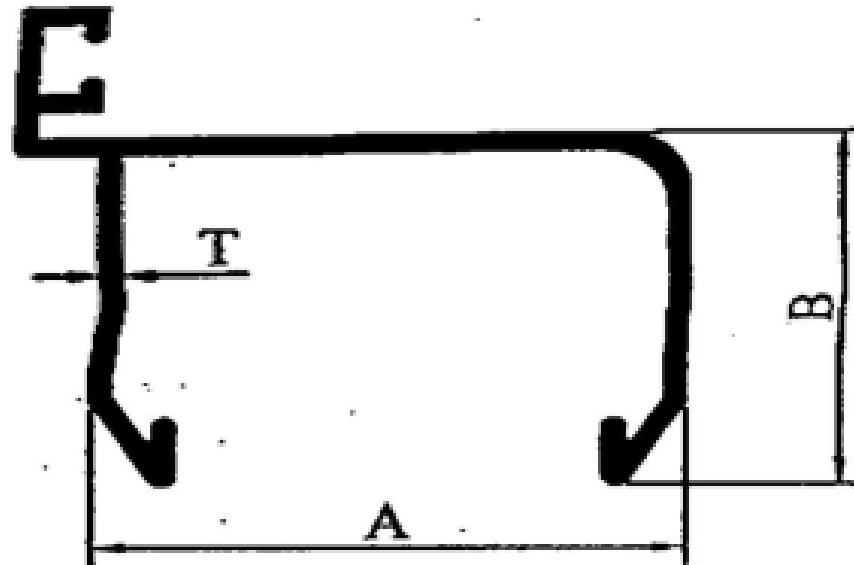
COVER PLATE



Die No.	A	B	T	Wt.(Kg/12')
92021	50.30	16.10	1.80	2.700-3.000



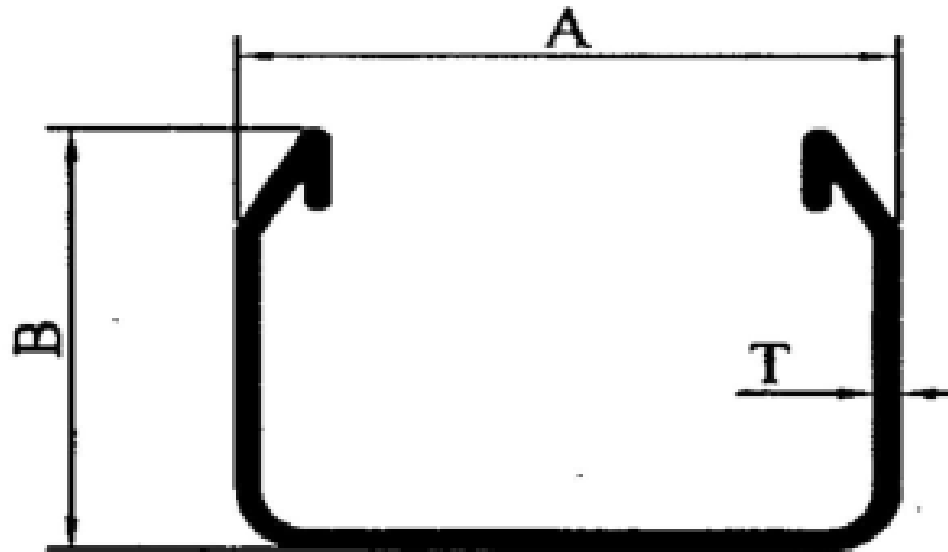
COVER PLATE



Die No.	A	B	T	Wt.(Kg/12')
92079	35.20	26.20	1.20	1.400-1.600



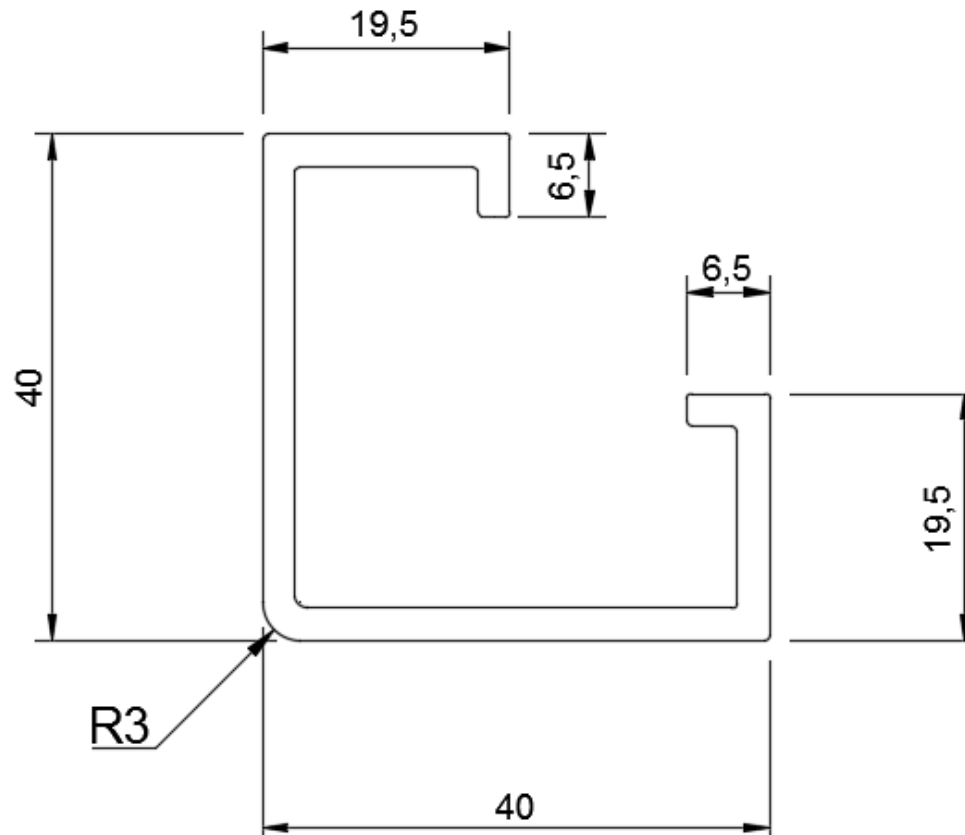
COVER PLATE



Die No.	A	B	T	Wt.(Kg/12')
97549	35.00	25.00	1.4	1.150-1.250



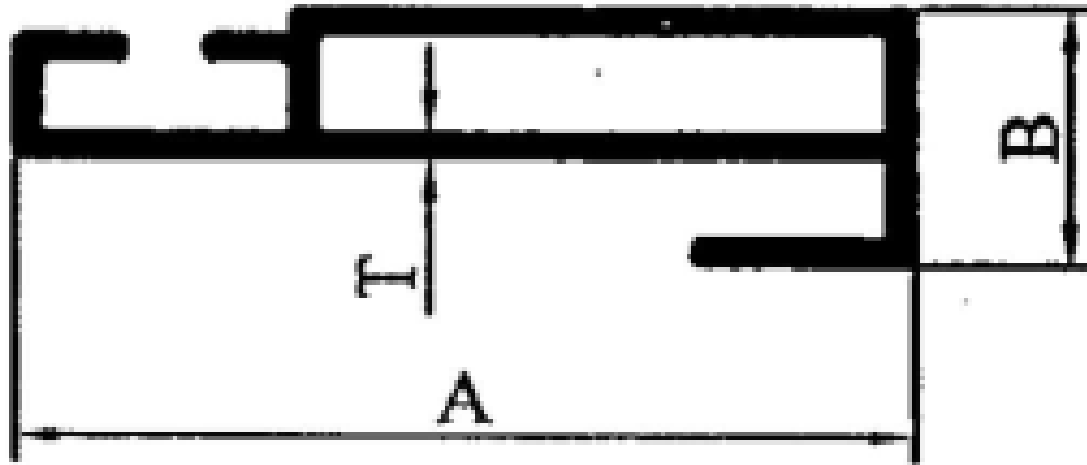
COVER PLATE



Die No.	A	B	T	Wt.(Kg/12')
97530/L	40.00	40.00	2.05	1.900-2.100
97529	40.00	40.00	2.80	3.100-3.500



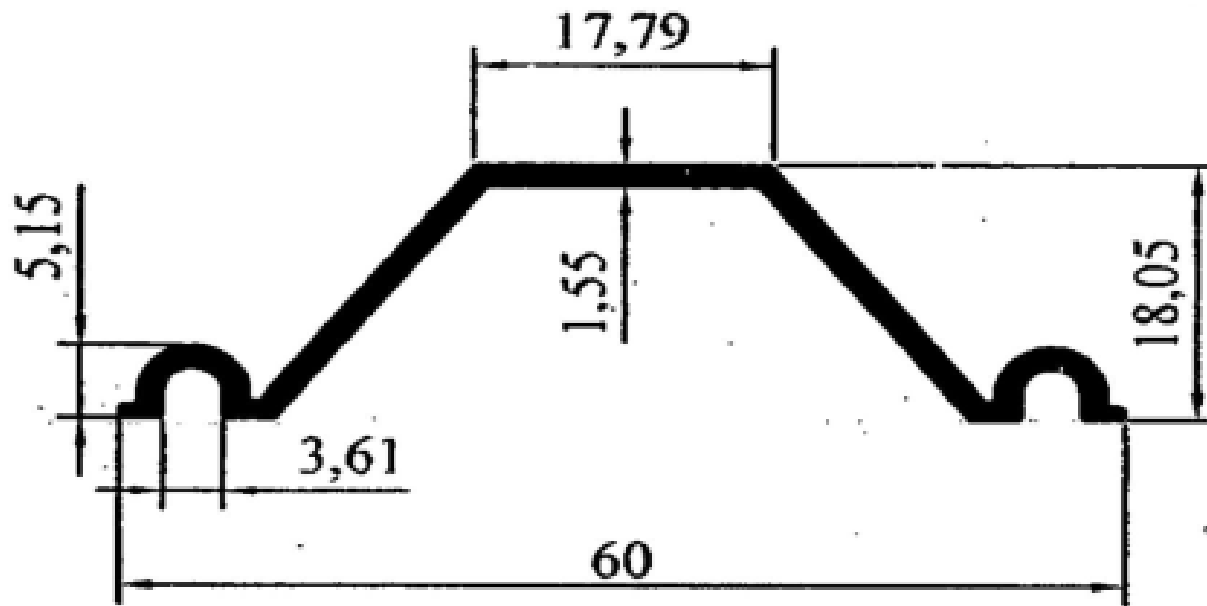
COVER PLATE



Die No.	A	B	T	Wt.(Kg/12')
92011	40.00	12.00	1.20	1.250-1.350



DOM TOP



Die No.

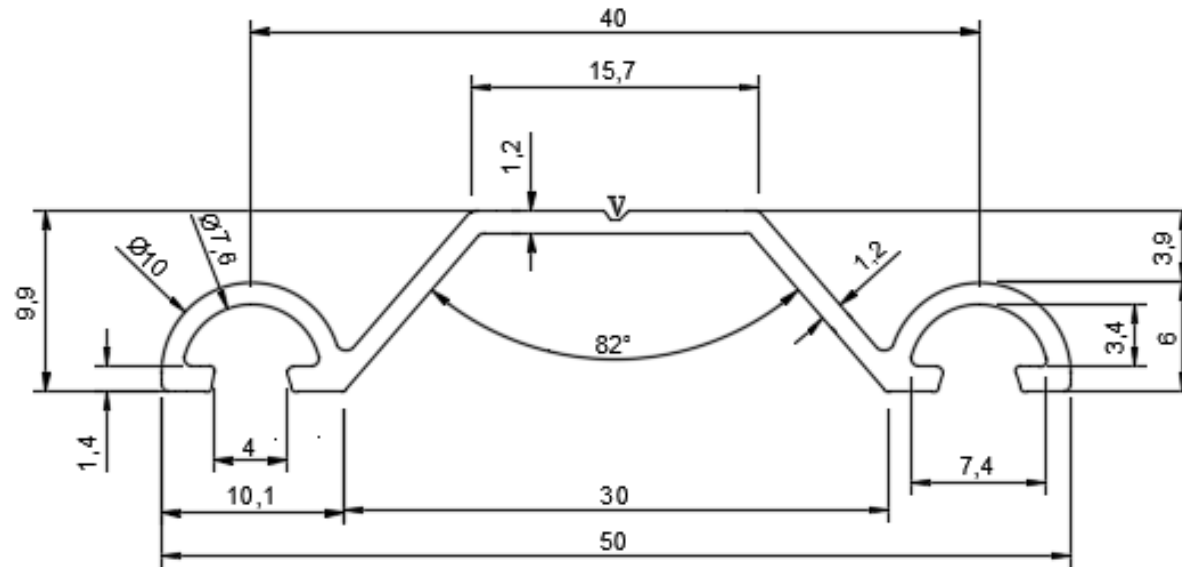
WT (Kg/12')

98013

1.300-1.500



DOM TOP



Die No.

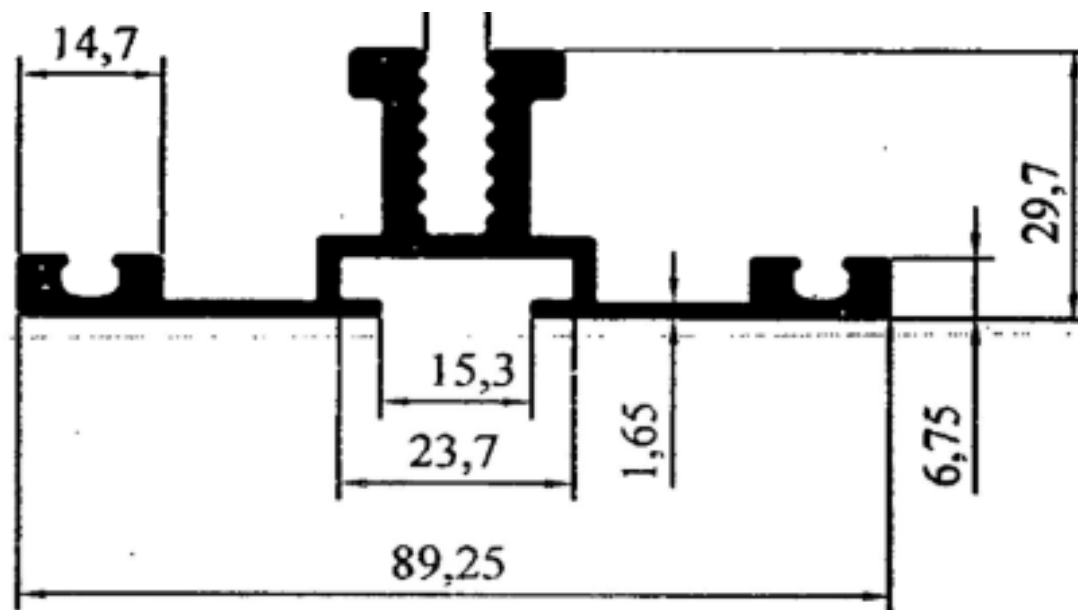
WT (Kg/12')

90094

1.100-1.400



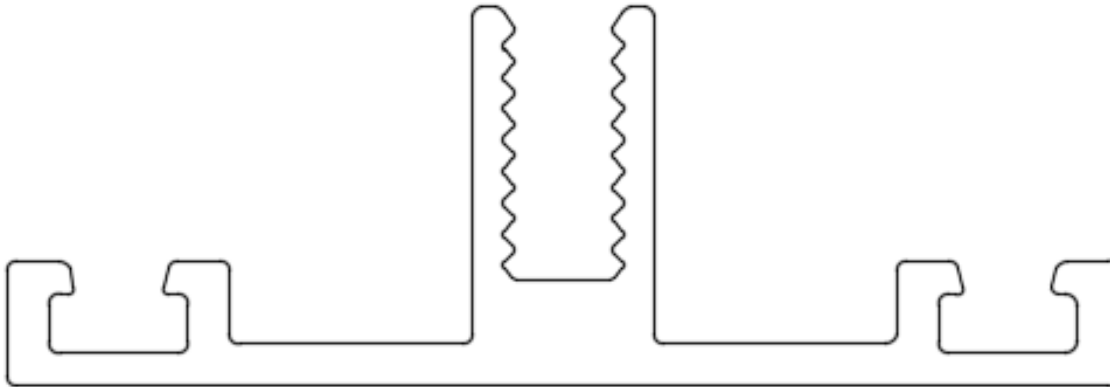
DOM BOTTOM



Die No.	WT (Kg/12')
98014	2.800-3.100



DOM BOTTOM



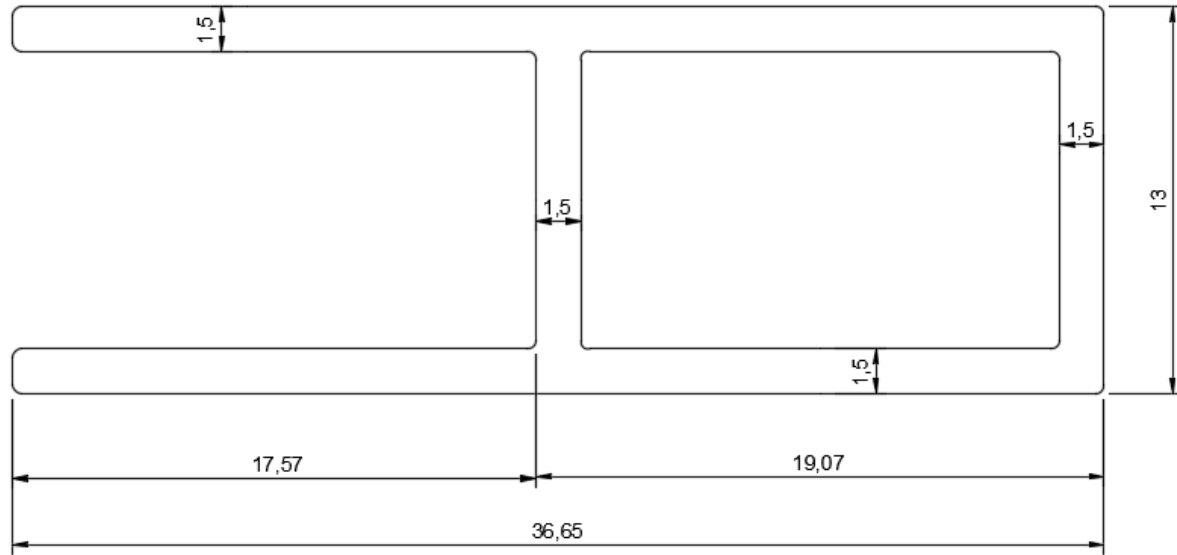
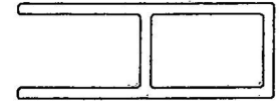
Die No.	WT (Kg/12')
90097	1.800-2.000

UNSPECIFIED RADIUS:- 0.4

SHIVAM METALS		
AREA:- 61.007 Sq.mm	FLATNESS:- ± 0.8 mm	DRAWN BY:- PARVATHI
PERIMETER:-95.405	TOLARANCES:-	DATE:-15/09/2012
WEIGHT:- 0.602 kg/12'	ANGULARITY:- ± 2	CHECKED BY:-
TYPE:-	STRAIGHTNESS:-1.70mm	APPROVED BY:-
PARTY NAME :- SHIVAM METAL	ALLOY/TEMPER:-	REVISION:-
SECTION NO:- SM-5450	TWIST:-1.70mm/meter	SCALE:- 2:1



COVERING PROFILE



NOTE:- ALL DIMENSIONS ARE IN mm.

UNSPECIFIED RADIUS:- 0.4

UNSPECIFIED TOLERANCES WILL BE IN ACCORDANCE
WITH DIN ISO 27668-1 Class C = Coarse

	0.5 - 3 ±0.2	3 - 6 ±0.3	6 - 30 ±0.5	30 - 120 ±0.8	120 - 400 ±1.2	400-1000 ±2.0
Dimension Longitudinal						
Chamfer & Radius	0.5 - 3 ±0.4	3 - 6 ±1.0	6 - 30 ±2.0	30 - 120 ±0.8		
Degrees & minutes	At 10 ±1.30°	10 - 50 ±1.0°	50 - 120 ±0.30°	120 - 400 ±0.15°	Over 400 ±0.10°	

SHIVAM METALS

AREA:- 139.949 Sq.mm

FLATNESS:-±0.8mm

DRAWN BY:- VENKY

PERIMETER:-

TOLARANCES:-

DATE:-25/10/2012

WEIGHT:- 1.382 kg/12'

ANGULARITY:- ±2

CHECKED BY:-

TYPE:-HOLLOW

STRAIGHTNESS:-1.70mm

APPROVED BY:-

PARTY NAME :- SHIVAM METAL

ALLOY/TEMPER:-

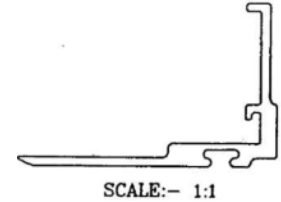
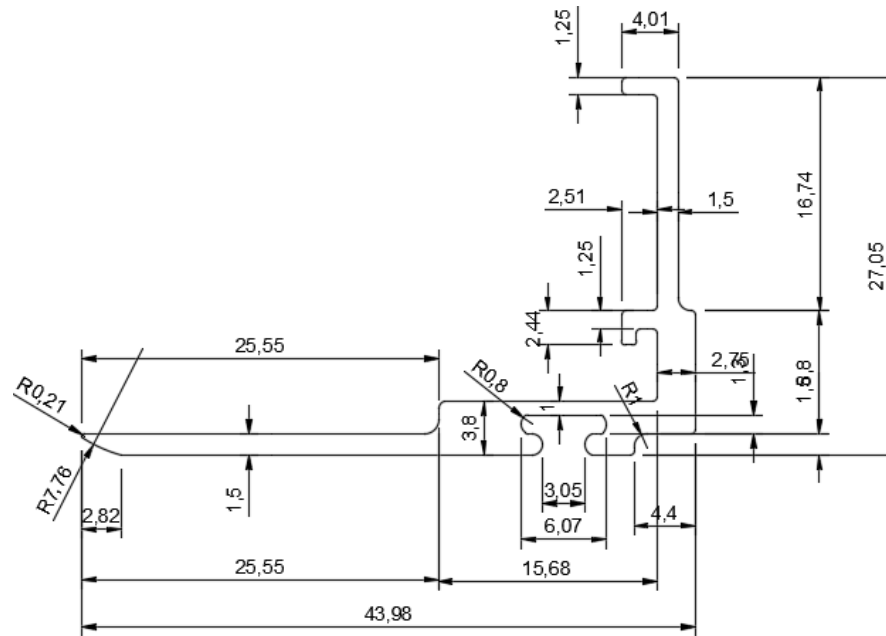
REVISION:-

SECTION NO:- SM-6253

TWIST:-1.70mm/meter

SCALE:- 4:1

COVERING PROFILE



NOTE:- ALL DIMENSIONS ARE IN mm.

UNSPECIFIED RADIUS:- 0.4

UNSPECIFIED TOLERANCES WILL BE IN ACCORDANCE
WITH DIN ISO 27668-1 Class C = Coarse

	0.5 - 3 ±0.2	3 - 6 ±0.3	6 - 30 ±0.5	30 - 120 ±0.8	120 - 400 ±1.2	400-1000 ±2.0
Dimension Longitudinal						
Chamfer & Radius	0.5 - 3 ±0.4	3 - 6 ±1.0	6 - 30 ±2.0	30 - 120 ±0.8		
Degrees & minutes	At 10 ±1.30°	10 - 50 ±1.0°	50 - 120 ±0.30°	120 - 400 ±0.15°	Over 400 ±0.10°	

SHIVAM METALS

AREA:- 138.756 Sq.mm

FLATNESS:-±0.8mm

DRAWN BY:- VENKY

PERIMETER:-159.630

TOLARANCES:-

DATE:-25/10/2012

WEIGHT:- 1.371 kg/12'

ANGULARITY:- ±2

CHECKED BY:-

TYPE:- SOLID

STRAIGHTNESS:-1.70mm

APPROVED BY:-

PARTY NAME :- SHIVAM METAL

ALLOY/TEMPER:-

REVISION:-

SECTION NO:- SM-6252

TWIST:-1.70mm/meter

SCALE:- 2:1